

## CAUTION

After setting up, do not start the machine, nor even to test the speed, until it has been thoroughly oiled, as instructed below.

## TO OIL THE MACHINE

To insure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling, and when in continuous use, it should be oiled at least twice each day. A new machine should be oiled more frequently when it is in continuous use on long runs.

Use "TYPE B" or "TYPE D" OIL, sold by Singer Sewing Machine Company. For description of oils, see inside of front cover.

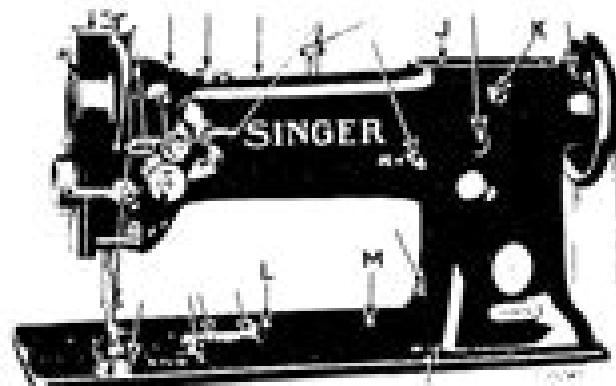
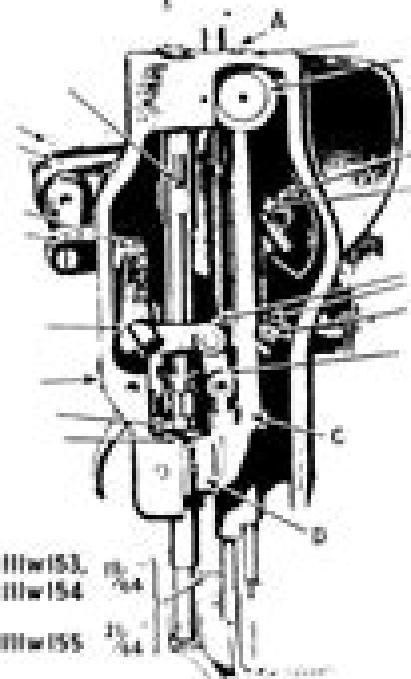


Fig. 2. Front View of Machine Showing Oiling Points and Adjustments.

Oil should be applied at the places designated by unmarked arrows in Figs. 2 to 6. Swing back the top cover (1, Fig. 2) and oil the bearings which are thus uncovered, then replace the cover.

Loosen the thumb screw in the upper end of the face plate, turn the face plate upward and oil the wick and bearings shown in Fig. 3, then turn down the face plate and tighten the thumb screw.



FOR 111w152, 111w153,  
AND 111w154

FOR 111w155

Fig. 3. End View of Machine  
Showing Oiling Points and Adjustments.

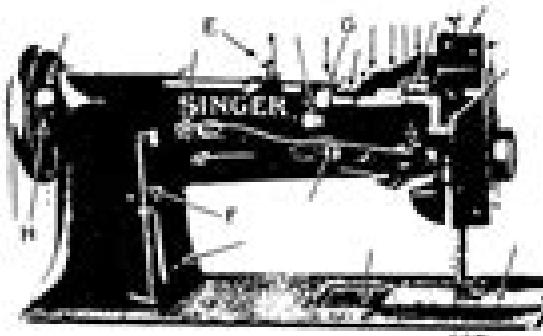


Fig. 4. Rear View of Machine  
Showing Oiling Points and Adjustments.

# Singer 111w155 Manual

**Singer Sewing Machine Company**

**Singer 111w155 Manual:**

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