

ENGINEERING OF SUBSEA PRODUCTION SYSTEMS – LEVEL 2

7 - 10 December 2016 | Singapore

COURSE OUTLINE

DAY 1

0830hr *Course Presentation, Objectives & Analysis of the Pre-Course Questionnaires and Safety Brief*

0900hr THE SUBSEA BUILDING BLOCKS, THE FLOATING HOSTS & THE FIELD ARCHITECTURE

L1 | INTRODUCTION TO OFFSHORE ENGINEERING, SUBSEA DEVELOPMENT OPTIONS & THE SUBSEA BUILDING BLOCKS

Why subsea: Operators preferences; Current design philosophies; from BB1 to BB6 to New Subsea Technologies. From the most simple to the most complex field development.

L2 | INTRODUCTION TO FPSOS, OTHER FLOATING HOSTS & AROUND THE WORLD DEEPWATER REVIEW

Spread moored & turret moored FPSO; in Shallow & deep waters around the world. Spar & Semi-sub TLP & mini TLPs, FDSO? Etc...What is next with the Gas & Floating LNG (FLNG solutions to date)

L3 | FIELD ARCHITECTURE & LAYOUT – THE DICTATING FACTORS

Specific Analysis of Lay-outs in shallow and deep waters in the North Sea, the GOM, offshore Canada and West Africa (Angola, Nigeria, Mauritania & Ghana) and Asia. From Reservoir configuration, to Subsea Wells locations and profiles, SPS and SURF equipment optimum positions and topside production for Oil, Gas, or Condensate process, storage & Export systems.

1230hr Lunch

1330hr SYSTEM DESIGN, FLOW ASSURANCE & CASE STUDY 1 – BP GREATER PLUTONIO

L4 | SYSTEM DESIGN REQUIREMENTS FOR WELLS, SPS / SURF & HOST INTERFACES

From the Field Development Plan & the Basis of Design (B of D) to the Subsea Operation "Manual". From Sub-surface requirements to Seabed and to Topside Processing, Controls and export options. Within an Integrated Project Team looking at early concepts, preferred solutions & to a fully operational, reliable total Production System.

L5 | FLOW ASSURANCE ISSUES, MITIGATION & PREVENTION METHODS

From the early days in shallow waters to very complex situations today, in deep and ultra-deep waters for production of Oil Fields, Gas & Condensate Fields. What to do and not to do? Have we made mistakes? Yes & Why? What about the Cold points and rigid spools Vibrations? Simulations & Analysis.+ Experiences from various Operators.

+ L5 + TOTAL deep water constraints. A short pdf presentation in complement.

+ L5 ++ Flow Assurance Shell first DTC Paper after Malampaya Field detail design work.

CASE STUDY 1: BP ANGOLA BLOCK 18 GREATER PLUTONIO SUBSEA HUB PRODUCING INTO A LARGE FPSO

Detailed review and analysis of training the offshore Operators at Level 1 with a purpose designed Training CD. After a slide presentation, a key points CD analysis will be made covering all the key issues any BP Operator needed to learn before going to work Offshore. A copy of the CD will be given to every Participant, for further in-house learning.

1730hr End of Day 1

Footnote: Many points in the course will be illustrated with video sequences & animations from ADL DVD / CD collection

DAY 2

0830hr WELLHEAD, XMAS TREES, TEMPLATES, MANIFOLDS & WELL WORKOVER

L6 | SUBSEA WELLHEAD SYSTEMS AND GUIDE BASE

Types of Wellheads: for Drilling and for Subsea Completions with a brief intro into drilling operations, setting the 30" Conductor, the guide base & the WH. Review of various equipments, installation sequence in shallow & deep waters. Illustrated with animations.

L7 | SUBSEA X TREES FOR PRODUCTION, WATER INJECTION AND GAS PRODUCTION OR RE-INJECTION

Types of Xmas Trees: with development history. Conventional Dual bore Vertical XTree VXT, Why the Horizontal XTree HXT was invented & now why the Drill Through Horizontal Tree DTHXT with advantages and limitations. Reported problems.

L7 ++ Total KSF Field experience. All electric SPS using Cameron DC system (Rio Conf Report)

A review of all main Manufacturers Products, Main components, Testing and Installation sequence and typical Scope of Work for the Manufacturers.

