

## Structures &amp; Routings

File Edit Options

Parent stock code: B100



Route: 0 - Factory Main Routing

 Include non-current Configurator

## Parent Stock Information

Stock code	B100
Description	Scycle
Long description	Parent
Economic batch quantity	1.000000
Part or container size	0.000000
Rev/Ref	2002

## Structure and Routing Parent Details

Co-product cost apportionment	<input type="checkbox"/>
Co-product type	<input type="checkbox"/>
Parent uom	EA
Links	<input type="checkbox"/>

## Structure and Routing

B100
00 B111 Diamond Frame (1.000000)
00 B112 Drive Train Assembly (1)
00 B113 Handle Bar Assembly (1)
00 B114 Radially Spoked Front W (1)
00 B115 Radially Spoked Rear W (1)

## Operations

Operation	Work center	Operation type	Run time	Setup time	Move
1	MEPA	Internal	1.000000	0.250000	0
2	MQA	Internal	2.000000	0.000000	0
3	MBCC	Internal	0.250000	0.250000	0

Operation index: 6

## Components

Sequence	Stock code	Quantity per	Part category	Parent stock code	Description
00	B111	1.000000	Made in	B100	Diamond Frame
00	B112	1.000000	Bought out	B100	Drive Train Assembly
00	B113	1.000000	Made in	B100	Handle Bar Assembly
00	B114	1.000000	Made in	B100	Radially Spoked Front Wheel
00	B115	1.000000	Made in	B100	Radially Spoked Rear Wheel

Component list: 5

# Syspro Ecc Module User Guide

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COMSOL.,2006

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