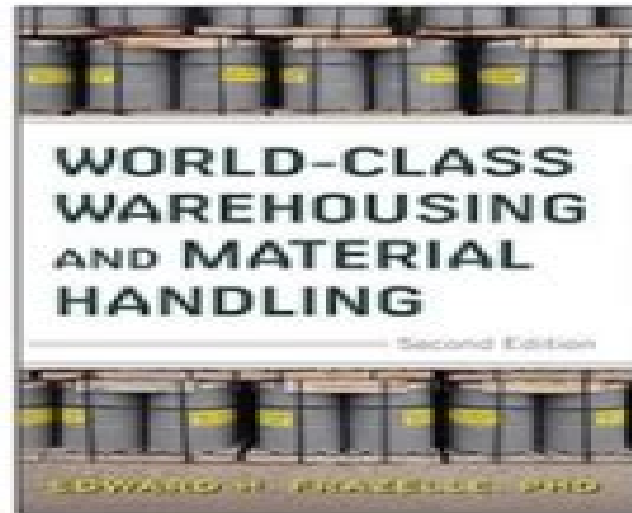


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methods and the apparent success of the firms that have relied on the use of people and simple rules rather than technology the proper role of hardware and software in material handling and logistics is open to debate Despite all that has been accomplished to date the design of material handling and logistics systems remains an art as well as a science Regardless of whether it is people conveyors lift trucks robots guided vehicles laser scanners storage retrieval machines carousels voice encoding machine vision automatic palletizers or other methods that are appropriate selecting the right methods for moving storing and controlling material is vital It is important that the selection decision be made after consideration is given to the requirements for amount material place time condition sequence orientation and cost

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 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
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 - User-Friendly Interface
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 - Minimizing Distractions
 - Managing Screen Time
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