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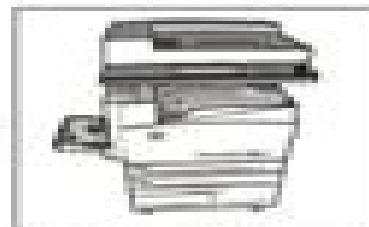
7328 family

(WorkCentre®) 7328/7335/7345, 7328/7335/7345/7346*

Tech Info Sheets

Originally published as an article in ENR Magazine: "WC-7328 family ... A Breath of Fresh Air (PWS not required... no need to run)"

Finally there is a group of Xerox models which fall into the "C32 style" which technicians can repair without the fear of needing a "PWS" (Portable Work Station). The WorkCentre 7328, 7335, 7345, & 7346 Multifunction Copiers are refreshingly approachable. The predecessor models (C32, M24, DC1632, C2128, etc.) were plagued with problems relating to a lack of User Interface diagnostics. Not so for this most recent group, thank goodness. These are great machines... They're well-built and capable of making some beautiful prints and copies. In this article, we'll look into the more important parts & supply items and how to reset their counters. Then we'll also look at how to get into the UI (User Interface) Diagnostics.



Drum Cartridge: Replacing the "Print Cartridge" (138624) or the Connector CRUM (Customer Replaceable Unit Monitor) on the underside of the front end of the cartridge will reset the drum counter. The cartridges for the previous models are physically extremely similar however the CRUM being different makes them not interchangeable. Reconditioning these cartridges is possible thanks to the fact that they use the same Drum, Blade, & Charge Roll as the C32's etc, which came before them.



138624 Drum Chg.

Fuser Modules (8R13040 / 8R13055): The fusers are considered to be Customer Replaceable Units. The models 7328, 7335, 7345 use fuser part# 8R13040, and 7346 uses a slightly different one (8R13055). They are capable of resetting the fuser counter automatically. If you want to repair a fuser, and you want the counter to reset automatically, you would need to replace 3 pico-fuses on a little board at the rear of the fuser module. (The 7346 version would require replacement of 1 pico-fuse). You can also choose to go into the Diagnostics and reset the HF51 counter for the fuser from there (read below about "Resetting Counters").



7328 Fuser

Transfer Roll Assembly (2nd BTR) (604K19991): The 7328 family uses the same Transfer Roll Assembly as the C2128/2636/3545 models used (the C32/DC1632 version would not fit on the 7328). The counter is reset similarly to the fuser module (read below).

Transfer Belt Cleaner Assembly (BTR Cleaner) (604K07860 / 604K07861): This is another counter which can be reset from the diagnostics (read below). Keep in mind that the primary part which fails in the Cleaner Assembly is the BTR Cleaning Blade (C32B8TC30)... if the assembly is not otherwise broken, you can replace the blade and reset the counter and save some money over the cost of a complete assembly.

Xerox 7328 Service Repair Manual

Jin-Ying Zhang



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