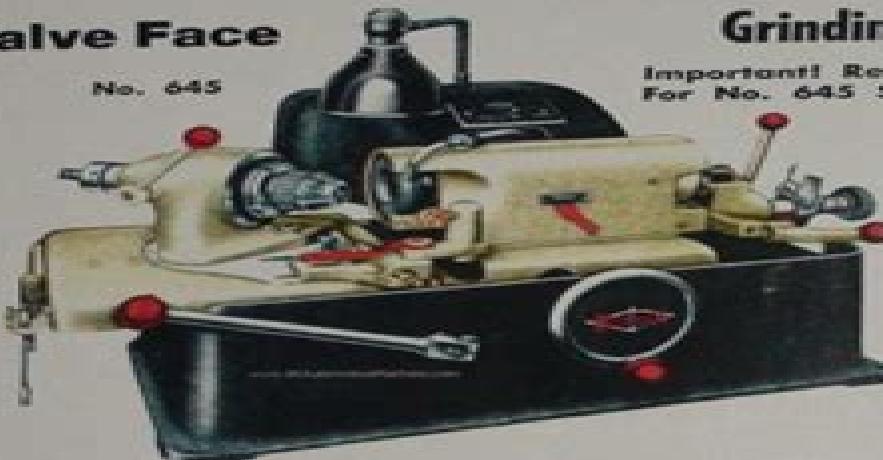




## PARTS LIST INSTRUCTIONS

### Sioux Valve Face

No. 645



### Grinding Machines

Important! Read Carefully  
For No. 645 Serial 40,001 up.

### Prepare Machine For Operation

1. —Wipe off the shipping grease, clean thoroughly.
2. —Remove the Hex nut which locks the chuck slide during shipping.
3. —Remove the cardboard packing from under the motor.
4. —Lubrication—put a few drops of light machine oil on each oil cup including motor. The grinding head is permanently lubricated and sealed.
5. —Castam—Use Sioux No. 250 Grinding Oil or No. 632 Concentrated soluble oil. Capacity 2 quarts.
6. —Run the machine a while to warm it up, seat the belts in the pulley grooves and produce smoother operation.

Very few valve stems are perfectly straight and round; therefore, do not expect to test the accuracy of your machine by grinding and then rechucking valve. As this method of testing is not practical.

Very grinding is for all kinds of valves, gives smoother, more accurate and finished jobs. Reduced wheel dressing to a minimum.

Keep the chuck clean. It is advisable to place a rubber shield on valve stem when grinding to prevent the coolant from getting into the chuck. Avoid splashing the coolant away, a small stream is sufficient to keep the valve cool. Natural evaporation must be expected as the coolant flies off the grinding wheel in a fine mist.

Precision built, for best results, keep in a heated shop, about 70 degrees is satisfactory.

**SIOUX TOOLS INC.**  
SIOUX CITY, IOWA, U.S.A. 51201

# [Sioux 6451 Manual](#)

**Causey Enterprises, LLC**

**Sioux 6451 Manual:**

AERO TRADER JUNE 1999 Causey Enterprises, LLC,  
Schuyler Schuyler County, N.Y. Board of Supervisors, 1984

**Proceedings of the Board of Supervisors of the County of  
Sioux Falls Diet Manual ,1996      Historical Manual for  
the Seventy-fifth Anniversary, 1872-1947** First Congregational Church (Sioux Falls, S.D.),1947

## Unveiling the Energy of Verbal Beauty: An Mental Sojourn through **Sioux 6451 Manual**

In some sort of inundated with monitors and the cacophony of instant transmission, the profound energy and psychological resonance of verbal art usually disappear into obscurity, eclipsed by the constant barrage of noise and distractions. However, located within the musical pages of **Sioux 6451 Manual**, a interesting work of fictional elegance that impulses with fresh emotions, lies an memorable journey waiting to be embarked upon. Composed by way of a virtuoso wordsmith, that mesmerizing opus courses viewers on a psychological odyssey, softly exposing the latent potential and profound impact embedded within the complex internet of language. Within the heart-wrenching expanse of this evocative analysis, we shall embark upon an introspective exploration of the book is central subjects, dissect its captivating publishing style, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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