

## 5. PRINCIPAL PARTS

- 1 Thread guides and holder
- 2 Handle
- 3 Left needle thread tension dial (blue)
- 4 Right needle thread tension dial (green)
- 5 Upper looper thread tension dial (orange)
- 6 Lower looper thread tension dial (yellow)
- 7 Chainstitch looper thread tension dial (purple)
- 8 Throat plate
- 9 Cloth plate (front)
- 10 Looper cover
- 11 Power & light switch
- 12 Stitch length dial
- 13 Hand wheel
- 14 Spool stand
- 15 Cone adaptor
- 16 Spool pin
- 17 Presser bar lifter
- 18 Differential feed adjusting lever knob
- 19 Clean pocket



# Singer Overlock Thread Manual

**SJ Ball**



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the optical transmitter consists of driver circuit light source and fiber flylead

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