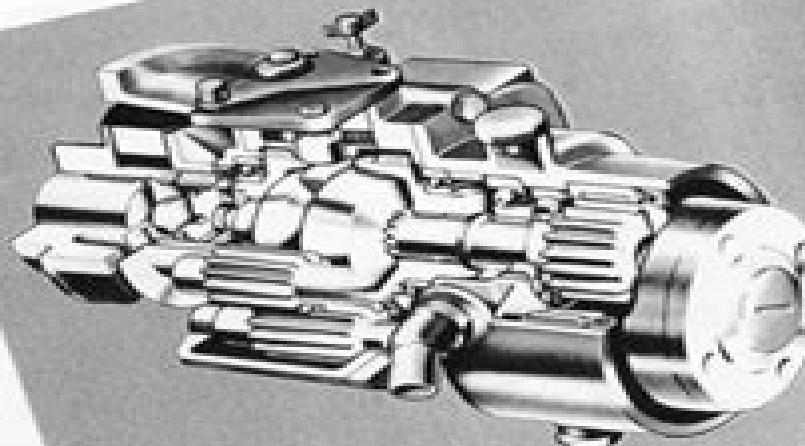


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# Volvo Penta Overhaul Manual

**Joan Coles, Clarence W. Coles**

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