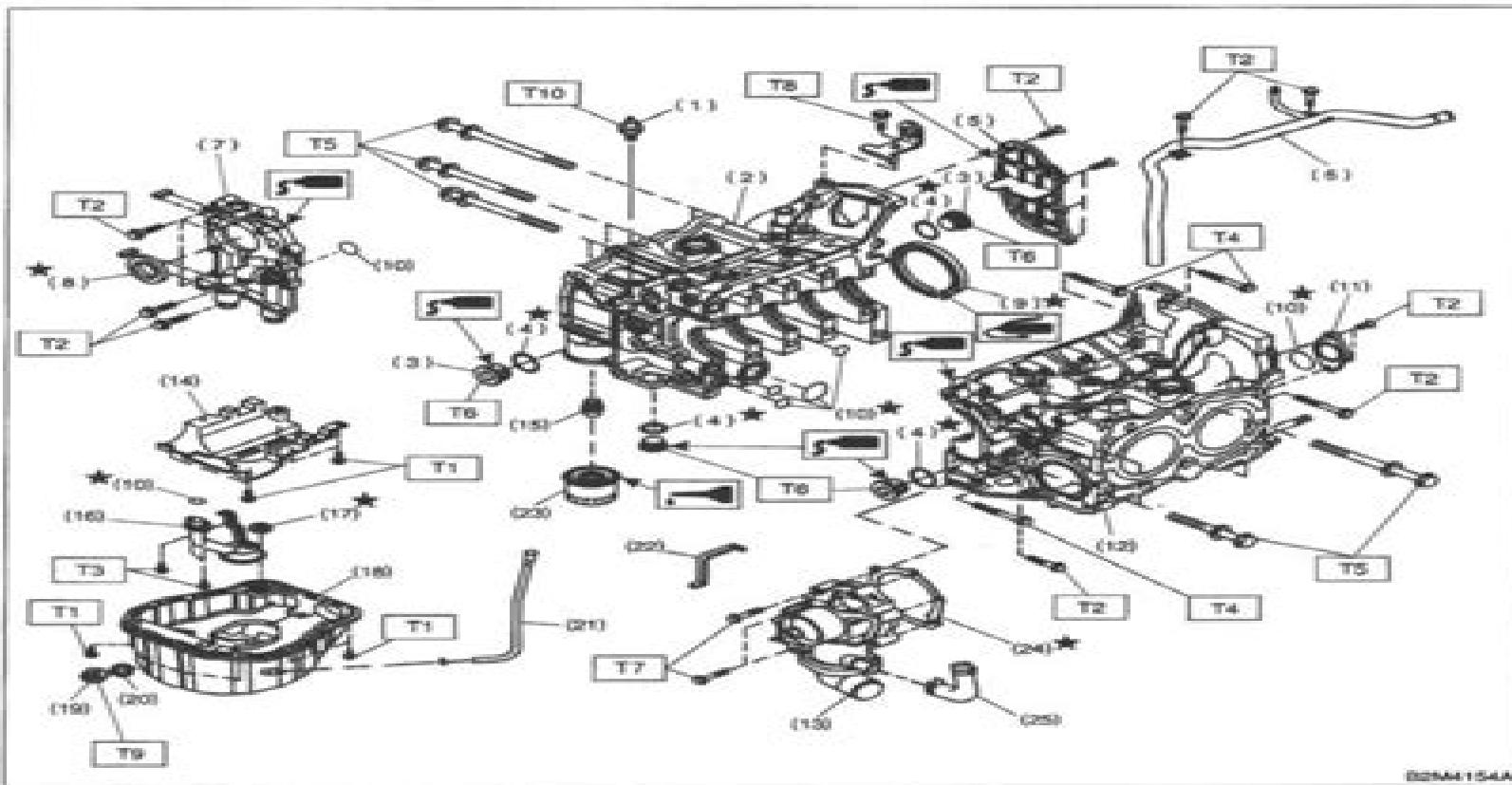


## 5. CYLINDER BLOCK



02NA4154A

- (1) Oil pressure switch
- (2) Cylinder block (R/H)
- (3) Service hole plug
- (4) Gasket
- (5) Oil separator cover
- (6) Water by-pass pipe
- (7) Oil pump
- (8) Front oil seal
- (9) Rear oil seal
- (10) O-ring
- (11) Service hole cover
- (12) Cylinder block (L/H)
- (13) Water pump

- (14) Baffle plate
- (15) Oil filter connector
- (16) Oil strainer
- (17) Gasket
- (18) Oil pan
- (19) Drain plug
- (20) Metal gasket
- (21) Oil level gauge guide
- (22) Water pump sealing
- (23) Oil filter
- (24) Gasket
- (25) Water pump hose

Tightening torque: N·m (kgf·m, ft·lb)

- T1: 5 (0.5, 3.6)
- T2: 6.4 (0.65, 4.7)
- T3: 10 (1.0, 7)
- T4: 25 (2.5, 18.7)
- T5: 47 (4.9, 34.7)
- T6: 68 (7.0, 50.6)
- T7: First 12 (1.2, 8.7)  
Second 12 (1.2, 8.7)
- T8: 76 (1.6, 11.6)
- T9: 44 (4.5, 32)
- T10: 25 (2.5, 18.7)

# Subaru Ej20 Engine Manual

**Doug Walsh**

## **Subaru Ej20 Engine Manual:**

*Subaru Impreza* Brian Long, 2006 Perceived as a replacement for the long running Leone the Impreza quickly gained a great reputation through Subaru's successful WRC program. This book covers the full story of the Impreza from concept through to the current production car looking at the rally machines along the way and illustrated throughout with contemporary material. Now with over 400 mainly color pictures and significant additional text this is a fantastic warts and all account of an amazing car.

*Focus On: 100 Most Popular Sedans* Wikipedia contributors, *Focus On: 100 Most Popular Station Wagons* Wikipedia contributors, *Enthusia Professional Racing* Doug Walsh, 2005 BradyGames Enthusia Professional Racing Official Strategy Guide includes the following:

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**Automotive Engineering**, 1994

*Subaru Owners Workshop Manual* John Harold Haynes, 1980

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International Journal of Vehicle Design, 1989 Subaru Owners Workshop Manual Larry Holt, John Harold Haynes, 1988

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