



DESCRIPTION

Class 591 Machines are high speed, rotary hook, fully automatic lubricated long arm flat bed lockstitch machines with drop feed in 'D' varieties, compound feed in 'C' varieties and hand operated reverse feeding mechanism. Recommended for general stitching operations on a range of light to heavyweight fabrics.

GENERAL FEATURES

- Federal stitch type 301.
- Balanced horizontal axis rotating hook.
- Pendant link feed with feed levelling hinge pin.
- Dial type stitch regulator on feed reverse lever.
- Improved thread take-up lever guard.
- Fully automatic lubricating system.
- Adjustable eccentric for matching the feed of the needle and feed dog. (Compound feed machines)
- Knee lifter mechanism is integral with the machine base and oil reservoir.
- Arm top cover with oil flow indicator and bobbin winder.
- The arm is provided with a seat for mounting a light fixture.

SPECIFICATIONS

Needle bar stroke:	30.5mm – 591D200A, 591C200A 36.5mm – 591D300A, 591D308A, 591C300A
Clearance under presser foot: (Maximum lift of presser foot when raised with knee lifter – 12.7mm)	7.2mm – 591D200A, 591C200A 7.9mm – 591D300A, 591D308A, 591C300A
Maximum stitch length:	6 S.P.I. – 591D200A, 591C200A 5 S.P.I. – 591D300A, 591C300A 3.2 S.P.I. (Reverse 4 S.P.I.) – 591D308A
Maximum speed:	5,500 S.P.M. – 591D200A 5,000 S.P.M. – 591D300A, 591C200A 4,500 S.P.M. – 591C300A 3,000 S.P.M. – 591D308A
Oil:	SINGER* Type "C" Oil
Bed size:	476mm x 178mm

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Table of Contents Singer Sewing 591 Manual

1. Understanding the eBook Singer Sewing 591 Manual
 - The Rise of Digital Reading Singer Sewing 591 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Singer Sewing 591 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Singer Sewing 591 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Singer Sewing 591 Manual
 - Personalized Recommendations
 - Singer Sewing 591 Manual User Reviews and Ratings
 - Singer Sewing 591 Manual and Bestseller Lists
5. Accessing Singer Sewing 591 Manual Free and Paid eBooks

- Singer Sewing 591 Manual Public Domain eBooks
- Singer Sewing 591 Manual eBook Subscription Services
- Singer Sewing 591 Manual Budget-Friendly Options
- 6. Navigating Singer Sewing 591 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Singer Sewing 591 Manual Compatibility with Devices
 - Singer Sewing 591 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Singer Sewing 591 Manual
 - Highlighting and Note-Taking Singer Sewing 591 Manual
 - Interactive Elements Singer Sewing 591 Manual
- 8. Staying Engaged with Singer Sewing 591 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Singer Sewing 591 Manual
- 9. Balancing eBooks and Physical Books Singer Sewing 591 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Singer Sewing 591 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Singer Sewing 591 Manual
 - Setting Reading Goals Singer Sewing 591 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Singer Sewing 591 Manual
 - Fact-Checking eBook Content of Singer Sewing 591 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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