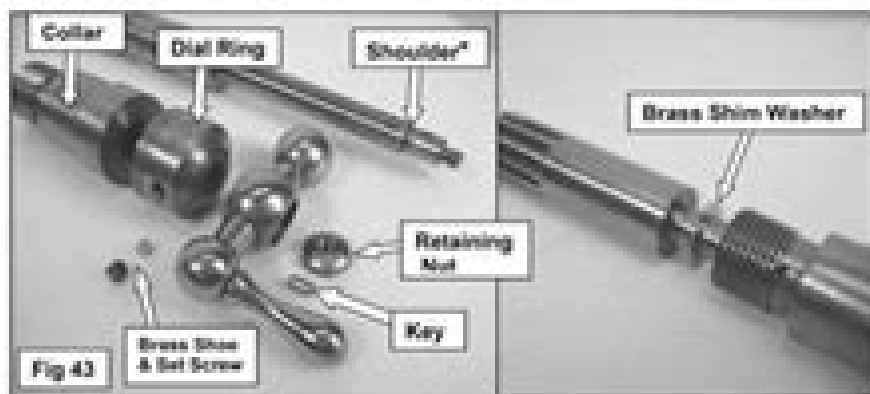


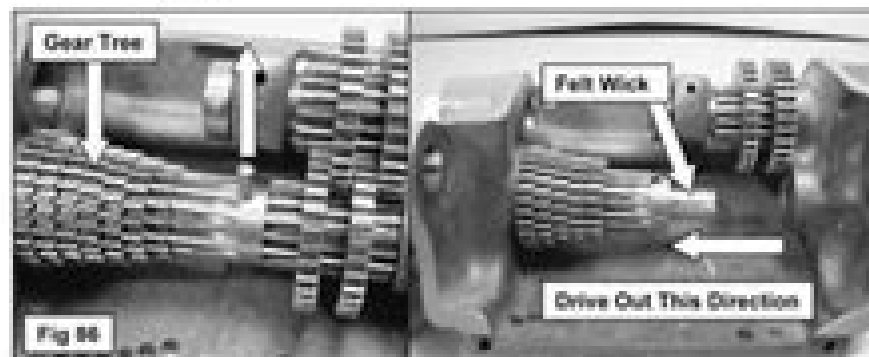
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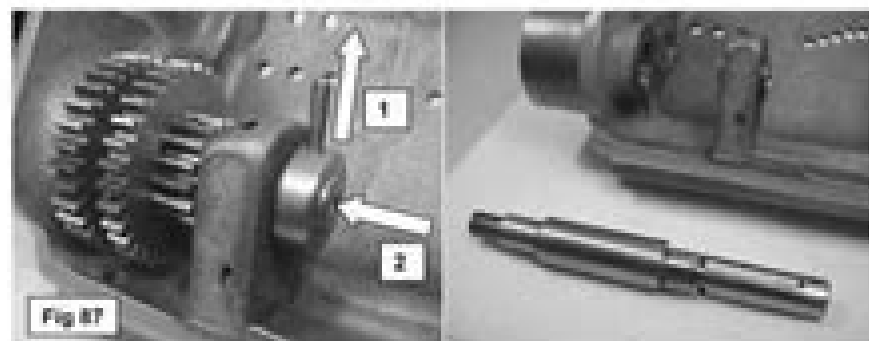
42. Model A,B,C: The gap shown above indicates excessive backlash. The slotted retaining nut on the end of the ball crank handle may be tightened or removed using a $\frac{1}{8}$ " slotted spanner bit as shown above (RH Thread). See appendix for spanner source.



43. Model A,B,C: To disassemble the cross feed mechanism, remove the retaining nut (RH Thread) and tap the ball crank handle on both sides evenly from beneath. Be careful not to shoot the small round key across the room during the removal. Remove the set screw and brass shoe from the dial ring. The cross-feed shaft can now be removed from the collar.



