

SERVICE MANUAL

AX-1X CHASSIS

MODEL NAME	REMOTE COMMANDER	DESCRIPTION	CHASSIS NO.
KP-46WT520	RM-1916	US/CN/DMX	SDC-M37B-A
KP-51WS520	RM-1916	US/CN/DMX	SDC-M37C-A
KP-57WS520	RM-1916	US/CN/DMX	SDC-M37A-A

ORIGINAL MANUAL ISSUE DATE: 7/2004

■ UPDATED ITEM

REVISION DATE	SUBJECT
7/2004 10/2004	No revisions or updates are applicable at this time. Corrected 1-01, Speaker Grill, P041 Board, and IH02 Board Removal (KP-46WT520 Only) to show correct location of IH02 Board. Replaced Page 14 with Page 14. Removed Notes from section 2-12-1, Setup For Adjustment. Note is intended for use by the factory during production, and should not be performed by service technicians. Replaced Page 50 with Page 50. Corrected PN for AIC (Power Cond for KP-51WS520/57WS520 Models). Replaced Page 104 with Page 104.
12/2004	Corrected PN for Resistor Bridge on A Board Replaced Page 127 with Page 127. Updated Table of Contents (Replaced Page 3 with Page 3). Added Caution statement (Replaced Page 5 with Page 5). BH Board removed due to design change.
12/2004 2/2005	Added BH Board Removal to Cross-assembly section (Replaced Page 12 with Page 12). Added BH Board Schematics, PWB, Exploded View, and Electrical Parts List. Updated Pages 102-A through 102-C. Replaced Pages 140-150 with Pages 140-157. Corrected PN for Bottom Cabinet (A) Assy, Crossed/removed Board included in Speaker-Grill Assembly (Replaced Page 102 & 103 with Page 102 & 103). Added BH Board and A Board (Replaced Page 104 with Page 104). New CRT Coupler Assemblies & Shutter introduced for KP-46WT520/57WS520. Affects SH46500-001 and up (Replaced Page 105 with Page 105). Added A Board differences to Electrical Parts List (Replaced Page 111 and 118 with 111 and 118).

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