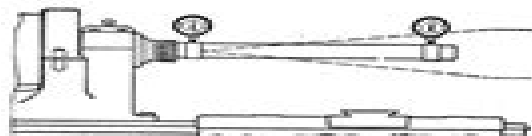


Accuracy of South Bend Lathes

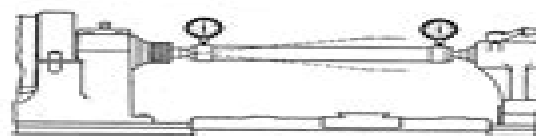
Each Lathe Must Pass a Series of Rigid Tests

Precision accuracy is built into every South Bend Lathe. From the planing of the lathe bed to the final testing of the finished lathe, the highest standards of inspection are maintained. Sixty-four major tests are made on each lathe during the process of manufacture. The illustrations on this page show a few of the more important tests. The maximum variation allowed on any of these tests is .001".



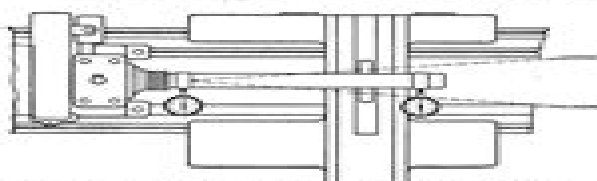
Spindle Alignment—Vertical Plane

The alignment of the headstock spindle with the V-ways of the lathe bed is tested in the vertical plane with a test bar and dial indicator.



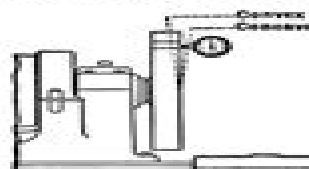
Tailstock Center Height

The height of the tailstock center is tested with a dial indicator and a precision test bar mounted between centers, as shown above.



Spindle Alignment—Horizontal Plane

The alignment of the headstock spindle with the V-ways of the lathe bed is tested in the horizontal plane as shown in the illustration above.



Saddle Cross Slide Test

The saddle cross slide dovetail is tested for squareness by machining the face plate and then testing with a dial indicator.

WE GUARANTEE every South Bend Lathe to be accurate and mechanically perfect; to give you entire satisfaction and the service you have a right to expect. We will replace free of charge, F.O.B., South Bend, Indiana, U. S. A., within one year from the date of purchase, any lathe part that proves defective, either in material or workmanship.

SOUTH BEND LATHE WORKS

 FACTORY TEST CARD Lathe Tested Under Own Power At Correct Spindle Speed		Date _____
Size of Lathe _____		Cut. No. _____
Type of Lathe _____		Serial No. _____
Type of Drive _____		Type of Bed _____
TESTS		Test Record
HEADSTOCK SPINDLE Outer end of Test Bar runs true Test Bar parallel with Bed (Top) Test Bar parallel with Bed (Side) Bed Flap Test Shoulder Test (Cam action)		Tested By _____
HEADSTOCK & TAILSTOCK ALIGNMENT Parallel with Lathe Bed (Top) Tailstock Spindle In Parallel with Lathe Bed (Top) Tailstock Spindle Extended Parallel with Lathe Bed (Side) Tailstock Spindle In Parallel with Lathe Bed (Side) Tailstock Spindle Extended		
FACE PLATE—CONVEX		
LEAD SCREW— Cam Action, Forward Cam Action, Reverse		
SADDLE Saddle Oil Adjustment Cross Slide Test Bearing on Lathe Bed		
COMPOUND REST Bearing on Saddle Bearing on Top Slide		
COUNTERSHAFT—Check Test		
ADJUSTMENTS MADE IN FINAL TEST		
ASSEMBLED BY _____		
GENERAL INSPECTION _____		
DATE TESTED _____		
FILED IN _____		

Factory Test Card

The illustration above is a reproduction of a factory test card on which records of the final inspection tests of each South Bend Lathe are kept. This test card is filed in our office for permanent record when the lathe is shipped.

For other lathe tests see pages 2 and 3.