86. Model A: On the central gear shaft, rotate the gear tree to find the small end of the *taper pin* located in the widest pinion gear. Using a $\frac{1}{8}$ " pin punch, drive the pin out about $\frac{1}{4}$ ". Rotate the shaft 180° and pull out the pin. Remove the felt oil wick on the shaft. Drive the shaft out of the **LEFT** side of the casting using a $\frac{3}{8}$ " brass punch. Keep all gears in order and the keyways in line by stringing them together on a wire loop for cleaning.



87. Model A: Turn the gearbox around. On the screw gear shaft, remove the taper pin from the collar. Insert a brass rod through the hole for the lead-screw in the right side of the casting and tap the shaft out through the left side of the casting.

South Bend 9 Lathe Rebuild Manual

Richard Bailey



South Bend 9 Lathe Rebuild Manual:

A Guide to Renovating the South Bend Lathe 9 Model A, B and C Plus Model 10k L. L. C. ILION Industrial Services, LLC, 2013-02-14 If you are thinking about cleaning up that old South Bend Lathe that was given to you by your grandfather and has been sitting in your garage this manual is what you will need to get the job done A Guide to Renovating the South Bend Lathe 9 Model A B C and Model 10k is our brand new soft cover 106 page shop manual which is fully illustrated with over 300 B W photographs plus step by step maintenance instructions for the standard South Bend workshop lathes that were produced in large numbers between 1939 and the late 1980 s As you will notice this is not a fuzzy Xerox reprint of an older existing manual that you see on line frequently This newly published book was produced over the last two years specifically with the South Bend Lathe enthusiast in mind and it addresses the most commonly asked questions and methods for how to renovate a used machine tool Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of servicable lathes sitting out there in home shops small businesses schools and machinery dealers This book takes the guess work out of what to do if you find one and decide to purchase it The details include the sequence for disassembling cleaning reassembling and adjusting the critical components of the 9 Model A B and C horizontal drive lathes plus the 10k or light 10 model Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one and we have a section on refinishing industrial machinery The typeface of the manual is two points larger than normal for those of us who prefer to work at the bench without reading glasses The instructions are very straight forward and no prior machinery renovation experience is required The manual also includes a list of resources for vintage SBL owners as well as parts references tool requirements lubrication guides and material specifications If you have a Southbend lathe don't miss your chance to pick up a complete guide for a very reasonable price PLEASE NOTE This manual does not cover the 10L or Heavy Ten South Bend Lathe since they are two distinctly different designs If you have a 10L or larger industrial lathe please check out our other manuals , [Basic Maintenance for the Vintage South Bend Lathe](#) Ilion Industrial ILION Industrial Services LLC, 2020-01-04 If you are thinking about cleaning up and using that old South Bend Lathe that you inherited from your grandfather the one that has been sitting in your garage for the last 20 years this collection of maintenance tips will help you get that beautiful piece of iron back into service Basic Maintenance for the Vintage South Bend Lathe is a starting how to guide for keeping all vintage South Bend Lathes in good working order The information is applicable to all models ranging from the 9 workshop series to the industrial versions which went from a 10 swing all the way up to 16 The manual will help educate new machine operators and enthusiasts on the correct procedures to set up clean lubricate and adjust all of the critical features of the lathe The manual is 70 pages fully illustrated with many B W photographs and diagrams plus step by step instructions on the proper methods for keeping the machine in good working order In addition lubrication charts sources of supply and other basic reference

material is included Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of serviceable lathes sitting out there in home shops small businesses schools and machinery dealers To support owners of these vintage machine tools we also offers two separate rebuild manuals plus various rebuild parts kits for the South Bend Lathe so please check out our other items on Amazon The two rebuild manuals sold separately are A Guide to Renovating the South Bend Lathe 9 Model A B C Plus Model 10k and for the larger industrial lathes A Guide to Renovating the South Bend Lathe Models 10L 13 14 1 2 16 If you have a SouthBend lathe then any of these guides will be extremely helpful in getting your machine back into service

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In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**South Bend 9 Lathe Rebuild Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve into the book's central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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