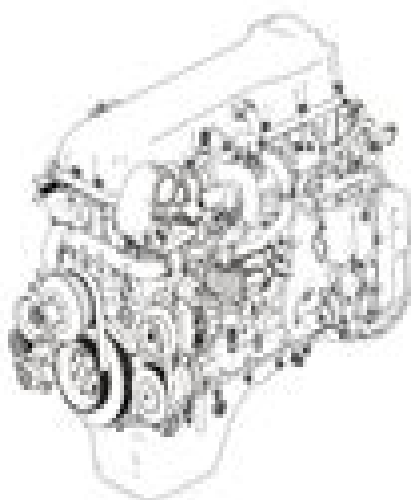


This Service Bulletin replaces SB 21145, "Cylinder Liner and Piston, Wear Check" dated 05/2007, publication No. PVT75-20120803.

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Cylinder Liner and Piston, Wear Check D110F, D130F, D160F

Cylinder Liner and Piston, Wear Check



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This information covers cylinder liner wear checking on the Volvo D110F, D130F, and D160F engines.

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Notes: Information is subject to change without notice.
Illustrations are used for reference only and can differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

Service Procedures

2131-06-04-01

Cylinder Liner and Piston, Wear Check

You must read and understand the precautions and guidelines in Service Information, group 20, "General Safety Practices, Engine" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Thoroughly clean the cylinder liners and pistons before inspecting and measuring. To thoroughly check for cracks, remove the cylinder liner from the cylinder block from the position of the cylinder liner in the cylinder block before removing it so it can be installed in the same position during assembly.

Cylinder Liner

1. Check the cylinder liner for cracks, paying special attention to the liner center. The magnesium powder method can be used for checking.
2. Measure the cylinder liner wear with a cylinder bore gauge. To find out the exact amount of wear, calibrate the cylinder bore gauge with a gauge ring in micrometer. The original bore size of the cylinder liner can be used as a reference measurement.



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Volvo Engine Manual

Arturo Cuomo



Volvo Engine Manual:

Volvo Penta (Seloc) Seloc, 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner's manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 *Volvo Service Manual* Volvo, Aktiebolaget, 1962 **Volvo Service Manual Repair Instructions**, 1975 **VOLVO PENTA MD5A MARINE DIESEL ENGINE** Albin, 2014-03-01 *Volvo-Penta Stern Drives, 1992-93* Joan Coles, Clarence W. Coles, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine's editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines Over 750 illustrations *LIFE*, 1967-04-21 LIFE Magazine is the treasured photographic magazine that chronicled the 20th Century It now lives on at LIFE.com the largest most amazing collection of professional photography on the internet Users can browse search and view photos of today's people and events They have free access to share print and post images for personal use **Workshop Manual Engine Volvo, Peugeot, Renault, de Lorean** Volvo B28, 2009 Complete Handbook for the V6 Europe Engine Peugeot Volvo Renault Alpine De Lorean and others **Workshop Manual** Volvo Penta (Firm), 1970 **Volvo** John Haynes, 1998-07-30 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index *Volvo Penta Stern Drive Shop Manual 2001-2004* Penton Staff, 2000-05-24 30GS 3 0L in line 4 cylinder 135 HP 43GL 4 3L V 6 160 HP 43GI 4 3L V 6 180 HP 43GXI 4 3L V 6 210 HP 50GL 5 0L V 8 220 HP 50GI 5 0L V 8 250 HP 50GXI 5 0L V 8 270 HP 57GS 5 7L V 8 225 HP 57GS 5 7L V 8 250 HP 57GSI 5 7L V 8 280 H *The Autocar*, 1987 **Workshop Manual** Volvo Penta (Firm), 1970 *Motor Cycling and Motoring*, 1988 **The New Encyclopedia of Motorcars, 1885 to the Present** G. N. Georgano, 1982 **Popular Mechanics**, 1986-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on

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