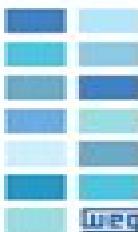




Brake Motor

Standard Brake Manual for Installation, Operation and Maintenance of Electric Motors



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1. Introduction

This manual provides important information about WEG three-phase and single-phase brake motors that must be followed during the installation, operation and maintenance. Thus, we recommend to read this manual carefully before performing any activities on the motor. Non-compliance with these instructions will void the product warranty and may cause serious personal injuries and material damages.

2. Installation

Brake motors must be only installed in places compatible with their mounting features and its specifications and environments for which they are intended.

Brake motors installed outdoors or in the vertical position require the user to determine whether to protect them from weather, for instance, use of a surge cover.

2.1. Brake Cell Power Supply

The engagement coil powered by direct current (DC). It is supplied by the bridge rectifier consisting of silicon diodes and resistors, which filter undesirable voltage spikes and enables fast current shutdown. The direct current power source provides higher speed and faster brake operation.

The alternating current (AC) power supply for the bridge rectifier can be obtained from an independent source, or from the motor terminals. This power supply can be 220/230/440 V, 50/60 Hz or 480/500/600 V, 60 Hz, according to the features of the bridge rectifier for fast assembly. The electromagnetic coil can be operated continuously within a 10% off its rated voltage.

2.2. Normal engagement for normal engagement, the bridge rectifier must be connected as shown in Figure 2.

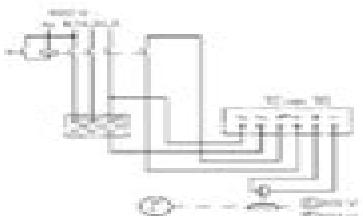


Figure 2: Connection diagram of the bridge rectifier for normal engagement.

2.3. Reverse engagement The power supply and control must be fitted with components, such as, diode diodes and resistors that meet the requirements established and regulations in each country and the degree of protection indicated on the motor.

Each model must have its own reverse logic must be programmed within programs or codes that degree of protection indicated on the motor documentation.

For high-speed motors with brakes, these components must be certified according to the type of protection and the Equipment Protection Level (EPL) indicated on the motor documentation.



The power supply from the bridge rectifier is required to increase the torque, if the motor does not accelerate upon starting, turn it off and check the bridge rectifier connections. The torque coil may not be powered, if the motor still does not accelerate, contact the nearest WEG service center.

2.2. Connection Diagram

The brake motor allows two different connections for Direct Current power supply providing either delayed or normal engagement. The connection diagrams below show the electrical connection when the bridge rectifier is supplied directly from the motor terminals.

A) Delayed engagement: the bridge rectifier of the motor (DC) can be supplied directly from the motor terminals, without inductor, as shown in Figure 1.

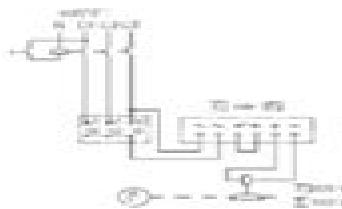


Figure 1: Connection diagram of the bridge rectifier for delayed engagement.

3. Brake Operation

When the motor is disconnected from the power supply, the current flowing through the electromagnetic coil is interrupted and it stops operating. The pressure spring then pushes the armature towards the magnet, compressing the coil spring (coil between the two friction surfaces (armature plate and armature), thus stopping the motor.

Upon a new start, the system alerts the motor and applies the electromagnetic coil simultaneously. The armature plate is then attracted to the electromagnetic magnet, increasing the spring pressure and increasing the brake disc, which dissipates energy and reduces wear from the friction surfaces. The braking action stops, and releases the motor for turn freely.

4. Maximum Allowed Load inertia

The maximum load inertia and the maximum load torque indicated on table 1 must be considered for the operation of high-speed motors with brakes. For lower motors for its speed from 1000 to 1400 rpm, or for motors driving different loads than those shown in the table 1, contact WEG.

Table 1: Maximum allowed load inertia for high-speed motors with brakes.

Phase rate	Maximum load inertia	Maximum load torque	Load rate application
Hz/Sec	Nm/Sec	Nm/Sec	Nm/Sec
1000	0.0001	0.0001	0.0001
1000	0.0002	0.0002	0.0002
1000	0.0003	0.0003	0.0003
1000	0.0004	0.0004	0.0004
1000	0.0005	0.0005	0.0005
1000	0.0006	0.0006	0.0006
1000	0.0007	0.0007	0.0007

Note: The result of table 1 are valid for passing after 1/2 second and repeat 100% of the rated speed.

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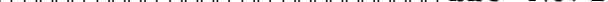
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