

Official

HONDA

SHOP MANUAL

XR200R

ENGINE REMOVAL/INSTALLATION

ENGINE INSTALLATION

The installation sequence is essentially the reverse of removal.

Position the engine in the frame.

Support the rear of the engine by inserting a 7 mm bolt in 50 mm hole through the engine hanger brackets and engine.

Install the top and front hanger plates and 8 mm bolts. Withdraw the 7 mm bolt and support the rear of the engine with two cables and 10 mm bolts. Tighten all bolts to the specified torque.

NOTE:

1. Use the correct keys to insert engine bolts.



10 mm BOLT (1 BOLT)

8 mm BOLT: 21-27 N.m
(2.1-2.7 kg-m, 23-27 ft-lb)



10 mm BOLT: 45-55 N.m
(4.5-5.5 kg-m, 32-41 ft-lb)

8 mm BOLT: 21-27 N.m
(2.1-2.7 kg-m, 23-27 ft-lb)

NOTE:

After installing the engine, perform the following inspections and adjustments:

Engine oil level (Page 3-3).

Throttle cable free play (Page 3-6).

Chain tension free play (Page 3-10).

Drive chain free play (Page 3-11).

Check the performance of the electrical system.



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An Official Honda Service Manual



Xr200 Repair Manual

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