

# ENGINEERING OF SUBSEA PRODUCTION SYSTEMS – LEVEL 2

7 - 10 December 2016 | Singapore

## COURSE OUTLINE

### DAY 1

0830hr Course Presentation, Objectives & Analysis of the Pre-Course Questionnaire and Safety Brief

### 0900hr THE SUBSEA BUILDING BLOCKS, THE FLOATING HOSTS & THE FIELD ARCHITECTURE

#### L1 | INTRODUCTION TO OFFSHORE ENGINEERING, SUBSEA DEVELOPMENT OPTIONS & THE SUBSEA BUILDING BLOCKS

Why subsea: Operators preferences; Current design philosophies; from B61 to B65 to New Subsea Technologies. From the most simple to the most complex field development.

#### L2 | INTRODUCTION TO FPSOS, OTHER FLOATING HOSTS & AROUND THE WORLD DEEPWATER REVIEW

Spread moored & turret moored FPSO; in Shallow & deep waters around the world. Spar & Semi-sub TLP & mini TLPs. FDPSO? Etc... What is next with the Gas & Floating LNG (FLNG solutions to date)

#### L3 | FIELD ARCHITECTURE & LAYOUT – THE DICTATING FACTORS

Specific Analysis of Lay-outs in shallow and deep waters in the North Sea, the GOM, offshore Canada and West Africa (Angola, Nigeria, Mauritania & Ghana) and Asia. From Reservoir configuration, to Subsea Wells locations and profiles, SPS and SURF equipment optimum positions and topside production for Oil, Gas, or Condensate process, storage & Export systems.

1230hr Lunch

### 1330hr SYSTEM DESIGN, FLOW ASSURANCE & CASE STUDY 1 – BP GREATER PLUTONIO

#### L4 | SYSTEM DESIGN REQUIREMENTS FOR WELLS, SPS / SURF & HOST INTERFACES

From the Field Development Plan & the Basis of Design (B of D) to the Subsea Operation "Manual". From Sub-surface requirements to Seabed and to Topside Processing, Controls and export options. Within an Integrated Project Team looking at early concepts, preferred solutions & to a fully operational, reliable total Production System.

#### L5 | FLOW ASSURANCE ISSUES, MITIGATION & PREVENTION METHODS

From the early days in shallow waters to very complex situations today, in deep and ultra-deep waters for production of Oil Fields, Gas & Condensate Fields. What to do and not to do? Have we made mistakes? Yes & Why? What about the Cold points and rigid spools: Vibrations? Simulations & Analysis. Experiences from various Operators.

– L5 + TOTAL deep water constraints. A short pdf presentation in complement.

– L5 ++ Flow Assurance Shell first OTC Paper after Malampaya Field detail design work.

### CASE STUDY 1: BP ANGOLA BLOCK 18 GREATER PLUTONIO SUBSEA HUB PRODUCING INTO A LARGE FPSO

Detailed review and analysis of training the offshore Operators at Level 1 with a purpose designed Training CD. After a slide presentation, a key points CD analysis will be made covering all the key issues any BP Operator needed to learn before going to work Offshore. A copy of the CD will be given to every Participant, for further in-house learning.

2330hr End of Day 1

Footnote: Many points in the course will be illustrated with video sequences & animations from AOL DVD / CD collection

### DAY 2

0830hr WELLHEAD, XMAS TREES, TEMPLATES, MANIFOLDS & WELL WORKOVER

#### L6 | SUBSEA WELLHEAD SYSTEMS AND GUIDE BASE

Types of Wellheads; for Drilling and for Subsea Completions with a brief intro into drilling operations, setting the 30° Conductor, the guide base & the WH. Review of various equipments, installation sequence in shallow & deep waters, illustrated with animations.

#### L7 | SUBSEA X TREES FOR PRODUCTION, WATER INJECTION AND GAS PRODUCTION OR RE-INJECTION

Types of Xmas Trees; with development history, Conventional Dual bore Vertical XTree X60, Why the Horizontal XTree HXT was invented & now why the Drill Through Horizontal Tree DTHXT with advantages and limitations. Reported problems.

L7 ++ Total S&P field experience. All electric SPS using Cameron DC system (Rio Conf Report)

A review of all main Manufacturers Products, Main components, Testing and Installation sequence and typical Scope of Work for the Manufacturers.

If time, Animations of DTHXTs in use in the Delta Field by Aker S&P in the Jubilee Field by FMC.

#### L8 | SUBSEA WELL OPERATION AND MAINTENANCE

Conventional Heavy Work-Over done by Rig, or low cost intervention by Well Service Vessel (W.S.V) using Subsea Lubricator or the new technique by Expro with the Rigless AX-S system.

1230hr Lunch

### 1330hr SUBSEA "HARDWARE" FOR SPS & SURF + HISIC & FLOWLINES PART 1

#### L9 | SUBSEA "HARDWARE", TEMPLATES, MANIFOLDS AND CONNECTIONS

With development history the need for templates or cluster/ manifolds, daisy chains & intra-field flowline connections or export pipelines in shallow & deep waters. Illustrated with animations & video sequences.

