

SUZUKI

SUZUKI AMERICA CORPORATION
3251 E. Imperial Highway
P.O. Box 1000
Brea, California 92621

SUZUKI DT30 (Prior To 1988)

CONDENSED SERVICE MANUAL

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	30/4900-5500
Bore	71 mm (2.80 in.)
Stroke	63 mm (2.48 in.)
Number of Cylinders	2
Displacement	499 cc (30.45 cu. in.)
Spark Plug:	
NGK	BR7HS
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	650-700 rpm
Fuel:Oil Ratio	50:1

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston-to-Cylinder Clearance:	
Prior To 1987	0.067-0.082 mm (0.0026-0.0032 in.)
After 1986	0.087-0.102 mm (0.0034-0.0040 in.)
Piston Pin Diameter	17.995-18.000 mm (0.7085-0.7087 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.06 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	5.0 mm (0.020 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-14 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-8 ft.-lbs.)
8 mm	20-26 N·m (14-19 ft.-lbs.)

TIGHTENING TORQUES CONT.

Flywheel Nut	130-150 N·m (94-108 ft.-lbs.)
Cylinder Head Screws:	
6 mm	8-12 N·m (6-8 ft.-lbs.)
8 mm	20-26 N·m (14-19 ft.-lbs.)
Gearcase Pinion Nut	18-22 N·m (13-16 ft.-lbs.)
Propeller Shaft Nut	27-30 N·m (19-21 ft.-lbs.)
Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

Suzuki Dt30c Repair Manual

Penton Staff



Suzuki Dt30c Repair Manual:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Suzuki** Suzuki, Motor Co. Ltd,1977 *Suzuki DT25 Service Manual* Suzuki Motor Co,1976 Suzuki 2-140 HP OB 77-1984 Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 **Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol** Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki Outboard Motor** ,1987 *Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual* Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki DT 3.5 Service Manual** ,1979 Suzuki Gs500 Twin Matthew Coombs,Phil Mather,2007-06 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? Suzuki Service Manual, Model TS 185 Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson,John H. Hayes,1989 Bedford/Suzuki Service and Repair Manual A. K. Legg,S. J. Drayton,2003 Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 Suzuki GSX-R and Katana GSX-F John Haynes,1998-01-01 HY SUZ GSX R750 85 96 *Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual* Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **Suzuki DT9.9/16 Service Manual** ,1984 **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring

diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004
Suzuki Boulevard C50 2005 2017

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