

This module uses the method of calculating welding cost recommended by Welding Specialists. Values provided by form on certain inputs are taken from studies conducted byinternationally acclaimed institutes.

Calculation File: 2024-WEC-002

Joint Type: Groove

Joint Detail: V-Groove

Weld Process: GTAW (root/heat) + SMAW (fill/cap)

Welding Method: Manual

Total Weld Length: 8.62m mm

Joint Thickness: 2.27 mm

Joint Dimensions:

Root Gap (g): 2.4 mm Root Face Height (a): 3.5 mm Groove Angle (b): 37.5 deg

Groove Angle (a): 30 deg Root Penetration (r): 3.6 mm Radius (r): 3.6 mm

Cap Height (h): 3.5 mm Branch Thickness (tB): 3.5 mm Header Thick (th): 3.5 mm

Thickness (ta): 3.5 mm

Consumables:

Consumable Group: Stainless & High Alloy Steel Consumable Spec: ER316L ER316L-x7

Gas Consumption: 0.32 cu.m/200A.h Deposition Efficiency: 20 % 50 %

Operator Factor: 20 % Deposition Rate: 0.36 kg 0.36 kg/hr

Power Characteristics:

Cost per KWh: 0.15 GBP Welding Voltage: 20 V 30 V

Welding Current: 2000 A 3000 A

Cost Input:

Consumable Cost Basis: Both Consumable Cost: 0.00 GBP/kg

Flux Cost: 0.00 GBP/kg Labor Cost: 30 GBP 35 GBP/hr

Gas Cost: 0.00 GBP/cu.m Trade Name: THERMAGIT GE316L / FOX EASyMA

Estimated Expenditure

Welding Consumables to be purchased: 0.35 kg / 20.44 kg

Cost for Consumables: 6.45 GBP

Flux Required: Not Applicable

Cost for Flux: Not Applicable

Gas Consumption: 5.2 cu.m

Cost for Gas: 5 GBP

Power Consumption: 20.2 kWh

Cost for Power: 3.0 GBP

Arc Time: 0.8 hrs / 8.2 hrs

Cost for Labour: 1320 GBP

Manhours (Time to weld): 4 hrs / 48 hrs

Total Cost: 2045 GBP

Notes:

Calculation By: Engineering Pulse Dated: 07-Mar-24

Welding Estimate Guide

Daniela Niemeyer

Welding Estimate Guide:

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Robert Creese, M. Adithan, 1992-08-25 This practical reference text provides a thorough overview of cost estimating as applied to various manufacturing industries with special emphasis on metal manufacturing concerns It presents examples and study problems illustrating potential applications and the techniques involved in estimating costs Containing both US and metric units for easy conversion of world wide manufacturing data Estimating and Costing for the Metal Manufacturing Industries outlines professional societies and publications dealing with cost estimating and cost analysis details the four basic metalworking processes machining casting forming and joining reveals five techniques for capital cost estimating including the new AACE International's Recommended Practice 16R 90 and the new knowledge and experience method discusses the effect of scrap rates and operation costs upon unit costs offers four formula methods for conceptual cost estimating and examines material design cost relationships describes cost indexes cost capacity factors multiple improvement curves and facility cost estimation techniques offers a generalized metal cutting economics model for comparison with traditional economic models and more Estimating and Costing for the Metal Manufacturing Industries serves as an on the job single source reference for cost manufacturing and industrial engineers and as a text for upper level undergraduate graduate and postgraduate students in cost estimating engineering economics and production operations courses A Solutions manual to the end of chapter problems is available free of charge to instructors only Requests for the manual must be made on official school stationery

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JATC Handbook United States. Bureau of Apprenticeship and Training, 1962

Handbook of Electronics Industry Cost Estimating Data Theodore Taylor, 1985-09-11 A unique collection of time standards manufacturing methods and overall rules of thumb used for cost estimating electronic equipment and systems As

the only book available on the subject it covers all operations from machining and sheet metal fabrication through wiring circuit board assembly electrical testing and packaging In addition it describes the fields of production schedule determination personnel facility planning ratios and concept estimating

Manufacturing Planning and Estimating

Handbook American Society of Tool and Manufacturing Engineers,1963

Mechanical Estimating Guidebook for Building

Construction John Gladstone,Kenneth King Humphreys,B. K. Lunde,1987

Means Estimating Handbook

RSMeans,2003-03-26 This comprehensive reference covers the full spectrum of technical data required to estimate construction costs The book includes information on sizing productivity equipment requirements code mandated specifications design standards and engineering factors

Canadian Blacksmith Gas Welder and Automotive

Repairman ,1918 *Cost Estimating Manual for Pipelines and Marine Structures* John S. Page,1977-01-01 From the Book

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Brick foundations, arches, tile setting, estimating Frank Duncan Graham,Thomas J. Emery,1924

Building Age and National Builder ,1929

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Engineering Record, Building Record and Sanitary

Engineer ,1907

Appleton's Popular Science Monthly ,1948

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Table of Contents Welding Estimate Guide

1. Understanding the eBook Welding Estimate Guide
 - The Rise of Digital Reading Welding Estimate Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Welding Estimate Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welding Estimate Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Estimate Guide
 - Personalized Recommendations
 - Welding Estimate Guide User Reviews and Ratings
 - Welding Estimate Guide and Bestseller Lists

5. Accessing Welding Estimate Guide Free and Paid eBooks
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 - Interactive Elements Welding Estimate Guide
8. Staying Engaged with Welding Estimate Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welding Estimate Guide
9. Balancing eBooks and Physical Books Welding Estimate Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welding Estimate Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Welding Estimate Guide
 - Setting Reading Goals Welding Estimate Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Welding Estimate Guide
 - Fact-Checking eBook Content of Welding Estimate Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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