

Official

# HONDA

## SHOP MANUAL

### XR200R

HONDA  
XR200R



# HONDA

An Official Honda Service Manual



#### ENGINE REMOVAL/INSTALLATION

#### ENGINE INSTALLATION

The installation sequence is inversely the removal of removal.

Position the engine in the frame.

Support the rear of the engine by mounting a 10 mm bolt or 10 mm bolt through the engine frame brackets and engine.

Install the rear and front fender plates and 8 mm bolts. Withdraw the T-wrench and install the rear of the engine with two bolts and 10 mm bolts.

Tighten all bolts to the specified torque.

NOTE

Do not use excessive torque to tighten screws.

TORQUE



10 mm BOLT: 20~27 N·m  
(1.1~2.7 kgf-m, 15~27 lb-in)



10 mm BOLT: 45~55 N·m  
(4.6~5.5 kgf-m, 33~42 lb-in)

8 mm BOLT: 31~37 N·m  
(3.1~3.7 kgf-m, 23~27 lb-in)

After installing the engine, perform the following inspections and adjustments:  
Engine oil level (Page 2-16).  
Throttle cable free play (Page 2-16).  
Clutch lever free play (Page 2-16).  
Gear shifter free play (Page 2-17).  
Check the performance of the electrical system.

# Xr200 Repair Manual

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## Xr200 Repair Manual:

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