

Tolerancer maskinbearbejdede komponenter iht EN/ISO 2768 – Klasse m (Middel)
 (Benyttes til følgende processer.: CNC Bearbejdning, opkortning, boring, gevindskæring, laserskæring)

LINEAR DIMENSIONS

| Permissible deviations in mm for ranges in nominal lengths | Tolerance class designation (description) | | | |
|--|---|------------|------------|-----------------|
| | f (fine) | m (medium) | c (coarse) | v (very coarse) |
| 0.5 up to 3 | ±0.05 | ±0.1 | ±0.2 | - |
| over 3 up to 6 | ±0.05 | ±0.1 | ±0.3 | ±0.5 |
| over 6 up to 30 | ±0.1 | ±0.2 | ±0.5 | ±1.0 |
| over 30 up to 120 | ±0.15 | ±0.3 | ±0.8 | ±1.5 |
| over 120 up to 400 | ±0.3 | ±0.5 | ±1.2 | ±2.5 |
| over 400 up to 1000 | ±0.3 | ±0.8 | ±2.0 | ±4.0 |
| over 1000 up to 2000 | ±0.5 | ±1.2 | ±3.0 | ±6.0 |
| over 2000 up to 4000 | - | ±2.0 | ±4.0 | ±8.0 |

EXTERNAL RADIUS AND CHAMFER HEIGHTS

| Permissible deviations in mm for ranges in nominal lengths | Tolerance class designation (description) | | | |
|--|---|------------|------------|-----------------|
| | f (fine) | m (medium) | c (coarse) | v (very coarse) |
| 0.5 up to 3 | ±0.2 | ±0.2 | ±0.4 | ±0.4 |
| over 3 up to 6 | ±0.5 | ±0.5 | ±1.0 | ±1.0 |
| over 6 | ±1.0 | ±1.0 | ±2.0 | ±2.0 |

ANGULAR DIMENSIONS

| Permissible deviations in degrees and minutes for ranges in nominal lengths | Tolerance class designation (description) | | | |
|---|---|------------|------------|-----------------|
| | f (fine) | m (medium) | c (coarse) | v (very coarse) |
| up to 10 | ±1° | ±1° | ±1°30' | ±3° |
| over 10 up to 50 | ±0°30' | ±0°30' | ±1° | ±2° |
| over 50 up to 120 | ±0°30' | ±0°30' | ±0°30' | ±1° |
| over 120 up to 400 | ±0°10' | ±0°10' | ±0°15' | ±0°30' |

Tolerancer koldformet komponenter og svejste konstruktioner iht. EN/ISO 13920 - Klasse B
 (Benyttes til følgende processer.: Rør- profil bukning & valsning, trådbukning, pladebearbejdning og svejsning)

Table 1: Tolerances for linear dimensions

| Tolerance class | Range of nominal sizes, L, in mm | | | | | | | | | | |
|-----------------|----------------------------------|-------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------|--------------------------|--------------------------|-------------|
| | 2 to 30 | Over 30 up to 120 | Over 120 up to 400 | Over 400 up to 1 000 | Over 1 000 up to 2 000 | Over 2 000 up to 4 000 | Over 4 000 up to 6 000 | Over 6 000 up to 12 000 | Over 12 000 up to 16 000 | Over 16 000 up to 20 000 | Over 20 000 |
| | Tolerances, t, in mm | | | | | | | | | | |
| A | | ±1 | ±1 | ±2 | ±3 | ±4 | ±5 | ±6 | ±7 | ±8 | ±9 |
| B | ±1 | ±2 | ±2 | ±3 | ±4 | ±6 | ±6 | ±10 | ±12 | ±14 | ±16 |
| C | | ±3 | ±4 | ±6 | ±8 | ±11 | ±14 | ±18 | ±21 | ±24 | ±27 |
| D | | ±4 | ±7 | ±9 | ±12 | ±16 | ±21 | ±27 | ±32 | ±36 | ±40 |

