

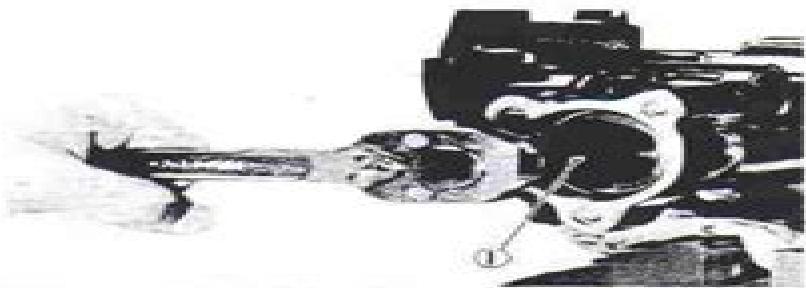
8. Remove the middle-drive-shaft-bearing-retainer nut with the Hexagon Wrench (25 mm).

CAUTION:

The middle-drive-shaft-bearing-retainer nut has left-hand threads. Turn the retainer nut clockwise to loosen it.



1. Bearing retainer nut.



2. Hexagon Wrench (25 mm).

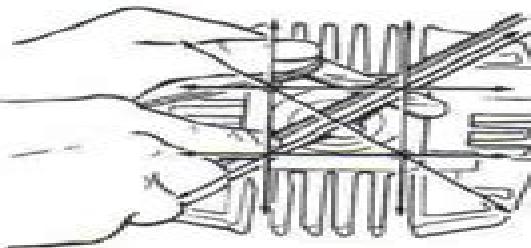
9. Remove the middle drive shaft assembly with the shim(s) from the crankcase.

INSPECTION AND REPAIR

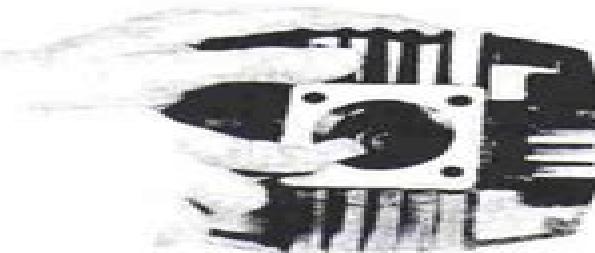
Cylinder Head

1. Check the cylinder head warpage with a straightedge as shown. The warpage should not exceed the specified limit; if necessary, resurface the cylinder head.

Cylinder Head Warpage:
Less than 0.03 mm (0.0012 in)



2. Place 400 – 600 grit wet sandpaper on surface plate and re-surface head using a figure-eight sanding pattern. Rotate head several times to avoid removing too much material from one side.
3. Using a rounded scraper, remove carbon deposits from combustion chamber. Take care to avoid damaging spark plug threads. Do not use a sharp instrument. Avoid scratching the combustion chamber surface.



Yt60 Service Manual

**British Leyland (Austin-Morris).
Service Division**

Yt60 Service Manual:

Ulrich's Periodicals Directory ,1990 **Boeing Model 520-2A (YT60-BO-2A)** Boeing Airplane Company. Industrial Products Division. Service Section,1962 **Yamaha YTM225DXK** ,1983 **Yamaha YZ60J Owner's Service Manual** Yamaha International Corporation,1981 *DT 100 Models 77-80 Service Manual* Yamaha International Corporation,1980

Yamaha YTM200EK ,1983 **Service Repair Manual** David Brown Tractors Ltd,1979 **Yamaha YZ80(S) Owner's Service Manual** ,1985 **Allis-Chalmers Shop Manual Ac-202 (I&T Shop Service Manuals/Ac-202)** Penton Staff,2000-05-24 Model D 19 Models 180 185 190 190XT 200 7000 Models D 21 D 21 Series II Two Ten Two Twenty Models 7010 7020 7030 7040 7045 7050 7060 7080 Gas and diesel Diesel *Yamaha XC 180K/XC 180KC Service Manual* Yamaha Motor Company,1983 [Yamaha YZ80U Owner's Service Manual](#) Yamaha International Corporation,1987 **Austin 3 Litre Workshop Manual** British Leyland Motor Corporation Limited. Service Division, Cowley Oxford,1969 *Austin 3 Litre* British Leyland (Austin-Morris). Service Division,1971 *1990 Oldsmobile Eighty-Eight and Ninety-Eight Service Manual* ,1990 **Yamaha XT600ZS Supplementary Service Manual** ,1986 **Yamaha TT250J** ,1981 [Austin-Healey 100/6 - 3000 MK 1 2 3 Owners Workshop Manual 1956-1968](#) Brooklands Books Ltd,2015-05-29 This do it yourself workshop manual has been specially written for the owner who wishes to maintain his vehicle carry out the bulk of his own servicing repairs There are step by step instructions many illustrations are given of most dismantling overhauling assembling operations Covering engine fuel cooling systems ignition heating exhaust emissions clutch transmission rear axle suspension steering gear brakes electrics bodywork With a total of 150 fully illustrated pages [Yamaha YZ80A](#) Yamaha Motor Co. Service Department,1974 **Service Manual for International Trucks** ,1978 *Technical Service Manual* American Motors Corporation. Automobile Technical Service,1957

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