

Surface Roughness Tester
"MICROsurf 10A" High
accuracy Inductive Transducer,
cross-section LCD display,
man-machine conversation,
intuitive interface, easy
operation. Can store the latest
7 groups measurements.



Product Description

Widely used in production site to measure surface roughness of various machine-processed parts. calculate Corresponding and clearly display the measuring parameter.

Product Features

- Multi Parameter measurement: Ra, Rq, Rz, Rt.
- Use DSP chip control and Data processing, high speed, low power consumption LCD digital, backlit display.
- Can be measured in several parts of the surface roughness: Planar, Curve surface, small hole, slot of the irregular surface.
- Can communicate with PC, computer for statistics and printing by the optional cable and software RS 232C.
- Design of electro-mechanical integration, small volume, light weight, convenient with measuring value storage.
- Built in Re-chargeable battery.
- Auto power off.
- Optional Adaptor Sleeve, Deep Groove Sensor, USB, RS 232 for PC Connection.

Technical Specification

Standard	ISO 4287 International Standard, DIN 4768 German Standard, JIS B 4071 Japanese Standard, ANSI B46.1 American Standard	
Measuring Range	Ra, Rq	0.000 - 15.000µm / 0.000 - 500.000µinch
	Rz, Rt	0.020 - 100.0µm / 0.010 - 5.000µinch
Accuracy	Not more than < ± 10%	
Resolution	0.0005µm (Reading < 10µm), 0.01µm < 100µm (Reading < 100µm), 0.1µm (Reading > 100µm)	
Fluctuation of Display value	Not more than < 5%	
Profile Digital Filter	Filter contour Non-Filter contour	PC, PC-BNC, RS232C D-IP
SENSORS	Test Principle Resistive type Probe, PNA Material cut probe, PNA Metallographic probe off Probe Probe Angle Vertical Radius off Guiding Head Maximum Driving Distance Cut off (Length/2)	Induction Type 100µm, 200µm, 250µm Cylindrical Infrared 500µm for 100µm, 500µm for 200µm 500° 4.5mm 5.7, 8mm / 0.2, 7 inch 0.25mm / 0.01mm / 0.5mm
Driving Speed	When Measuring	100 - 10, 100mm/s, If sampling length = 10-250mm 100 - 10, 50mm/s, If sampling length = 10-50mm 100 - 10, 10mm/s, If sampling length = 2-50mm 100 - 1mm/s
Probe Measuring range	= 100µm	
Evaluation Length	1 - 50, Selectable	
Metrix / Imperial	Conversion	
Power	Li-Ion Re-chargeable battery	
Working Environment	Temperature Humidity	0-50° +80%
Standard Accessories	Standard Probe, Standard Sampler Probe, power Adaptor, Adjustable Leg, Sheath of Sensor, USB/RS232 Cable, Software for PC Connectivity & Manual	
Optional Accessories	Adaptor Sleeve (Extension Rod), Deep groove Sensor	

Surface Finish Tester User Manual

**Oil and Colour Chemists' Association
(Great Britain)**

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