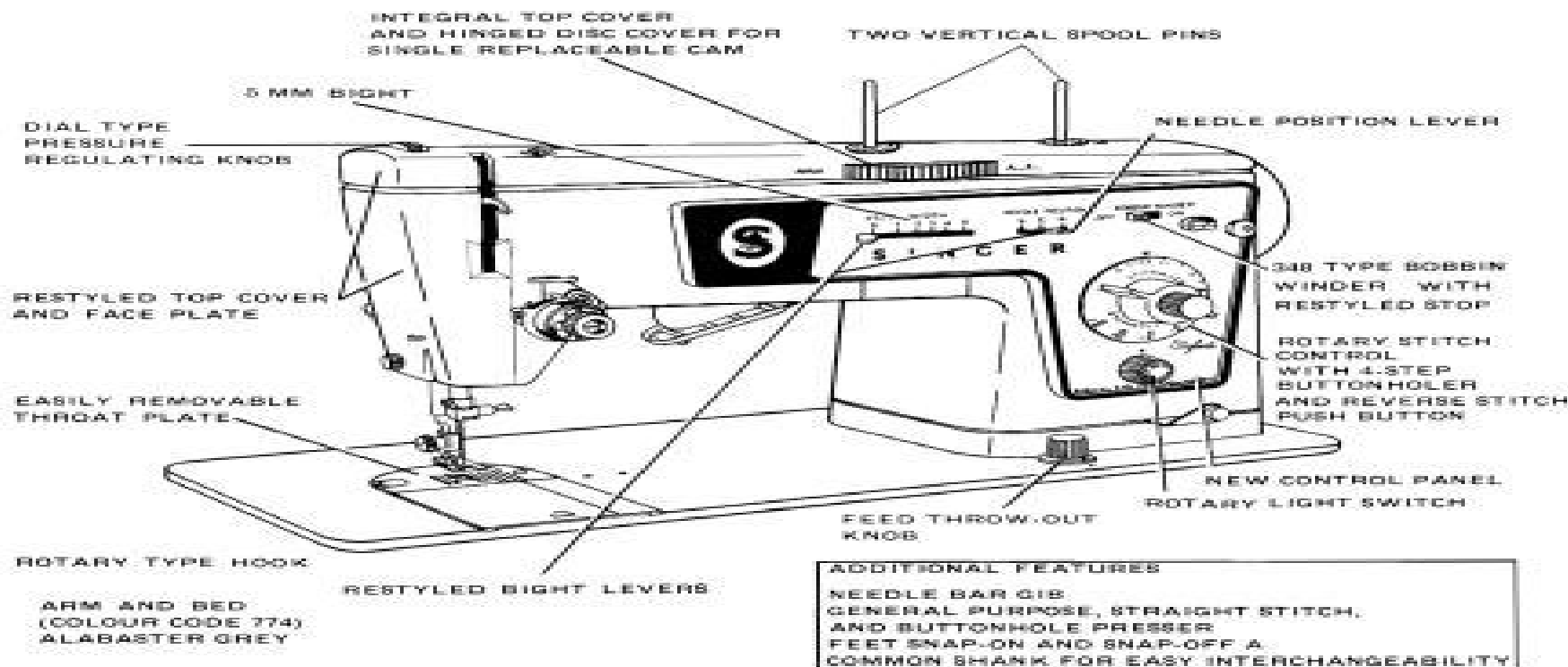


# SINGER

## SEWING MACHINES

### CLASS 477

For detailed information concerning operation, threading, choice of needles, etc., see instruction book.



Servicing instructions for 478 Machine apply to the 477 with the exception of **ADJUSTING THE CAM STACK** as shown on page 55.

# Singer Repair Manual

**A Loxley**



## **Singer Repair Manual:**

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