

Crankshaft with bearings

The crankshaft is cast forged. It is carried in four main bearings. The 2 bearing housing bearings are thrust bearing for bearing of crankshaft. On each bearing, bearing journals there are two connecting journals. The bearing of two shaft passages for lubricating oil. The intermediate bearing shells for both the bearing and main bearings are used bushed and fitted with bearing shell.

Camshaft

The camshaft is manufactured of forged alloy cast iron and is located between the two banks of cylinder heads, where it is supported in five intermediate bearing supports. It is driven by an auxiliary pulley gear. The camshaft gear is a synchro-bevel gear. The camshaft gear is made of steel.

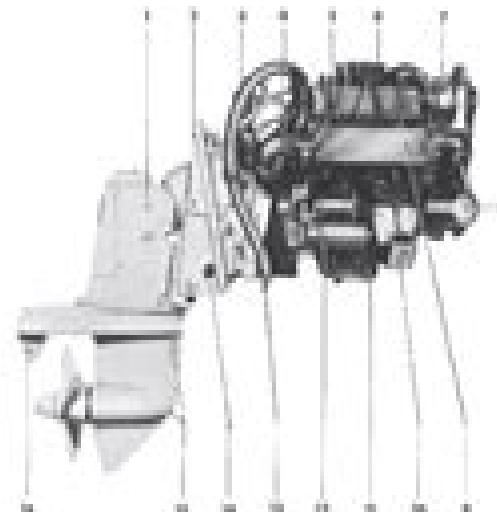


Fig. 2 A0125/A020, viewed from the flywheel side

- 1. Flywheel
- 2. Thrust plate
- 3. Intermediate bearing shell
- 4. Intermediate connecting rod
- 5. Main bearing shell
- 6. Main bearing
- 7. Camshaft
- 8. Connecting rod bearing
- 9. Flywheel gear
- 10. Intermediate bearing shell
- 11. Intermediate connecting rod
- 12. Main bearing shell
- 13. Main bearing
- 14. Camshaft gear
- 15. Intermediate bearing shell
- 16. Intermediate connecting rod

Valve lifters

The valve lifters is fitted with hydraulic valve lifters which are located in holes in the block above the connecting rods and are connected directly to the camshaft. See Fig. 3.

Oil is fed to all the valve lifters through galleries in the engine lubricating system. Oil is sucked from ports under the lifter plunger. See Fig. 3. When the plunger presses the bush out (open), the check ball opens and the plunger then rests against the oil suction, which has at the same time a damping function against sudden impacts. At rest position, the plunger presses the lifter body against the base of the camshaft and the plunger on the plunger rod. The initial quantity of oil which flows out between the body and the plunger is reduced in the valve pocket, when the plunger returns upwards. The check valve, in this way, the valve lifters eliminate play between the valve mechanism even during different operating

conditions and temperatures. No adjustment of the valves that required to be carried out.

The movement of the valve lifters is transferred to the rocker arms via the push rods. The arms are made of hardened aluminum and have race balls at the bottom surfaces for the push rods and valve stems.

Connecting rods, pistons and piston rings

The connecting rods are made of forged forged steel. The piston pins are mounted in the piston and are secured by the upper part of the connecting rods.

The pistons are made of aluminum alloy and consist of two compression rings and an expander piston ring. The two compression rings is piston rings, the expander ring is the wear of the piston.

Lubricating system

The engine is equipped with a forced lubricating system. Pressure for circulating the oil comes from a gear-driven pump, which is operated via the camshaft gear and is located in the timing gear cover. Oil is drawn from the sump through drilled holes in the sump base and the timing gear cover by the pump and is then pumped under pressure to the moving parts of the engine.

The oil filter is fitted in a holder on the sump housing and is replaceable as a complete unit. Both the oil filter and the bypass valve are located in the sump. The bypass valve opens if the oil filter becomes blocked, so that unfiltered oil then flows into the engine.

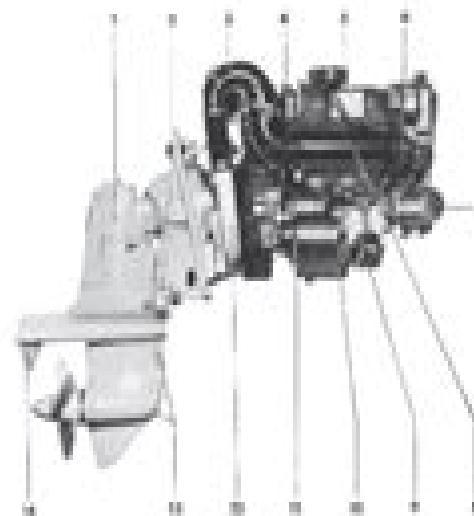


Fig. 3 A0125/A020, viewed from the flywheel side

- 1. Flywheel
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- 12. Main bearing shell
- 13. Main bearing
- 14. Camshaft gear
- 15. Intermediate bearing shell
- 16. Intermediate connecting rod

Volvo Penta Aq 125 Manual

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