

## Structures &amp; Routings

File Edit Options

Parent stock code: B100

Router: 0 - Factory Main Routing

☐ Include non-current Configurator

## Parent Stock Information

Stock code	B100
Description	Bicycle
Long description	Parent
Economic batch quantity	1.000000
Pan or container size	0.000000
Rev/Rel	2/01

## Structure and Routing Parent Details

Co-product cost apportionment	
Co-product type	
Parent uom	EA
Links	
Method	EA

## Structure and Routing

- 00 B100
  - 00 B111 Diamond Frame (1.000000)
  - 00 B112 Drive Train Assembly (1.000000)
  - 00 B113 Handle Bar Assembly (1.000000)
  - 00 B114 Radially Spoked Front Wheel (1.000000)
  - 00 B115 Radially Spoked Rear Wheel (1.000000)

## Operations

Functions • Play

Operation	Work center	Operation type	Run time	Setup time	Move
1	MBFA	Internal	1.000000	0.250000	0
2	MBQA	Internal	2.000000	0.000000	0
3	MBCC	Internal	0.250000	0.250000	0



## Components

Functions • Play Query

Sequence	Stock code	Quantity per	Part category	Parent stock code	Description
00	B111	1.000000	Made in	B100	Diamond Frame
00	B112	1.000000	Bought out	B100	Drive Train Assembly
00	B113	1.000000	Made in	B100	Handle Bar Assembly
00	B114	1.000000	Made in	B100	Radially Spoked Front Wheel
00	B115	1.000000	Made in	B100	Radially Spoked Rear Wheel

Status - Non-current excluded

# Syspro Ecc Module User Guide

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COMSOL.,2006

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