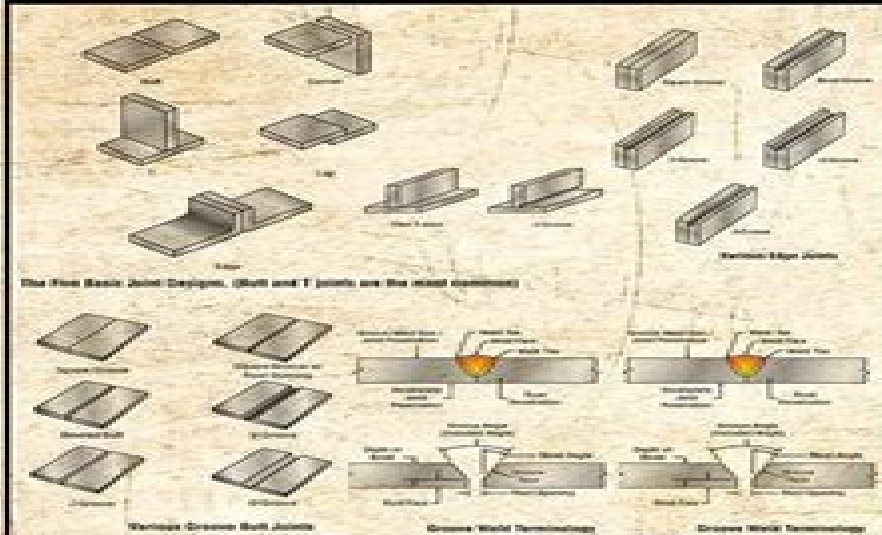


WELDER KNOWLEDGE

WELDING JOINT TYPES



WELDING SYMBOLS

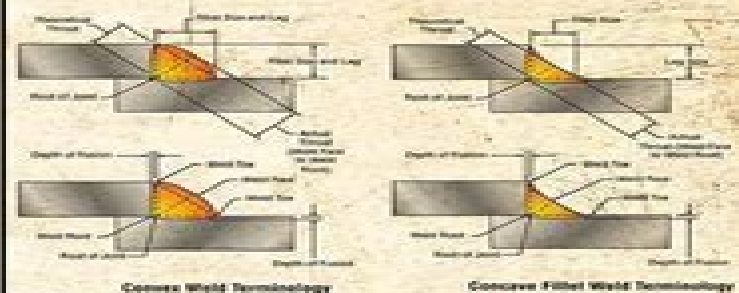
Figure 10-10: Mechanical Drawing of a Shaft and Housing Assembly

Dimensions and Tolerances:

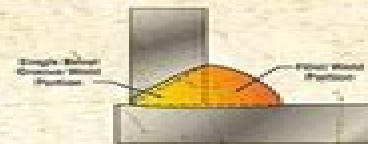
- Shaft Diameter: 1.500 ± 0.005 in.
- Housing Bore Diameter: 1.500 ± 0.005 in.
- Key Width: 0.125 ± 0.002 in.
- Key Height: 0.125 ± 0.002 in.
- Key Length: 1.000 ± 0.005 in.
- Keyway Depth: 0.062 ± 0.002 in.
- Keyway Width: 0.125 ± 0.002 in.
- Keyway Length: 1.000 ± 0.005 in.
- Keyway Position: 0.500 ± 0.005 in.
- Keyway Angle: 15°
- Keyway Fillet Radius: 0.031 ± 0.002 in.
- Keyway Chamfer: 0.062 ± 0.002 in.
- Keyway Surface Finish: $16 \mu\text{in.}$
- Keyway Material: 1018 Steel
- Keyway Heat Treatment: Anneal
- Keyway Inspection: Visual
- Keyway Storage: Dry
- Keyway Handling: Careful
- Keyway Assembly: Press
- Keyway Disassembly: Press
- Keyway Maintenance: Clean
- Keyway Repair: Grind
- Keyway Replacement: New
- Keyway Testing: Load
- Keyway Certification: Yes
- Keyway Labeling: Yes
- Keyway Marking: Yes
- Keyway Identification: Yes
- Keyway Documentation: Yes
- Keyway Control: Yes
- Keyway Release: Yes
- Keyway Disposal: Recycle
- Keyway Recycling: Yes
- Keyway Reuse: Yes
- Keyway Reproduction: Yes
- Keyway Distribution: Yes
- Keyway Sale: Yes
- Keyway Purchase: Yes
- Keyway Order: Yes
- Keyway Invoice: Yes
- Keyway Receipt: Yes
- Keyway Warranty: Yes
- Keyway Guarantee: Yes
- Keyway Return: Yes
- Keyway Refund: Yes
- Keyway Exchange: Yes
- Keyway Credit: Yes
- Keyway Payment: Yes
- Keyway Shipping: Yes
- Keyway Delivery: Yes
- Keyway Installation: Yes
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WELD TYPES AND POSITIONS

FILLET WELDS



GROOVE WELDS



A Groove Weld (Single Bevel) with a Fillet Weld Adding Additional Reinforcement on a T-Joint.

WELD POSITION



Fillet Weld Positions



Groove Weld Positions



Pipe Groove Weld Positions

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