

**Adjust Brake Cylinder:** The front hydraulic mechanism consists of a front cylinder mounted between two, a front mounted front track and a front track mounted at the central track frame end.

To obtain maximum height, bottom track bracket should be lowered to bottom limit of track bracket. The total operating cycle time can be reduced according to the maximum lift to which the boom is set.



Fig. 11. Brake Cylinder

**Brake Brake System:** Occasionally it may be necessary to bleed brake system to remove air trapped in the system due to a leak in the line or the installation of new parts in the system. Air trapped in the system will be indicated by a soft spongy brake pedal.

**Note:** It is recommended to use a Bleeder Key on Brake valve whenever possible to keep fluid away from lungs. Always wear suitable safety gear during bleeding process.

1. Open Bleeder valve, then turn 1. Figure 12, and activate brake several times until fluid coming from Bleeder valve is free of bubbles. Depress Brake pedal and close Bleeder valve, then release Brake pedal.
2. Activate Brake several times.
3. Repeat step 1 until no bubbles are observed in fluid from Bleeder valve.
4. Repeat same process on each track end in Brake bleeding system.

**Note:** Brake cylinder (1) must be kept full of fluid.

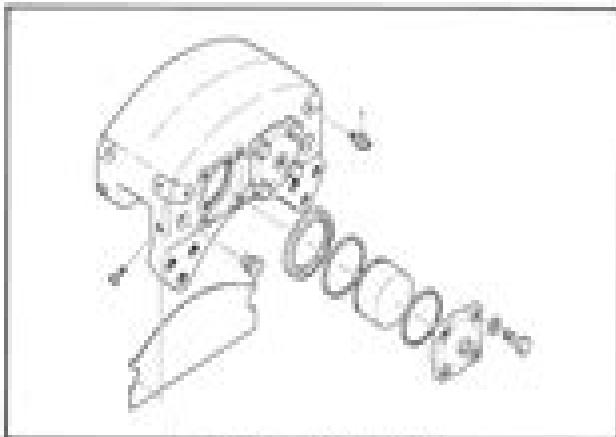


Fig. 12. Brake Bleed (Exploded View)

**Adjust Parking Brake:** When track assembly is parking track cable, perform the following adjustments.

1. With boom in retracted position, turn boom on end of track assembly as shown in Figure 14.
2. Test for good resistance over entire as handle is pulled up to applied position.

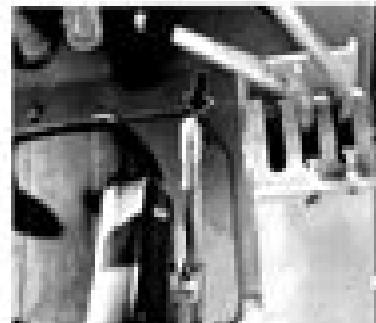


Fig. 14. Adjust Parking Brake (Handle)

Further adjustment is provided by a screw at the track frame, see Figure 15. First be sure that boom/track is lowered off so that all slack can be taken up on the cable. Brake lever should be in released position.

1. Loosen bracket (Item 1 Figure 15), on track cable.



Fig. 15. Adjust Parking Brake (Screw)

2. Remove cover and place pin (Item 2).
3. Turn screw (Item 3 Figure 15) clockwise to tighten track.

4. Reassemble and tighten bracket.
5. Test brake for proper application and release.

**Adjust Operator's Seat:** The operator's seat can be shifted forward or backward to suit the individual by moving the lever below front of operator's seat and shifting seat to the desired position.

**Brake Disc Mounting Bolts:** Check brake disc mounting bolts after 250 operating hours. If any bolts show evidence of loosening, all brake disc mounting bolts should be tightened as follows:

1. Tighten all brake disc mounting bolts to specified torque:  $(39.0 \times 174.3 \text{ N-m}) (22.1 \times 24.1 \text{ kg-m})$ .
2. Repeat same procedure so that each individual bolt is checked twice. Subsequent checking should not be necessary until brake disc is replaced.

**Replacement of Brake Disc:** If at any time it is necessary to replace the brake disc, all mounting bolts should be tightened in the following manner:

1. Tighten all brake disc mounting bolts to specified torque.
2. Repeat same procedure so that each individual bolt is checked twice.
3. After over 250 operating hours on new disc, check brake disc mounting bolts. If any bolts showing evidence of loosening, all brake disc mounting bolts should be tightened as described in steps 1 and 2 above.

# Tcm Operator Manual

**Rachel S Tattersall**

## Tcm Operator Manual:

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## **Table of Contents Tcm Operator Manual**

1. Understanding the eBook Tcm Operator Manual
  - The Rise of Digital Reading Tcm Operator Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Tcm Operator Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Tcm Operator Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Tcm Operator Manual

- Personalized Recommendations
- Tcm Operator Manual User Reviews and Ratings
- Tcm Operator Manual and Bestseller Lists

5. Accessing Tcm Operator Manual Free and Paid eBooks
  - Tcm Operator Manual Public Domain eBooks
  - Tcm Operator Manual eBook Subscription Services
  - Tcm Operator Manual Budget-Friendly Options
6. Navigating Tcm Operator Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Tcm Operator Manual Compatibility with Devices
  - Tcm Operator Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Tcm Operator Manual
  - Highlighting and Note-Taking Tcm Operator Manual
  - Interactive Elements Tcm Operator Manual
8. Staying Engaged with Tcm Operator Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Tcm Operator Manual
9. Balancing eBooks and Physical Books Tcm Operator Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Tcm Operator Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Tcm Operator Manual
  - Setting Reading Goals Tcm Operator Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tcm Operator Manual

- Fact-Checking eBook Content of Tcm Operator Manual
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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