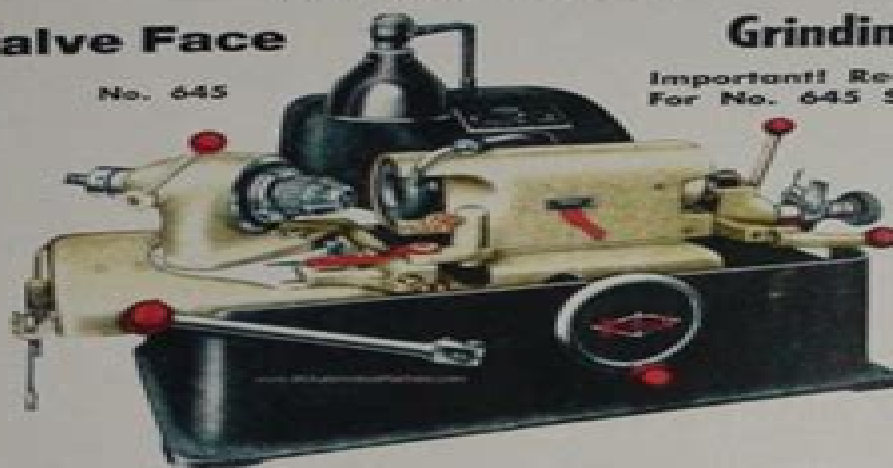




PARTS LIST INSTRUCTIONS

Sioux Valve Face

No. 645



Grinding Machines

Important! Read Carefully
For No. 645 Serial 40,001 up.

Prepare Machine For Operation

- 1.—Wipe off the shipping grease, clean thoroughly.
- 2.—Remove the Hex nut which locks the chuck slide during shipping.
- 3.—Remove the cardboard packing from under the motor.
- 4.—Lubrication—put a few drops of light machine oil in each oil cup including motor, the grinding head is permanently lubricated and sealed.
- 5.—Coolant—Use Sioux No. 250 Grinding Oil or No. 632 Concentrated soluble oil. Capacity 2 quarts.
- 6.—Run the machine a while to warm it up, seat the belts in the pulley grooves and produce smoother operation.

Very few valve stems are perfectly straight and round, therefore, do not expect to test the accuracy of your machine by grinding and then rechucking valves, as this method of testing is not practical.

Wet grinding is for all kinds of valves, gives smoother, more accurate and finished jobs. Reduces wheel dressing to a minimum.

Keep the chuck clean, it is advisable to place a rubber shield on valve stem when grinding to prevent the coolant from getting into the chuck. Avoid splashing the coolant away, a small stream is sufficient to keep the valve cool. Natural evaporation must be expected as the coolant flies off the grinding wheel in a fine mist.

Precision built, for best results, keep in a heated shop, about 70 degrees is satisfactory.

SIoux TOOLS INC.
SIoux CITY, IOWA, U.S.A. 51102

Sioux 645l Manual

Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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AERO TRADER, JUNE 1999 Causey Enterprises, LLC, **Proceedings of the Board of Supervisors of the County of**
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Unveiling the Energy of Verbal Beauty: An Mental Sojourn through **Sioux 645l Manual**

In some sort of inundated with monitors and the cacophony of instant transmission, the profound energy and psychological resonance of verbal art usually disappear into obscurity, eclipsed by the constant barrage of noise and distractions. However, located within the musical pages of **Sioux 645l Manual**, a interesting work of fictional elegance that impulses with fresh emotions, lies an memorable journey waiting to be embarked upon. Composed by way of a virtuoso wordsmith, that mesmerizing opus courses viewers on a psychological odyssey, softly exposing the latent potential and profound impact embedded within the complex internet of language. Within the heart-wrenching expanse of this evocative analysis, we shall embark upon an introspective exploration of the book is central subjects, dissect its captivating publishing style, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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