- Manifold design for Production and other functions.
- Templates & Manifolds in shallow waters and planned for deep waters "in the old days"
- Modular Template Manifold system by Kongsberg/FMC. Analysis of the Chinguetti Field
- Piping materials, Valves & Chokes
- Instrumentation, Sensors & Meters including MPFM and Fluid sampling
- Flowlines connection systems. Advantages, Limitations and potential problems
- PLEM & ILET or ILET
- HIPS

– L9 ++ Introduction to Materials, Valves & Chokes, Corrosion & Cathodic protection, etc

#### L10 | MANAGING HYDROGEN INDUCED STRESS CRACKING (HISC) History & Solutions

A review of all main Manufacturers Products, Main components, Testing and Installation sequence and typical Scope of Work for the Manufacturers.

#### L11 | MULTIPHASE PUMPS & WET GAS COMPRESSORS

Recent examples in Angola with the Pachon Field & the Girri Field, + in the Norwegian North Sea for Statoil Hydro/Shell Ormen Lange Field.

# Subsea Engineering Training Manual

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## **Subsea Engineering Training Manual:**

Engineer Training Manual. U.S. Army United States. Army. Corps of Engineers Board on engineer troops,1917    **The Underwater Handbook** Charles Shilling,2013-11-11 This handbook attempts to translate data on various parameters of man's capability in underwater and hyperbaric environments for those without a background in the life sciences Accomplishing any multifaceted task requires team work and effective team work depends on facile communication among all participants To communicate properly all parties must understand each other's problems and be able to speak a similar language To this end we believe that this publication will go a long way in furthering the understanding and communication necessary for maximum achievement The U S Navy has a fundamental interest in all types of activities connected with the ocean and is especially interested in the growing field of manned underwater and hyperbaric activities Thus the manuscript for this comprehensive book was developed under Office of Naval Research contract N00014 67 A 0214 0013 with The George Washington University We acknowledge with appreciation the financial support and technical guidance for this undertaking by the Naval Medical Research and Development Command of the Bureau of Medicine and Surgery as well as by the Engineering Psychology Program and the Physiology Program of the Office of Naval Research JOSEPH P POLLARD Director Biological and Medical Sciences Division Office of Naval Research vii Preface A need was felt for a book that would document the relationship of the human being to the underwater hyperbaric environment in such a way that the individual unfamiliar with the psychological or biomedical jargon could still understand and appreciate the information

**U.S. Environmental Protection Agency Library System Book Catalog Holdings as of July 1973** United States. Environmental Protection Agency. Library Systems Branch,1974    **Concrete for Extreme Conditions** Ravindra K. Dhir,Michael John McCarthy,Moray D. Newlands,2002    **Diver's Handbook of Underwater Calculations** Wayne C. Tucker,1980 Countless problems confronting the practicing commercial diver can be worked out easily and accurately with the use of the formulae provided in this unique guide to underwater calculations

**product guide SUMMER 2008 , ASCE Manuals and Reports on Engineering Practice ,2001**    **Thesaurus of Engineering and Scientific Terms** Engineers Joint Council,1967    *Subnotes ,1986*    *Bridge Inspector's Training Manual/90 ,1991*    *HP-41CV Applied Drilling Engineering Manual* Martin E. Chenevert,Frank Williams,Hampo Hekimian,1983    **Underwater News & Technology ,1995**

**Underwater Association Code of Practice for Scientific Diving** Nicholas Coit Flemming,D. L Miles,1979    **U.S. Environmental Protection Agency Library System Book Catalog** United States. Environmental Protection Agency. Library Systems Branch,1970 Includes the monographic collection of the 28 libraries comprising the Library System of the Environmental Protection Agency    **Deep Diving and Submarine Operations** Sir Robert Henry Davis,1995    **Well Control for Completions and Interventions** Howard Crumpton,2018-04-04 Well Control for Completions and Interventions explores the standards that ensure safe and efficient production flow well integrity and well control for oil rigs focusing on

the post Macondo environment where tighter regulations and new standards are in place worldwide. Too many training facilities currently focus only on the drilling side of the well's cycle when teaching well control, hence the need for this informative guide on the topic. This long awaited manual for engineers and managers involved in the well completion and intervention side of a well's life covers the fundamentals of design, equipment and completion fluids. In addition, the book covers more important and distinguishing components such as well barriers and integrity envelopes, well kill methods specific to well completion and other forms of operations that involve completion like pumping and stimulation including hydraulic fracturing and shale coiled tubing, wireline and subsea intervention. Provides a training guide focused on well completion and intervention. Includes coverage of subsea and fracturing operations. Presents proper well kill procedures. Allows readers to quickly get up to speed on today's regulations post Macondo for well integrity barrier management and other critical operation components.

Bridge Safety United States. Congress. House. Committee on Public Works and Transportation. Subcommittee on Investigations and Oversight, 1988

*Ocean News & Technology*, 2003

**Subsea Engineering**

**Handbook** Yong Bai, Qiang Bai, 2012-01-13. Subsea production systems overview of subsea engineering, subsea field development, subsea distribution system, Flow assurance and system engineering, Subsea structure and equipment, Subsea umbilical, risers and flowlines.