If time, Animations of DTHXTs in use in the Dalia Field by Aker S & in the Jubilee Field by FMC.

L8 | SUBSEA WELL OPERATION AND MAINTENANCE

Conventional Heavy Work-Over done by Rig, or low cost intervention by Well Service Vessel (W.S.V.) using Subsea Lubricator or the new technique by Expro with the Rigless AX-S system.

1230hr Lunch

1330hr SUBSEA "HARDWARE" FOR SPS & SURF + HISC & FLOWLINES PART 1

L9 | SUBSEA "HARDWARE", TEMPLATES, MANIFOLDS AND CONNECTIONS

With development history the need for templates or cluster/manifolds, daisy chains & intra-field Flowline connections or export pipelines in shallow & deep waters. Illustrated with animations & video sequences.

- Manifold design for Production and other functions
- Templates & Manifolds in shallow waters and planned for deep waters "in the old days"
- Modular Template Manifold system by Kongsberg/FMC. Analysis of the Chinguetti Field
- Piping materials, Valves & Chokes
- Instrumentation, Sensors & Meters including MPFM and Fluid sampling
- Flowlines connection systems. Advantages, limitations and potential problems
- PLEM & FLET or PLET
- HIPS

+ L9 ++ Introduction to Materials, Valves & Chokes, Corrosion & Cathodic protection, etc

L10 | MANAGING HYDROGEN INDUCED STRESS CRACKING (HISC) History & Solutions

A review of all main Manufacturers Products, Main components, Testing and Installation sequence and typical Scope of Work for the Manufacturers.

L11 | MULTIPHASE PUMPS & WET GAS COMPRESSORS

Recent examples in Angola with the Pacflor Field & the Giriti Field. + In the Norwegian North Sea for Statoil Hydro/Shell Ormen Lange Field.

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Underwater Association Code of Practice for Scientific Diving Nicholas Coit Flemming,D. L Miles,1979 **U.S. Environmental Protection Agency Library System Book Catalog** United States. Environmental Protection Agency. Library Systems Branch,1970 Includes the monographic collection of the 28 libraries comprising the Library System of the Environmental Protection Agency Deep Diving and Submarine Operations Sir Robert Henry Davis,1995 **Well Control for Completions and Interventions** Howard Crumpton,2018-04-04 Well Control for Completions and Interventions explores the standards that ensure safe and efficient production flow well integrity and well control for oil rigs focusing on

the post Macondo environment where tighter regulations and new standards are in place worldwide Too many training facilities currently focus only on the drilling side of the well s cycle when teaching well control hence the need for this informative guide on the topic This long awaited manual for engineers and managers involved in the well completion and intervention side of a well s life covers the fundamentals of design equipment and completion fluids In addition the book covers more important and distinguishing components such as well barriers and integrity envelopes well kill methods specific to well completion and other forms of operations that involve completion like pumping and stimulation including hydraulic fracturing and shale coiled tubing wireline and subsea intervention Provides a training guide focused on well completion and intervention Includes coverage of subsea and fracturing operations Presents proper well kill procedures Allows readers to quickly get up to speed on today s regulations post Macondo for well integrity barrier management and other critical operation components Bridge Safety United States. Congress. House. Committee on Public Works and Transportation. Subcommittee on Investigations and Oversight,1988 *Ocean News & Technology* ,2003 **Subsea Engineering Handbook** Yong Bai,Qiang Bai,2012-01-13 Subsea production systems overview of subsea engineering subsea field development subsea distribution system Flow assurance and system engineering Susea structure and equipment Subsea umbilical risers and flowlines **The Engineer** ,1879

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program accp training restricted to courses completed in their entirety

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web promotion authority cannot select these soldiers for promotion until they reach the minimum tig tis during the life of the promotion list minimum administrative points for sgt boards is 50 points ssg boards are now considering administrative points the minimum requirement for e5 to e6 consideration will be 75 administrative points

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web implements a standard promotion system based on points 1000 maximum clearly names promotion authority for sgt thru sgm agr t 32 ensure that the best qualified soldier is promoted boards are centralized or decentralized 7 promotion authority the chief national guard bureau cngb for agr title 10 the state ag convening and

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