



IMPORTANT! READ THIS SETUP THOROUGHLY BEFORE RUNNING THE MACHINE. HAVE A LICENSED ELECTRICIAN PERFORM ALL ELECTRICAL CONNECTIONS BASED ON YOUR LOCAL CODES.

This document provides information on how-to setup the LC Series CNC Routers. More detailed documentation is on the Techno CD-ROM. All manuals should be read and understood for proper operation of the machine. These setup instructions contain additional reference documentation keep all information together.

LC SERIES SETUP INSTRUCTIONS

- I. Minimum System Requirements
- I. UNPACKING THE MACHINE
- II. PCI INTERFACE CARD
- III. WIRING THE AC SPINDLE INVERTER
- IV. TECHNO CNC G-CODE INTERFACE
- V. INSTALL TECHNO CNC INTERFACE
- VI. SCALE FACTOR SETUP
- VII. TOUCHPAD SETTINGS
- VIII. E-STOP START STOP BOX
- IX. USING THE VACUUM TABLE



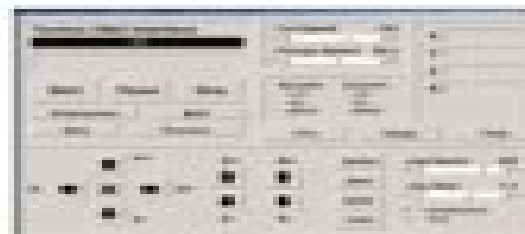
APPENDICES

- A. COLLETING GUIDELINES
- B. MACHINE MAINTENANCE
- C. ADDITIONAL RESOURCES

I. Minimum System Requirements

- PC with 660MHz Pentium 3 Processor, 2 GB Memory, 256 Ram, CD-ROM
- Windows 98, ME, 2000, XP or Vista*
- Two Available PCI Slots

*If Vista PC Operating System of choice, Techno Technical Support will provide required instructions to accommodate software compatibility.



Techno Cnc Manual

Tom Scanlan



Techno Cnc Manual:

Machinery Buyers' Guide ,2001 *The National Guide to Educational Credit for Training Programs* American Council on Education,2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies *Machine Design* ,2000 **Quality Control and Quality Assurance** ,2024-05-29 In any engineering field including manufacturing construction transportation aerospace food and agriculture oil and gas etc ensuring product quality is fundamental to achieving success Quality assurance QA and quality control QC are integral components of managing quality According to the American Society for Quality ASQ QA is defined as the part of quality management that focuses on instilling confidence in meeting quality requirements while QC is concerned with fulfilling those requirements QA instills confidence internally within the engineering organization s management and externally with customers government agencies regulators certifiers and other stakeholders QA primarily examines how processes are carried out or how products are made while QC concentrates on product inspection When QA and QC collaborate effectively organizational efficiency is enhanced resulting in superior products Quality Control and Quality Assurance Techniques and Applications explores various aspects of quality including quality planning QC QA and quality enhancement It covers topics related to QA such as total quality management TQM failure testing process and product quality assurance PPQA and statistical process control SPC QC includes chapters describing process control control charts acceptance sampling and product quality assessment For meaningful and easy traceability the chapters are divided into four sections Basics of QA QC Applications of QA QC in Industry Applications of QA QC in Healthcare and Applications of QA QC in Education Covering the latest practices techniques and applications in QC and QA this book is a valuable resource for engineering and business students practicing engineers engineering managers and third party agencies *Tech Directions* ,1995 **Flexible Automation** Hans B. Kief,1985 1989, □□□□□□ □□□□□□ □□ □□□□□□ □ □□□□□ **March 2023 - Surplus Record Machinery & Equipment Directory** Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2023 issue Vol 100 No 3 **THOMAS REGIONAL INDUSTRIAL BUYING GUIDE NORTHERN CALIFORNIA 2004** , *Thomas Register of American Manufacturers* ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file **Regional Industrial Buying Guide** ,2005 **Resources in Education** ,1999 Embedding Organizations Marc Maurice,Arndt Sorge,2000-02-15 The widely discussed globalization of economic activities has given rise to a renewed interest in the relations between such tendencies the nature and demarcation of societies and the nature and

strategies of various actors and organizations within and cross cutting societies One approach to capture and express these themes has been Societal Analysis initially developed above all to confront the internationally comparative study of work organization education and training industrial relations business and industrial structures After twenty five years of practising and developing Societal Analysis this book serves to systematize and redefine the approach and to react to criticism and newly arising issues It brings together proponents sympathizers and critics of Societal Analysis It enters new fields and contributions are clustered around the enterprise the economy theoretical and methodological aspects public policy and gender issues The message stressed and demonstrated by the editors and various authors is that the societal space of social economic political interdependencies is not being obliterated but complexified and therefore a topical useful and indeed necessary explanatory framework

Thomas Register of American Manufacturers and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs

Thomas Regional Industrial Buying Guide ,2003

Thomas Register ,2004

Job Design and Technology Hans D. Pruijt,1997 This book provides a systematic analysis of anti Taylorist activity at a shop floor level analyzing 150 cases of anti Taylorist initiatives in Scandinavia the UK and the Netherlands

International Trade and Competition David B. Yoffie,Benjamin Gomes-Casseres,1994 Focuses on international trade from the practical perspective of general managers The multi disciplinary approach blends theories of international trade and political economy with concrete managerial issues to provide a strategic framework for managing international competition

Advances in Design, Simulation and Manufacturing IV Vitalii Ivanov,Justyna Trojanowska,Ivan Pavlenko,Jozef Zajac,Dragan Peraković,2021-05-25 This book reports on topics at the interface between manufacturing and materials engineering with a special emphasis on product design and advanced manufacturing processes intelligent solutions for Industry 4 0 covers topics in ICT for engineering education describes the numerical simulation and experimental studies of milling honing burnishing grinding boring and turning as well as the development and implementation of advanced materials Based on the 4th International Conference on Design Simulation Manufacturing The Innovation Exchange DSMIE 2021 held on June 8 11 2021 in Lviv Ukraine this first volume of a 2 volume set provides academics and professionals with extensive information on trends technologies challenges and practice oriented experience in the above mentioned areas

Fuzzy Logic and NeuroFuzzy Applications Explained Constantin Von Altrock,1995 Disks contain simulation edition of fuzzyTECH development software from Inform Software corporation

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