

FOREWORD—How to Use This Manual

This manual provides troubleshooting information for the 3000 and 4000 Product Families Transmissions. Service Manuals SM2148EN and SM2457EN, plus Parts Catalogs PC2150EN and PC2456EN may be used in conjunction with this manual.

This manual includes:

- Description of the WTEC III electronic control system.
- Description of the electronic control system components.
- Description of diagnostic codes, system responses to faults, and troubleshooting.
- Wire, terminal, and connector repair information.

Specific instructions for using many of the available or required service tools and equipment are not included in this manual. The service tool manufacturer will furnish instructions for using the tools or equipment.

Additional information may be published from time to time in Service Information Letters (SIL) and will be included in future revisions of this and other manuals. Please use these SILs to obtain up-to-date information concerning Allison Transmission products.

This publication is revised periodically to include improvements, new models, special tools, and procedures. A revision is indicated by a new date on the title page and in the lower left corner of the rear cover. Contact your Allison Transmission service outlet for the currently applicable publication. Additional copies of this publication may be purchased from authorized Allison Transmission service outlets. Look in your telephone directory under the heading of Transmissions—Truck, Tractor, etc.

Take time to review the Table of Contents and the manual. Reviewing the Table of Contents will aid you in quickly locating information.

NOTE: Allison Transmission is providing for service of wiring harnesses and wiring harness components as follows:

- Repair parts for the internal wiring harness and for wiring harness components attached to the shift selector will be available through the Allison Transmission Parts Distribution Center (PDC). Use the P/N from your appropriate parts catalog or from Appendix E in this manual. Allison Transmission (AT) is responsible for warranty on these parts.
- Repair parts for the external harnesses and external harness components must be obtained from St. Clair Technologies Inc. (SCTI). SCTI provides parts to any Allison customer or OEM and is responsible for warranty on these parts. SCTI recognizes AT, manufacturers, and SCTI part numbers. SCTI provides a technical HELPLINE at 519-627-1673 (Wallaceburg). SCTI will have parts catalogs available. The SCTI addresses and phone numbers for parts outlets are:

St. Clair Technologies, Inc.
920 Old Glass Road
Wallaceburg, Ontario, N8A 4L8
Phone: 519-627-1673
Fax: 519-627-4227

St. Clair Technologies, Inc.
Calle Damanti S/N Col
Guadalupe—Guaymas
Sonora, Mexico CP85440
Phone: 011-526-2222-43834
Fax: 011-526 2222-43553

- St. Clair Technologies, Inc. stocks a WTEC III external harness repair kit, P/N 29532362, as a source for some external harness repair parts. SCTI is the source for external harness repair parts.

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Table of Contents Wtec Iii Troubleshooting Manual

1. Understanding the eBook Wtec Iii Troubleshooting Manual
 - The Rise of Digital Reading Wtec Iii Troubleshooting Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Wtec Iii Troubleshooting Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Wtec Iii Troubleshooting Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Wtec Iii Troubleshooting Manual
 - Personalized Recommendations
 - Wtec Iii Troubleshooting Manual User Reviews and Ratings
 - Wtec Iii Troubleshooting Manual and Bestseller Lists
5. Accessing Wtec Iii Troubleshooting Manual Free and Paid eBooks

- Wtec Iii Troubleshooting Manual Public Domain eBooks
- Wtec Iii Troubleshooting Manual eBook Subscription Services
- Wtec Iii Troubleshooting Manual Budget-Friendly Options

6. Navigating Wtec Iii Troubleshooting Manual eBook Formats

- ePUB, PDF, MOBI, and More
- Wtec Iii Troubleshooting Manual Compatibility with Devices
- Wtec Iii Troubleshooting Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Wtec Iii Troubleshooting Manual
- Highlighting and Note-Taking Wtec Iii Troubleshooting Manual
- Interactive Elements Wtec Iii Troubleshooting Manual

8. Staying Engaged with Wtec Iii Troubleshooting Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Wtec Iii Troubleshooting Manual

9. Balancing eBooks and Physical Books Wtec Iii Troubleshooting Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Wtec Iii Troubleshooting Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Wtec Iii Troubleshooting Manual

- Setting Reading Goals Wtec Iii Troubleshooting Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Wtec Iii Troubleshooting Manual

- Fact-Checking eBook Content of Wtec Iii Troubleshooting Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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