

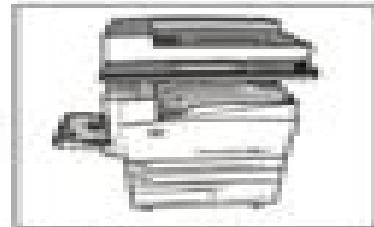


## 7328 family (WorkCentre®), 7328/7335/7345, 7328/7335/7345/7346\*

### Tech Info Sheets

Originally published as an article in ENDS Magazine, "The 7328 Family ... A Breath of Fresh Air (PWS's not required... the need to rest)".

Finally there is a group of Xerox models which fall into the "C32-style" which technicians can repair without the fear of replacing a "PWS" (Portable Work Station). The WorkCentre 7328, 7335, 7345, & 7346 MultiFunction Copiers are refreshingly approachable. The predecessor models (C32, M24, EC14632, C2128, etc.) were plagued with problems relating to a lack of User Interface diagnostics. Not so for this most recent group, thank goodness. They're well-built and capable of making some beautiful prints and copies. In this article, we'll look into the more important parts & supply items and how to reset their counters. Then we'll also look at how to get into the UI (User Interface) Diagnostics.



**Drum Cartridges:** Replacing the "Print Cartridge" (1118624) or the Customer CRU/UM (Customer Replaceable Unit). Mystery on the underside of the front end of the cartridge will reset the drum counter. The cartridges for the previous models are physically extremely similar however the CRU/UM being different makes them not interchangeable. Recalculating these cartridges is possible thanks to the fact that they use the same Drum, Blade, & Charge Roll as the C32's etc. which came before them.



**Fuser Modules (110130400 / 110130550):** The fuses are considered to be Customer Replaceable Units. The models 7328, 7335, 7345 use fuser part# 110130400, and 7346 uses a slightly different one (110130550). They are capable of resetting the fuser counter automatically. If you want to repair a fuser, and you want the counter to reset automatically, you would need to replace 3 picofuses on a little board at the rear of the fuser module. (The 7346 version would require replacement of 4 picofuses). You can also choose to go into the Diagnostics and reset the 110751 counter for the fuser from there (read below about "Resetting Counters").



**Transfer Belt Assembly (2" BTRU) (1004K19999):** The 7328 family uses the same Transfer Belt Assembly as the C2128/26/34/35/45 models used (the C32/EC14632 version would not fit on the 7328). The counter is reset similarly to the fuser module (read below).

**Transfer Belt/Cleaner Assembly (BHT Cleaner) (1004K07999 / 1004K08799):** This is another counter which can be reset from the diagnostics (read below). Keep in mind that the primary part which fails in the BHT/Cleaner Assembly is the BHT Cleaning Blade (C2128/EC14632... of the assembly is not otherwise broken, you can replace the blade and reset the counter and save some money over the cost of a complete assembly).

#### Xerox® Print Page Sheets

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# Xerox 7328 Service Repair Manual

**Jin-Ying Zhang**

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