

# SINGER\*\* 221-1 MACHINE PARTS. SHOWING POINTS OF WEAR

## INSPECT PARTS

FOR WEAR IN THE  
FOLLOWING ORDER:

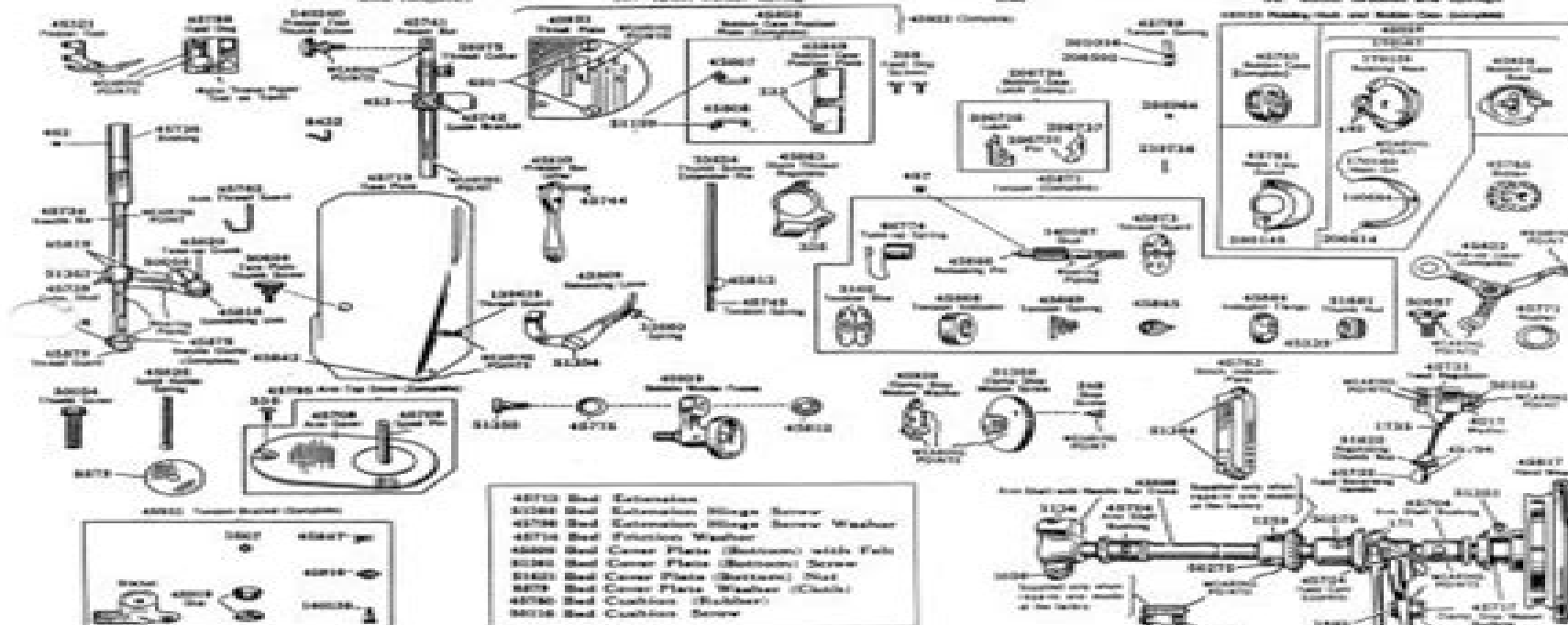
1. Presser Foot
2. Feed Dog
3. Presser Foot Throat Screw
4. Presser Bar
5. Throat Plate Screws
6. Throat Plate and Position Bracket Assembly
7. Feed Dog Screws
8. Bottom Case (Screw and Tension Spring)
9. Balance Gate Holder
10. Rotating Head (Check condition of back compaction)

11. Needle Clamp and Bar
12. Needle Bar Throat Guide
13. Needle Bar
14. Needle Bar Connecting Link and Stud (Check condition by amount of vertical play in the needle bar)
15. Press Plate and Throat Guide
16. Presser Bar Lifter
17. Tension Assembly
18. Throat Guide-up Lever
19. Presser Bar Pressure Regulating Throat Screw
20. Speed Control Spring

21. Motor Winder
22. Hand Wheel Assembly
23. Arm Shaft
24. Motor Regulator (Including Range Control and Switch)
25. Motor Winder Tension Assembly
26. Bed Cover Plate, Winder and Stud
27. Crank Connecting Rod
28. Feed Rod (Endcap)
29. Rotating Head Shaft
30. Feed Bar and Feed Bar Connecting Link

## ELECTRICAL SYSTEM

31. Lamp and Illumination Switch
32. Light Button
33. Three-Pin Tension Control Switch
34. Controller with Lead Cord
35. Motor Rod
36. Motor Pulley
37. Motor Brush Caps
38. Motor Brushes and Springs



## PARTS UNDER BED



# Singer 221 Sewing Machine Repair Manuals

**Zhe Xu**



## **Singer 221 Sewing Machine Repair Manuals:**

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