

## STEP 6.

Remove the shredder discharge screen by sliding out the rod that secures the service door, lifting the service door, and then by taking out the two hair pin cotters and long rods that secure the screen in place (see Fig. 4). Next, take off the discharge tunnel at the bottom of the equipment (Fig. 4A). Remove three screws on each side of the mainframe and the tunnel is disconnected.

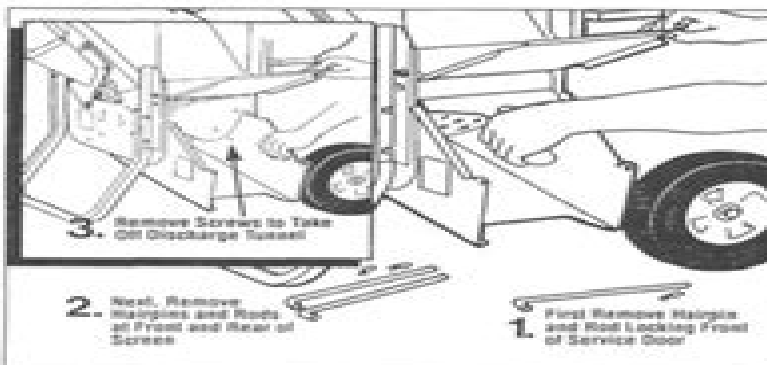


Fig. 4

## STEP 7.

Remove the chipper chute using a  $\frac{1}{2}$ " wrench to remove the four cap screws and lockwashers that secure it (see Fig. 5).

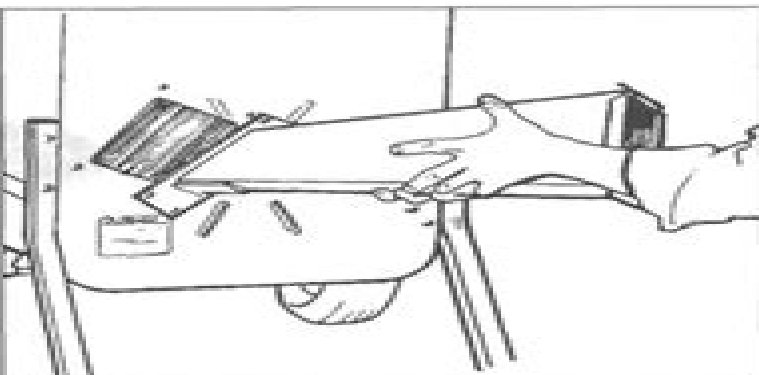


Fig. 5



## CAUTION

While the chipper chute is removed, do not place your hands inside the chipper blade access opening. The chipper blade that is located inside the opening (on the chipper flywheel) is extremely sharp and can cause personal injury.

## STEP 8.

Remove the cylinder driveshaft pulley (lower pulley):

## IMPORTANT:

Exercise care at all times when attempting to remove the pulley. The pulley is made of cast-iron and it could crack if excessive or sudden force is applied to it with either a mallet or a prying tool.

A. On the engine side of the cylinder shaft, rotate the lower pulley until the two set screws in its shoulder are visible (see Fig. 6). Using a  $\frac{1}{16}$ " hex key (Allen) wrench, remove the two set screws.

B. Spray penetrating oil liberally into the two set screw holes. Next spray the cylinder shaft on both sides of the pulley. Allow the oil to soak in for several minutes.

C. Using a soft-head mallet, tap the pulley inward (toward the main frame) until it loosens on the shaft. Avoid striking the more fragile, outer edges of the pulley with the mallet. After loosening the pulley, add more penetrating oil to the newly exposed portion of the cylinder shaft.

D. Slide the pulley outward and off the shaft using two flat blade screwdrivers as levers behind the pulley to pry it off. Use even pressure around the pulley to avoid cocking it on the shaft. Save the pulley and its two set screws (removed in Step 8A) for reuse.

NOTE: On some machines, the location of the engine mounting plate may prevent the pulley from being removed from the cylinder shaft. If so, leave the pulley on the shaft and proceed to Step 9. The pulley will be removed later, in Step 17.

E. Using pliers, remove the  $1\frac{1}{4}$ " long rectangular key from the keyway in the shaft (unless key remains inside the keyway of the pulley). See Fig. 6. If necessary, tap the key with a mallet and a punch to help loosen it. Save the key for reuse.

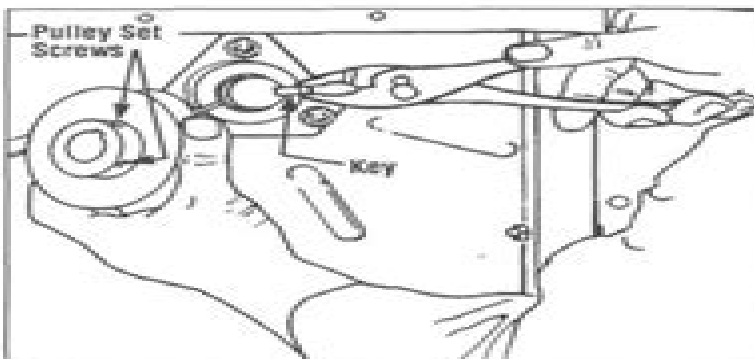


Fig. 6

F. Wipe the shaft clean and remove any rust or burrs with an emery cloth. This step is critical as any rust or burrs could prevent the shaft from being removed in the steps that follow. Finally, thoroughly lubricate the shaft with penetrating oil.

## STEP 9.

On the engine side of the cylinder shaft, loosen the set screw in the bearing locking collar using a  $\frac{1}{16}$ " hex key (Allen) wrench. See Fig. 7. If necessary, hold the bearing locking collar at the other end of the cylinder shaft to prevent the collar from turning while loosening the set screw. If the pulley was removed in Step 8, then remove and save the collar and the set screw (unless they are being replaced with new parts). If the pulley was not removed, leave the collar in place until Step 17.

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