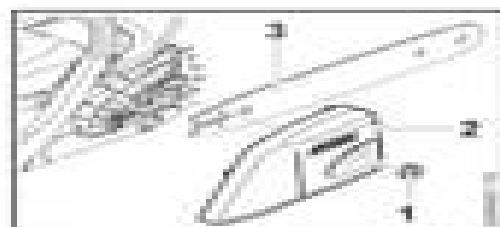


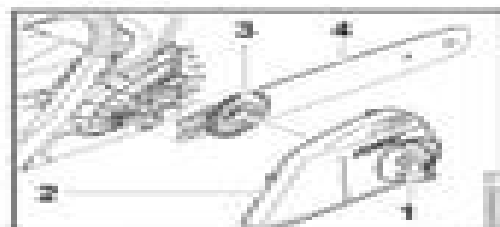
5. Cutting Attachment



Wear gloves to protect your hands from injury.

- Unscrew the flex nut (1).
- Remove the chain sprocket cover (2).
- Remove the bar (3) and chain.
- Install in the reverse sequence.

Machines with quick chain tensioner



Wear gloves to protect your hands from injury.

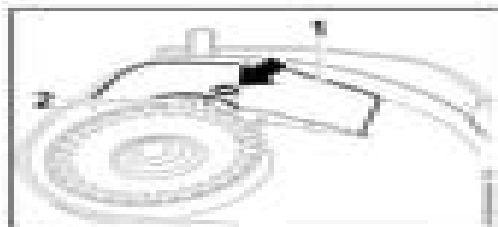
- Open up the wing nut (1) and unscrew it counterclockwise.
- Remove the chain sprocket cover (2) and tensioning gear (3) with guide bar (4).
- Install in the reverse sequence.



- Apply screwdriver to side (1) of wing nut and pry it out of its seat.
- Check the wing nut and replace if necessary.



- Open up the wing nut.
- Push the wing nut (1), thin side first (arrow), into the opening and press it home until it snaps into position.



- Remove the screw (arrow).
- Remove the cover plate (1) and adjusting wheel (2).

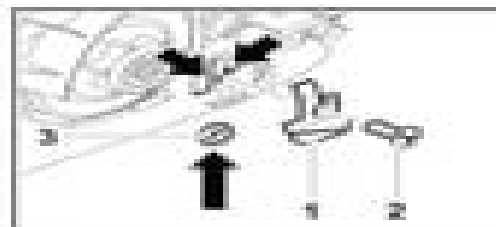
When installing the adjusting wheel, check that its teeth face the cover plate.

- Reassemble in the reverse sequence.

5.1 Chain Catcher

A replacement chain catcher can be fixed if the integral chain catcher on the chain sprocket cover is worn.

- Remove the chain sprocket cover, bar and chain, [§2.5](#)
- File down the damaged chain catcher on the chain sprocket cover.



- Position the replacement chain catcher (1) in the guides (arrows).
- Push the countersunk screw (2) through the bore in the engine housing and fit the locknut (3) at the other side.
- Tighten down the countersunk screw firmly — the locknut butts against the engine housing and need not be held.
- Reassemble all other parts in the reverse sequence.
- Tightening torques, [§2.3.5](#)

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Table of Contents Stihl Chainsaw Repair Manual Ms 171

1. Understanding the eBook Stihl Chainsaw Repair Manual Ms 171
 - The Rise of Digital Reading Stihl Chainsaw Repair Manual Ms 171
 - Advantages of eBooks Over Traditional Books
2. Identifying Stihl Chainsaw Repair Manual Ms 171
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Stihl Chainsaw Repair Manual Ms 171
 - User-Friendly Interface
4. Exploring eBook Recommendations from Stihl Chainsaw Repair Manual Ms 171
 - Personalized Recommendations
 - Stihl Chainsaw Repair Manual Ms 171 User Reviews and Ratings
 - Stihl Chainsaw Repair Manual Ms 171 and Bestseller Lists
5. Accessing Stihl Chainsaw Repair Manual Ms 171 Free and Paid eBooks
 - Stihl Chainsaw Repair Manual Ms 171 Public Domain eBooks
 - Stihl Chainsaw Repair Manual Ms 171 eBook Subscription Services
 - Stihl Chainsaw Repair Manual Ms 171 Budget-Friendly Options
6. Navigating Stihl Chainsaw Repair Manual Ms 171 eBook Formats

- ePub, PDF, MOBI, and More
- Stihl Chainsaw Repair Manual Ms 171 Compatibility with Devices
- Stihl Chainsaw Repair Manual Ms 171 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Stihl Chainsaw Repair Manual Ms 171
 - Highlighting and Note-Taking Stihl Chainsaw Repair Manual Ms 171
 - Interactive Elements Stihl Chainsaw Repair Manual Ms 171
- 8. Staying Engaged with Stihl Chainsaw Repair Manual Ms 171
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Stihl Chainsaw Repair Manual Ms 171
- 9. Balancing eBooks and Physical Books Stihl Chainsaw Repair Manual Ms 171
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Stihl Chainsaw Repair Manual Ms 171
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Stihl Chainsaw Repair Manual Ms 171
 - Setting Reading Goals Stihl Chainsaw Repair Manual Ms 171
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Stihl Chainsaw Repair Manual Ms 171
 - Fact-Checking eBook Content of Stihl Chainsaw Repair Manual Ms 171
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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