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web jun 8 2019 figure 1 motor control module note do not ground the mcm this can result in false codes being logged the motor control module mcm incorporates a heat exchanger which uses fuel to cool the mcm the top plate of the heat exchanger incorporates the inlet and outlet fitting for fuel supply entering and exiting the heat

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web jun 8 2019 start and bring engine up to operating temperature over 140 f 60 c verify operation is satisfactory and no warning lamps illuminate if warning lamps illuminate troubleshoot the codes if assistance is required call the detroit diesel customer support center at 313 592 5800

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web the motor control module mcm monitors the rail pressure and when rail pressure deviation is greater than 200 bar for

eight seconds the mcm sets the code this fault can occur due to the conditions listed below external fuel leakage between the high pressure pump and fuel injectors pressure limiting valve leakage internal

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