

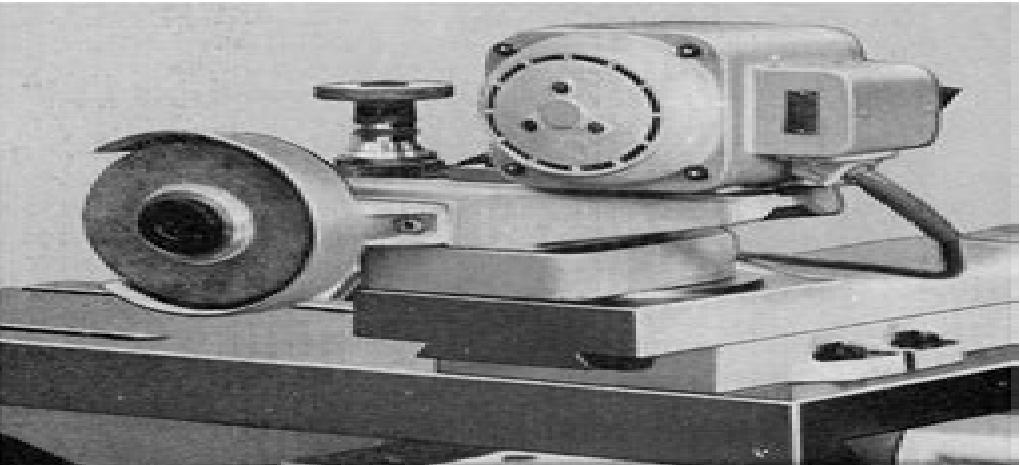
### The slide-mounted grinding attachment

serves for grinding of both external and internal surfaces and for obtaining a good surface finish and accurate geometric shape of the workpiece. The grinding spindle runs in high-precision ball bearings, being interchangeable for external and internal grinding and driven through a flat belt from an independent electric motor. A micrometer feeding attachment affords minimum feed of 0.01 mm (in. 0.00039) into the cut. The grinding wheel is balanced by means of a counterweight adjustable in the groove of the flange.

Maximum wheel diameter . . . . . mm 150  
(in. 5 29/32)

Minimum feed . . . . . mm 0.01  
(in. 0.00039)

Electric motor:  
output . . . . . kW 0.5  
speed . . . . . r. p. m. 2770  
Weight of attachment . . . . . kg 52  
(lbs 114 1/2)



Slide-mounted grinding attachment

**The taper turning attachment**  
is an important supplement to a universal lathe for taper turning. It is attached to the rear of the machine. On the taper bar there is a scale for coarse adjustment of the taper; fine adjustments are effected by measurements for which a gauge is employed.

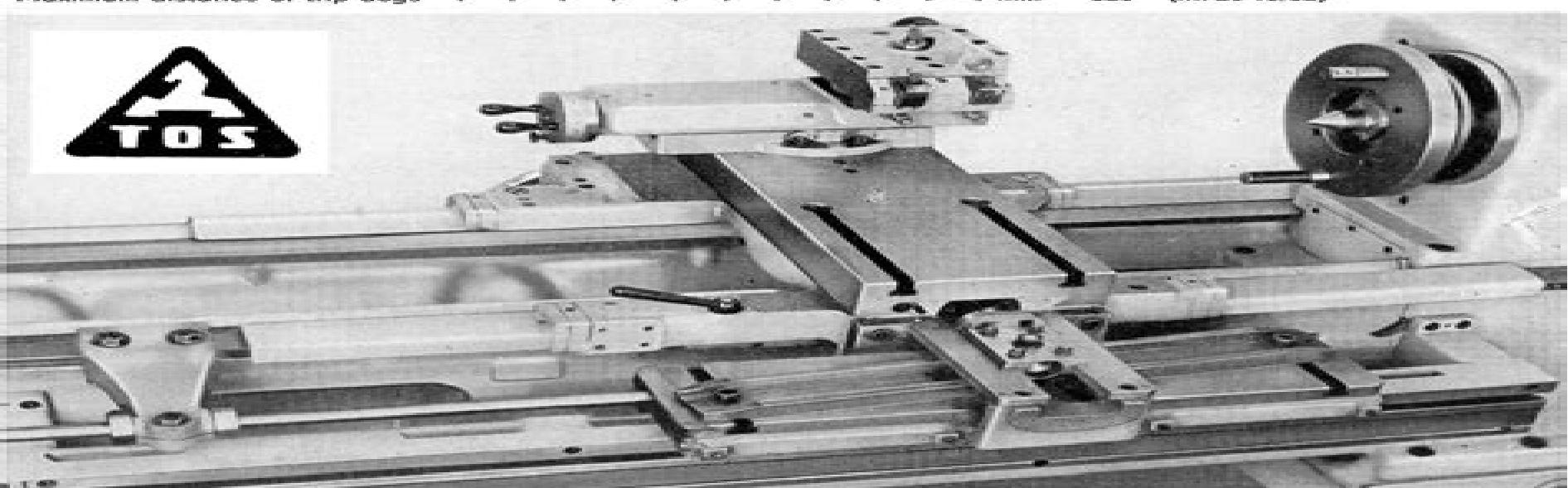
Maximum length of taper . . . . . mm 500 (in. 19 11/16)  
Maximum apex angle . . . . . 20°