**The Engineer**, 1879

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## **Subsea Engineering Training Manual Introduction**

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web the army promotion point system army promotion points are something of a mystery nothing is clearly spelled out and there always seems to be loop holes and shortcuts that no one bothered to tell you to get promoted to sergeant sgt or staff sergeant ssg you need to gain promotion points

national guard bureau - Oct 14 2023

web soldiers will be granted promotion points based on one 1 point per 5 hours of completed army correspondence course

program accp training restricted to courses completed in their entirety

**fy24 administrative point values for consideration to sgt and** - Feb 06 2023

web table 1 fy24 administrative point values for promotion to sergeant and staff sergeant 2 military training maximum points 280 for promotion to sgt and 230 for promotion to ssg a weapons qualification maximum points 160 for promotion to sgt and 110 for promotion to ssg

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web apr 1 2020 the army national guard just moved to a new personnel system that does away with paperwork allowing every member to track promotions pay and benefits by smartphone

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web eps resources eps documents and templates the memorandum below provides information and guidance on the fy2024 enlisted promotion system it serves to provide leaders at every echelon the

**ngb4100 army national guard enlisted promotion points** - Sep 01 2022

web as an enlisted soldier in the army national guard you should keep a close eye on your ngb4100 army national guard enlisted promotion point worksheet this document is used for e4s and above and is designed to track and calculate the total promotion points each soldier has

**the new army promotion point system e5 enlisted promotion points** - Apr 27 2022

web the army s new promotion point system will not award points for the promotion board or commander s points they will only count as a go no go the amount of points that will be awarded will be different for e5 and e6 for example to max out on awards for e5 a soldier will need 125 points while to make e6 the soldier will need 165 points

**e 4 to e 5 promotion requirements for the army national guard** - Jul 31 2022

web jun 29 2018 the army national guards provides a roadmap for rising through the ranks known as step select train educate and promote moving from a corporal or specialist e4 to a sergeant e5 is

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web army national guard senior enlisted worksheet sergeant first class through sergeant major boards the proponent agency is arng hrh the prescribing directive is ngr 600 200 section i

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officers page 41 8 19 promotion of critically ill officers page 41 8 20 posthumous promotions page 41 8 21 promotion of army national guard of the united states officers on active duty during promotion consideration page

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web apr 19 2019 army moves away from annual promotion selection system and implements monthly promotion selection process for all nco ranks

**how are national guard promotion points calculated** - Jun 10 2023

web mar 12 2019 points are calculated based on two areas of emphasis there are 400 points that your chain of command namely your section nco will fill out a form and justify their evaluation the second set of points come from things such as civilian education awards etc that have a preset point value for each thing you do

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web jun 22 2020 2 purpose used to determine eligibility for promotion and validity of points granted 3 routine uses none 4 disclosure voluntary however failure to provide social security number may result in a delay or error in processing of this form for promotion consideration section i personnel system data 1 name 2

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web general of the district of columbia and the army national guard title 10 program subject updated noncommissioned officer temporary promotions sgt sgm ppom 23 003a 1 references a army regulation 600 8 19 enlisted promotions and reductions b deputy chief of staff g1 dape za memorandum calendar year 2023

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web promotion authority cannot select these soldiers for promotion until they reach the minimum tig tis during the life of the promotion list minimum administrative points for sgt boards is 50 points ssg boards are now considering administrative points the minimum requirement for e5 to e6 consideration will be 75 administrative points

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web implements a standard promotion system based on points 1000 maximum clearly names promotion authority for sgt thru sgm agr t 32 ensure that the best qualified soldier is promoted boards are centralized or decentralized 7 promotion authority the chief national guard bureau cnbg for agr title 10 the state ag convening and

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web overview of promotion point categories the below table summarizes changes to point values red reflects point reductions green reflects point increases department of the army office of the deputy chief of staff g 1 300 army pentagon washington dc 20310 0300 dape za g memorandum for see distribution

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web mar 12 2016 how does the army national guard promotion system work i just re enlisted into the national guard yesterday from the army reserve i m reclassing from 74d to 11b the problem i encountered in the reserve was sitting on the promotable list for months on end after my packet was approved without getting a slot

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web off season can refer to films off season a 1992 swiss film off season a 2001 tv film off season a 2012 american film the off season a 2004 independent horror film offseason a 2021 horror film by mickey keating other uses close season in sports off season by jack ketchum 1980 the off season a 2021 album by j cole off

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web noun off sea son 'óf ,sē zən variants or less commonly off season plural offseasons also off seasons a time of suspended or reduced activity it s cheaper to visit the area during the offseason off season travel especially the time during which an

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web a period of the year when there is less activity in business we tend to go skiing during the off season because it's cheaper off season rates for a double room are about 50 a

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mercenaries have existed throughout history but they reached their nadir in the 20th century as nation states virtually eliminated the need for and capacity to establish and maintain private armies of any significant size however the upheavals

that have befallen the sixth world reigned the need see more

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