

Extensions and Adapters: Adjustable

When using an extension or adapter (increasing the effective length of the torque wrench) the output torque value will change. To calculate the new torque output of the wrench use the following formula:

$$A = \frac{L + C}{L} \times B$$

- A** = Torque exerted at the end of adapter
L = Distance between square drive and hand position
B = Wrench scale reading
C = Length of adapter or extension



A number of variables including the length of the adapter or extension, length of the wrench and variations in hand position on the wrench will affect the accuracy of the above calculation.

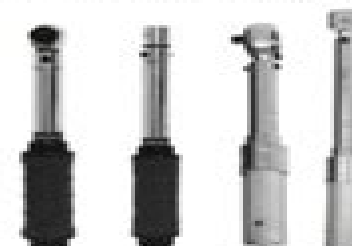
Standard

We calibrate each torque wrench at the factory using torque standards according to DIN ISO 6789 and ASME B107.14M-2004, and certify it meets the accuracy requirements of specifications DIN ISO 6789 and ASME B107.14M-2004.

Convert From	To	Multiply By
lbf-in	lbf-in	0.00278
lbf-in	oz-in	16
lbf-in	kgf-cm	1.3713
lbf-in	Nm	0.000113
lbf-in	kgf-m	0.011518
lbf-in	N-m	0.11300
lbf-in	dyne-cm	1.3713
lbf-in	N-m	1.3708
lbf-in	kgf-m	0.011302
N-m	lbf-in	72
N-m	dyne-cm	10
N-m	kgf-cm	10.2
N-m	kgf-m	0.10197
N-m	lbf-in	0.00007
N-m	lbf-ft	0.73756
dyne-cm	lbf-in	0.0075
dyne-cm	N-m	0.100
kgf-cm	lbf-in	0.00007
kgf-cm	lbf-ft	7.233
kgf-cm	N-m	0.007



Premium and Standard Manual Torque Wrenches Pre-Set and Adjustable

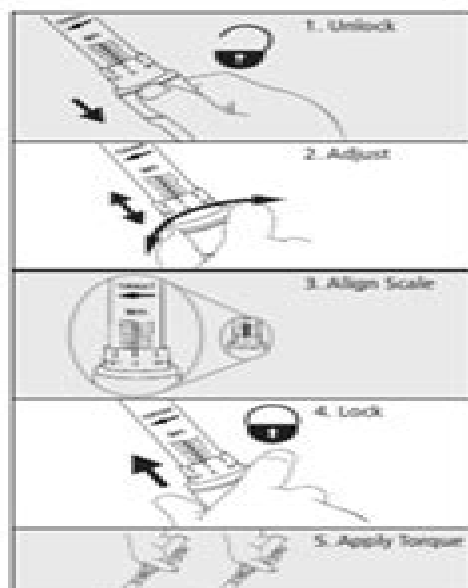


Please Read Instructions
Before Operating

ASG, Division of Jergens, Inc.

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 Cleveland, OH 44110-3898
 Phone: (888) 486-6163 | Fax: (216) 481-4579
 Email: asginfo@asg-jergens.com
 Web: www.asg-jergens.com

Operation: Adjustable



Safety Instructions



WARNING RISK OF FLYING PARTICLES

- Do not use torque wrench to break loose fasteners.
- Do not use torque wrench as a lever bar.
- Do not use torque wrench as a hammer.
- Use of damaged hand tools, sockets, extensions and accessories may result in injury.
- Torque wrenches not in calibration may cause damage to parts or tools.
- Do not use extensions on handle as damage to torque wrench will result.
- Over tightening of fasteners may result in breakage.



ALWAYS USE EYE PROTECTION
WHILE USING HAND TOOLS



WARNING



INJURY MAY RESULT FROM
ELECTRICAL SHOCK

Care and Maintenance

- The torque wrench is a precision instrument, and should be stored with care. Don't throw it around, use a hammer with it, or use it as lever bar.
- The torque wrench is lubricated for life and should not be oiled. The only exception is the ratchet head which may be lubricated as needed for smooth operation.
- The torque wrench is a precision measuring instrument. Calibration must be done regularly to ensure accuracy and it's the owner's responsibility. Suggested calibration period is at least every 12 months or even shorter depending on situation.
- Always store the torque wrench in the box after use to stay away from dirt and humidity.
- Never disassemble the torque wrench by yourself. For any need to disassemble the torque wrench or repair it, please look for assistance from qualified service station. Any incorrect action to disassemble the torque wrench may result in damage.

Torque Wrench Instruction Manual

**United States. Bureau of Naval
Personnel**



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