



Volvo BM L70



- Engine output
542 (549-552 @ 2100 rpm) (398 hp)
- Operating weight
5.2 t (55 400 lb)
- Buckets
1.5-4.3 m³ (5.5-6.5 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle bracket and lifting forces
- The largest family of attachments on the market
- Productivity boosting options
 - Hydraulic attachment bracket
 - 9 speed transmission
 - Dual-circuit hydraulics
 - 2nd and 4th hydraulic control
 - Comfort Drive Control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

Model	Volvo BM			
Model	70 40-5			
Rated power at	15 (2000)	36.7	25000	
542 (549-552)	400 (500)	87	2100	
Maximum output at	15 (2000)	36.7	25000	
542 (549-552)	400 (500)	87	2100	
100 (1000-1070)	400 (500)	87	2100	
Max torque at	15 (2000)	21.0	21000	
542 (549-552)	400 (500)	400	2100	
100 (1000-1070)	400 (500)	400	2100	
100 (1000-1070)	400 (500)	400	2100	
No. of cylinders	4			
Displacement, l/dl	1 (400)	4.00	2070	
Bore	mm (in)	105.0 (4.13)		
Stroke	mm (in)	128	5.0	
Compression ratio		16.0	1	

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

General warning (provided as label in machine)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Battery	V	24/2
Battery capacity	Ah	24/100
Charging capacity	A	24/15
Recharge capacity	mm	24/15
Alternator rating	W/A	15/1000
Water meter output	mm (in)	5.4 (2.1)

SERVICE REFILL CAPACITIES



Engine oil	1 (542 gal)	15.0	21.0
Fuel tank	1 (542 gal)	100	240.0
Cooling system	1 (542 gal)	27	21.0
Transmission, rear	1 (542 gal)	27	21.0
Front axle, rear	1 (542 gal)	24	21.0
Rear axle, rear	1 (542 gal)	21.0	21.0
Hydraulic system	1 (542 gal)	100	240.0
Hydraulic tank	1 (542 gal)	80	21.0

DRIVE TRAIN



Torque converter single stage, single-phase
Transmission Volvo BM power shift type
Mount of overhauling type with directional clutch mechanism, large lever control

Asks fully loading full shafts. One-piece axle housing of double end, flange front axle and oscillating rear axle.

Hub reduction Volvo BM manufacture with planetary low hub reduction gears. Low-friction roller bearings on each planetary wheel. The hub reduction gears can be removed without having to remove wheels and brakes.

Two alternative tire are available for different working conditions

Torque multiplication ratio	2.04	1
Transmission, rear	100	240
Model	47	80

Running speeds

Low range (optional)

1. Forward	each priority	1.0	0.5
2. Forward	each priority	0.5	0.5
3. Forward	each priority	1.0	0.5
4. Forward	each priority	1.0	0.5

High range

1. Forward	each priority	0.5	0.5
2. Forward	each priority	1.0	0.5
3. Forward	each priority	0.5	0.5
4. Forward	each priority	0.5	0.5

Measurement with load

1710 - 24			
Front axle, rear	100	240	
Model	47	80	
Rear axle, rear	100	240	
Model	47	80	
Chassis	1	10	
mm (in)	400	16.0	

BRAKE SYSTEM



The brake system meets requirements according to SAE J2470, ISO 11000 and ISO 14000.

Service brakes fully hydraulically operated power disc brakes. Transmission disengagement after braking performed with a switch on the instrument panel.

Secondary dual-circuit system, divided between axle. One circuit, in parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive linkage. A warning lamp indicates when the parking brake is applied and gear level is in forward or reverse.

Brake friction area

Front axle, rear	mm² (in²)	400	24.0
Rear axle, rear	mm² (in²)	400	24.0
Accumulator	1	1	
Volume, total	1 (400)	1.0	24.0
Parking brake	mm² (in²)	10	24.0

Volvo Loader Service Manual L70

M Tight



Volvo Loader Service Manual L70:

American Recycler June 2008 , The Southern Lumberman ,2005 Service Manual Wheel Loader & Tool Carrier
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V50 Diesel Owner's Workshop Manual, 07-13 Chris Randall,2016-10 Service Manual Repairs and Maintenance Volvo,
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 - Chapter 3: Volvo Loader Service Manual L70 in Everyday Life
 - Chapter 4: Volvo Loader Service Manual L70 in Specific Contexts
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