



DESCRIPTION

Class 391 Machines are high speed, notary hook, fully automatic fabricated long arm flat bed lockstitch machines with drop feed in "D" varieties, compound feed in "C" varieties and hand operated reverse feeding mechanism. Recommended for general stitching operations on a range of light to heavyweight fabrics.

GENERAL FEATURES

- Federal stitch type 301.
- Balanced horizontal axis rotating hook.
- Pendant link feed with feed levelling hinge pin.
- Dial type stitch regulator on feed reverse lever.
- Improved thread take-up lever guard.
- Fully automatic lubricating system.
- Adjustable eccentric for matching the feed of the needle and feed dog. (Compound feed machines)
- Knee lifter mechanism is integral with the machine base and oil reservoir.
- Arm top cover with oil flow indicator and bobbin winder.
- The arm is provided with a seat for mounting a light fixture.

SPECIFICATIONS

Needle bar stroke:

30.5mm — 391D200A, 391C200A

36.5mm — 391D300A, 391D308A, 391C300A

7.2mm — 391D200A, 391C200A

7.9mm — 391D300A, 391D308A, 391C300A

Clearance under presser foot:
(Maximum lift of presser foot when raised with knee lifter — 12.7mm)

Maximum stitch length:

6 S.P.L. — 391D200A, 391C200A

5 S.P.L. — 391D300A, 391C300A

3.2 S.P.L. (Reverse + S.P.L.) — 391D308A

5,500 S.P.M. — 391D200A

5,000 S.P.M. — 391D300A, 391C200A

4,500 S.P.M. — 391C300A

3,000 S.P.M. — 391D308A

SINGER® Type "C" Oil

4.76mm x 178mm

Oil:

Bed size:

Singer Sewing 591 Manual

John Gordon Dakins

Singer Sewing 591 Manual:

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