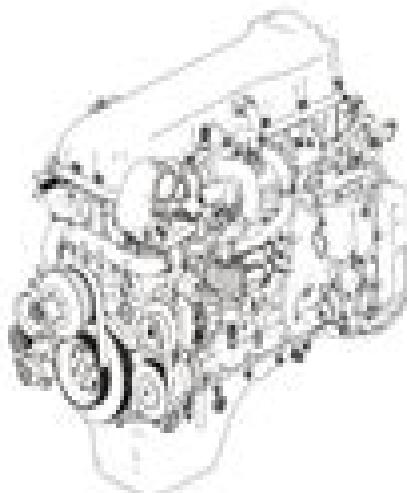


This Service Bulletin applies to D1140, "Cylinder Liner and Piston, Wear Check" page 2 (page 2001), publication no. PV770-0012000.

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Cylinder Liner and Piston, Wear Check
D11F, D13F, D16F

Cylinder Liner and Piston, Wear Check



This information covers cylinder liner wear checking on the Volvo D11F, D13F and D16F engines.

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Note: Information is subject to change without notice.
Illustrations are used for reference only and can differ slightly from the actual service being carried out. However, any components addressed in this information are represented as accurately as possible.

Service Procedures

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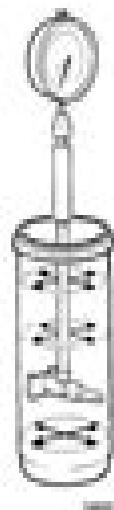
Cylinder Liner and Piston, Wear Check

You must read and understand the procedures and guidelines in Service Information, group 20, "General Safety Practices, Engine" before performing this procedure. If you are not properly trained and certified in this procedure, seek your supervisor for training before you perform it.

Thoroughly clean the cylinder liners and pistons before inspecting and measuring. To thoroughly clean for inspection, remove the cylinder liner from the cylinder block. Store the piston of the cylinder liner in the cylinder block before removing it so it can be installed in the same position during assembly.

Cylinder Liner

- 1 Check the cylinder liner for cracks, using special attention to the liner edges. The magnifying powder method can be used for checking.
- 2 Measure the cylinder liner wear with a cylinder bore gauge. To find out the exact amount of wear, withdraw the cylinder bore gauge with a gauge ring or indicator. The original bore size of the cylinder liner can be used as a reference measurement.



Volvo Engine Manual

Arturo Cuomo

Volvo Engine Manual:

Volvo Penta (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 **Volvo Service Manual** Volvo, Aktiebolaget,1962 **Volvo Service Manual**

Repair Instructions ,1975 **VOLVO PENTA MD5A MARINE DIESEL ENGINE** Albin,2014-03-01 *Volvo-Penta Stern*

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coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Volvo Penta**

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