Weight of attachment . . . . . kg 58 (lbs 128)

### The system of trip dogs

enables the lengths for longitudinal turning of individual parts to be limited. When a power feed is employed, the resistance of trip dogs against a positive stop causes an automatic feed release. The trip dogs once positioned are secured against axial displacement by screws fastened in the thread of the supporting shaft.

Number of trip dogs . . . . . 4  
Maximum distance of trip dogs . . . . . mm 520 (in. 20 15/32)



# Tos Sn71 Lathe Manual

**WJ Hussar**

## Tos Sn71 Lathe Manual:

**Canadian Machinery and Manufacturing News** ,1975      **Hartness Flat Turret Lathe Manual** James Hartness,1915      **Hartness Flat Turret Lathe Manual** James Hartness,1921      **Hartness Flat Turret Lathe Manual; a Handbook for Operators** James Hartness,1915      **The "M. E." Lathe Manual** Edgar Thomas Westbury,1951      A Manual of the Hand Lathe: Comprising Concise Directions for Working Metals of All Kinds, Ivory, Bone and Precious Woods Egbert Pomeroy Watson,1869      **The Lathe Operator's Manual** B. Richard Hilton,1941      *Manual of Lathe Operation and Machinists Tables* Atlas press company, Kalamazoo, Mich,1960      *Turning Lathes* James Lukin,2015-07-23 Excerpt from Turning Lathes A Manual for Technical Schools and Apprentices a Guide Amateurs and technical students will find this book of great advantage to them as the aim of the author whoever he may be has been to explain very thoroughly the processes of the art of turning American Machinist This is a work of 158 pages very fully illustrated and with clear descriptive matter on branches of lathe work which are usually followed by amateurs For these last it is valuable as it contains succinct directions how to do certain work how to avoid the many difficulties and the causes of failure in using certain kinds of tools both wood and metal working are covered American Engineer This book is an illustrated treatise on lathe work designed for use in technical schools The minuteness and practical nature of the directions given however make it of value to amateur turners To those wishing to learn the art from the beginning it would be hard to recommend a more useful book Wood and metal turning are both considered and the description of hand turning is especially full Scientific American We heartily commend the book to those interested in the subject It will be found of special value to apprentices and others whose knowledge of lathe work is limited The National Car Builder American This work assumes that the reader has had no previous knowledge of the lathe whatever and starting with an elementary description the author advances in a very clear and intelligible manner explaining the various operations of hand and slide rest work in a thoroughly satisfactory manner Mechanics The author does not presuppose any technical knowledge whatever in the reader but begins by describing and naming the various parts and attachments of a lathe so that a schoolboy can pick up the book and work his way through it without any difficulty The illustrations are very numerous and well executed Practical Engineer The several types of lathes both for wood and metal turning and their parts in detail are fully described and illustrated as also are the various operations of the latheman s art Amateur turners will find in it many useful hints Popular Science News The small price and general excellence of this book will commend it to the large class of ambitious apprentices for whose benefit it has been written Boston Journal of Commerce About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do

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