



VIBRATION ANALYSIS CHART

IMBALANCE



Imbalance is the most common cause of vibration in rotating machinery. It occurs when the mass of the rotating part is not evenly distributed, causing it to wobble as it rotates. This results in a single peak at 1X RPM in the vibration spectrum.

MISALIGNMENT



Misalignment occurs when the shafts of two coupled machines are not perfectly aligned. This causes the shafts to bend as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

LOOSENESS



Looseness occurs when a component is not properly secured, allowing it to move or vibrate. This results in a broad peak at 1X RPM in the vibration spectrum.

BLADE / VANE PASS



Blade/vane pass occurs when a blade or vane passes through a gap, causing a sharp impact. This results in a single peak at 1X RPM in the vibration spectrum.

BELTS



Belts occur when a belt is not properly tensioned or aligned, causing it to vibrate. This results in a single peak at 1X RPM in the vibration spectrum.

ROLLING ELEMENT BEARINGS



Rolling element bearings are a common cause of vibration in rotating machinery. They consist of a series of balls or rollers that reduce friction between the shaft and the housing. When a bearing is worn or damaged, it can cause a single peak at 1X RPM in the vibration spectrum.

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SLEEVE BEARINGS



Sleeve bearings are a common cause of vibration in rotating machinery. They consist of a sleeve that fits around the shaft, reducing friction. When a sleeve bearing is worn or damaged, it can cause a single peak at 1X RPM in the vibration spectrum.

GEAR DEFECTS



Gear defects are a common cause of vibration in rotating machinery. They occur when a gear is worn or damaged, causing it to vibrate. This results in a single peak at 1X RPM in the vibration spectrum.

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BEAT VIBRATION



Beat vibration occurs when two frequencies are close together, causing a beat pattern. This results in a single peak at 1X RPM in the vibration spectrum.

RESONANCE

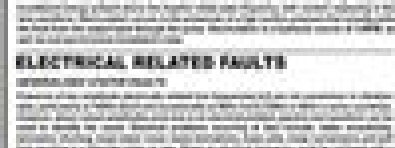


Resonance occurs when the frequency of a vibration matches the natural frequency of the system, causing the amplitude to increase. This results in a single peak at 1X RPM in the vibration spectrum.

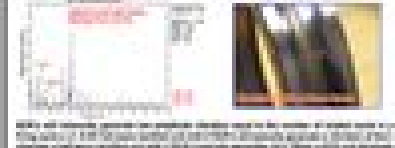
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