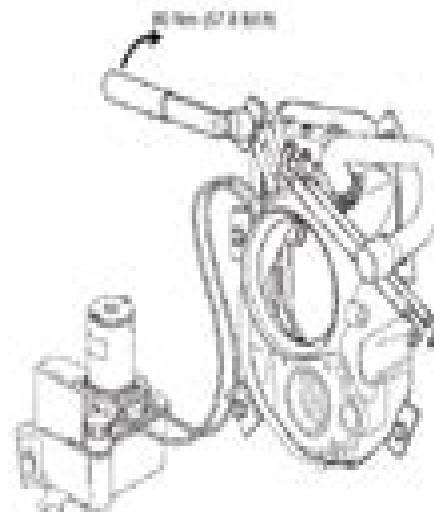


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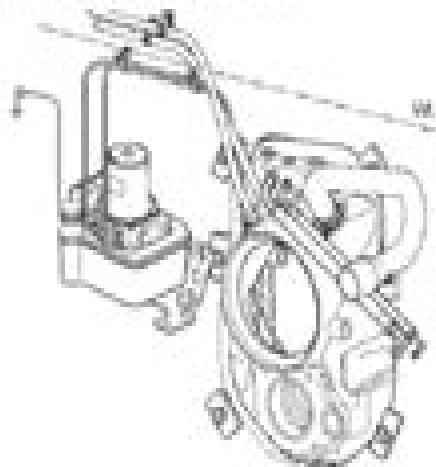


- With the transom shield in place, install the six rectangular washers on the studs and then the nuts. Tighten the nuts evenly.

Tightening torque: 80 Nm (57.1 lbf ft).



- Insert the shift cable through the protective hose and out through the transom shield. Apply some oil on the cable for easier installation.



- Clamp the hoses to the shifting cable and the accessory hose (auxiliary/rubber indicator). Clamp the hydraulic hoses to the trim pump.

# Volvo Penta Dpr Manual

**Kevin M. G. Maher**

## **Volvo Penta Dpr Manual:**

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follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Ford GM or Volvo 4 cylinder V6 and V8 engines Over 1 375 illustrations     *Service Manual for Volvo-Penta Diesel Engines* Volvo Penta (Firm). Technical Publications Department, 1960\* Service manual for automotive version of D67C engine fitted in L485 truck

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