

ASSIENMENT 12] **METAL FORMING**

REVIEW QUESTIONS

1- What are the differences between bulk deformation processes and sheet metal processes?
Answer. In bulk deformation, the shape changes are significant, and the work parts have a low area-to-volume ratio. In sheet metal processes, the area-to-volume ratio is high.

2- Extrusion is a fundamental shaping process. Describe it.

Answer. Extrusion is a compression process in which the work material is forced to flow through a die orifice, thereby forcing its cross section to assume the profile of the orifice.

3- Why is the term press working often used for sheet metal processes?

Answer. The term press working is used because most sheet metal operations are performed on presses.

4- What is the difference between deep drawing and bar drawing?

Answer. Deep drawing is a sheet metal forming process used to fabricate cup-shaped parts; bar drawing is a bulk deformation process used to reduce the diameter of a cylindrical work part.

5- Indicate the mathematical equation for the flow curve.

Answer. The flow curve is defined in Eq. (18.1) as $Y_f = K\epsilon^n$.

6- List some of the products produced on a rolling mill. **Answer.** Rolled products include flat sheet and plate stock, round bar and rod stock, rails, structural shapes such as I-beams and channels.

7- What is draft in a rolling operation?

Answer. Draft is the difference between the starting thickness and the final thickness as the workpiece passes between the two opposing rolls.

8- What is sticking in a hot rolling operation?

Answer. Sticking is a condition in hot rolling in which the surface of the workpiece adheres to the rolls as the piece passes between the rolls, causing severe deformation of the metal below the surface in order to allow passage through the roll gap.

9- Identify some of the ways in which force in flat rolling can be reduced.

Answer. Ways to reduce force in flat rolling include (1) use hot rolling, (2) reduce draft in each pass, and (3) use smaller diameter rolls.

19.19 Distinguish between direct and indirect extrusion. **Answer.** In direct extrusion, also known as forward extrusion, a metal billet is loaded into a container, and a ram compresses the material, forcing it to flow through a die opening at the opposite end of the container. In indirect extrusion, also known as backward extrusion, the die is incorporated into the ram, and as the ram compresses into the metal billet, the metal is forced to flow through the die opening in a direction that is opposite (backwards) of the ram motion.

10- Name some products that are produced by extrusion.

Solution Manual Principles Of Metal Manufacturing Processes

IM Harris



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