Table 2: Tolerances for angular dimensions

| Tolerance class | Range of nominal sizes, L, in mm (length or shorter leg) | | |
|-----------------|--|---------------------|-----------|
| | Up to 400 | Over 400 up to 1000 | Over 1000 |
| | Tolerances, Δα, (in degrees and minutes) | | |
| A | ±20 | ±15 | ±10 |
| B | ±45 | ±30 | ±20 |
| C | ±1° | ±45 | ±30 |
| D | ±1°30 | ±1°15 | ±1° |

Welding Tolerance 13920

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Welding Tolerance 13920:

IIW Guidelines on Weld Quality in Relationship to Fatigue Strength Bertil Jonsson,G. Dobmann,A. F. Hobbacher,M. Kassner,G. Marquis,2016-04-13 This book presents guidelines on quantitative and qualitative measures of the geometric features and imperfections of welds to ensure that it meets the fatigue strength requirements laid out in the recommendations of the IIW International Institute of Welding Welds that satisfy these quality criteria can be assessed in accordance with existing IIW recommendations based on nominal stress structural stress notch stress or linear fracture mechanics Further the book defines more restrictive acceptance criteria based on weld geometry features and imperfections with increased fatigue strength Fatigue strength for these welds is defined as S N curves expressed in terms of nominal applied stress or hot spot stress Where appropriate reference is made to existing quality systems for welds In addition to the acceptance criteria and fatigue assessment curves the book also provides guidance on their inspection and quality control The successful implementation of these methods depends on adequate training for operators and inspectors alike As such the publication of the present IIW Recommendations is intended to encourage the production of appropriate training aids and guidelines for educating training and certifying operators and inspectors *Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus* Kyoung-Yun Kim,Leslie Monplaisir,Jeremy Rickli,2023-02-03 This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing FAIM 2022 held on June 19 23 2022 in Detroit Michigan USA Covering four thematic areas including Manufacturing Processes Machine Tools Manufacturing Systems and Enabling Technologies it highlights advances in micro and nanoscales processes additive manufacturing artificial intelligence and robotic applications human robot collaboration as well as quality control supply chain industrial monitoring and management strategies It also discusses important issues related to sustainability waste management and remanufacturing All in all this book provides academicians engineers and professionals with extensive information on both scientific and industrial advances in the converging fields of manufacturing production and automation **Welding. General Tolerances for Welded Constructions. Dimensions for Lengths and Angles. Shape and Position** British Standards Institute Staff,1997-01 Welding Structures Dimensions Dimensional tolerances Angular tolerances Angles geometry Length Shape Engineering drawings Tolerances measurement Flatness measurement Straightness measurement **Applied Metrology for Manufacturing Engineering** Ammar Grous,2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent developments in ISO and GPS

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Table of Contents Welding Tolerance 13920

1. Understanding the eBook Welding Tolerance 13920
 - The Rise of Digital Reading Welding Tolerance 13920
 - Advantages of eBooks Over Traditional Books
2. Identifying Welding Tolerance 13920
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welding Tolerance 13920
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Tolerance 13920
 - Personalized Recommendations
 - Welding Tolerance 13920 User Reviews and Ratings
 - Welding Tolerance 13920 and Bestseller Lists

5. Accessing Welding Tolerance 13920 Free and Paid eBooks
 - Welding Tolerance 13920 Public Domain eBooks
 - Welding Tolerance 13920 eBook Subscription Services
 - Welding Tolerance 13920 Budget-Friendly Options
6. Navigating Welding Tolerance 13920 eBook Formats
 - ePub, PDF, MOBI, and More
 - Welding Tolerance 13920 Compatibility with Devices
 - Welding Tolerance 13920 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Welding Tolerance 13920
 - Highlighting and Note-Taking Welding Tolerance 13920
 - Interactive Elements Welding Tolerance 13920
8. Staying Engaged with Welding Tolerance 13920
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welding Tolerance 13920
9. Balancing eBooks and Physical Books Welding Tolerance 13920
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welding Tolerance 13920
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Welding Tolerance 13920
 - Setting Reading Goals Welding Tolerance 13920
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Welding Tolerance 13920
 - Fact-Checking eBook Content of Welding Tolerance 13920
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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