SOUTH BEND LATHE WORKS

South Bend Model A Manual

Xiaolong Qi



South Bend Model A Manual:

A Guide to Renovating the South Bend Lathe 9 Model A, B and C Plus Model 10k L. L. C. ILION Industrial Services, LLC, 2013-02-14 If you are thinking about cleaning up that old South Bend Lathe that was given to you by your grandfather and has been sitting in your garage this manual is what you will need to get the job done A Guide to Renovating the South Bend Lathe 9 Model A B C and Model 10k is our brand new soft cover 106 page shop manual which is fully illustrated with over 300 B W photographs plus step by step maintenance instructions for the standard South Bend workshop lathes that were produced in large numbers between 1939 and the late 1980 s As you will notice this is not a fuzzy Xerox reprint of an older existing manual that you see on line frequently This newly published book was produced over the last two years specifically with the South Bend Lathe enthusiast in mind and it addresses the most commonly asked questions and methods for how to renovate a used machine tool Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of servicable lathes sitting out there in home shops small businesses schools and machinery dealers This book takes the guess work out of what to do if you find one and decide to purchase it The details include the sequence for disassembling cleaning reassembling and adjusting the critical components of the 9 Model A B and C horizontal drive lathes plus the 10k or light 10 model Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one and we have a section on refinishing industrial machinery The typeface of the manual is two points larger than normal for those of us who prefer to work at the bench without reading glasses The instructions are very straight forward and no prior machinery renovation experience is required The manual also includes a list of resources for vintage SBL owners as well as parts references tool requirements lubrication guides and material specifications If you have a Southbend lathe don t miss your chance to pick up a complete guide for a very reasonable price PLEASE NOTE This manual does not cover the 10L or Heavy Ten South Bend Lathe since they are two distinctly different designs If you have a 10L or larger industrial lathe please check out our other manuals , [A Guide to Renovating the South Bend Lathe Models 10L 13 14-1/2 16](#) L. L. C. ILION Industrial Services, LLC, 2013-02-14 Introducing a new publication for the South Bend Lathe enthusiast from ILION Industrial Services A Guide to Renovating the South Bend Lathe for Models 10L and 10R known as the Heavy 10 13 14 5 and 16 The manual is a bound 8 5 x 11 soft cover 156 pages in length and is fully illustrated with over 450 B W photographs plus step by step instructions for refurbishing your lathe As you will notice this is NOT a fuzzy Xerox reprint of an existing manual Our book was painstakingly produced over the last two years specifically with the South Bend Lathe owner in mind and it addresses the most commonly asked questions and methods for how to renovate a used lathe Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of servicable lathes sitting out there in home shops small businesses schools and machinery dealers Our book takes the guess work out of what to do if you find one and decide to purchase The details include the sequence for disassembling cleaning

reassembling and adjusting the critical components of the heavy 10 13 14 1 2 and 16 industrial lathes The basic design of the industrial series of lathes was essentially the same except for the scale so the 10L and 13 lathes are primarily used for demonstration purposes in the manual but all steps will apply directly to the 14 5 and 16 lathes as well The manual has specific chapters dedicated to both the single tumbler and double tumbler style of gearbox Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one There is a section on refinishing industrial machinery plus a guide on how to handle special fasteners like taper pins The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without reading glasses The instructions are very straight forward and no prior machinery renovation experience is required The manual also includes a list of resources for vintage SBL owners as well as parts references tool requirements lubrication guides and material specifications If you have a Southbend lathe don't miss your chance to pick up this complete guide for your machine at a very reasonable price

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In some sort of consumed by screens and the ceaseless chatter of instantaneous transmission, the melodic splendor and psychological symphony produced by the written term frequently fade into the background, eclipsed by the constant noise and distractions that permeate our lives. However, located within the pages of **South Bend Model A Manual** an enchanting fictional value brimming with organic thoughts, lies an immersive symphony waiting to be embraced. Crafted by a masterful composer of language, this fascinating masterpiece conducts viewers on an emotional trip, well unraveling the hidden songs and profound impact resonating within each carefully constructed phrase. Within the depths of the poignant examination, we shall explore the book is central harmonies, analyze its enthralling writing type, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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