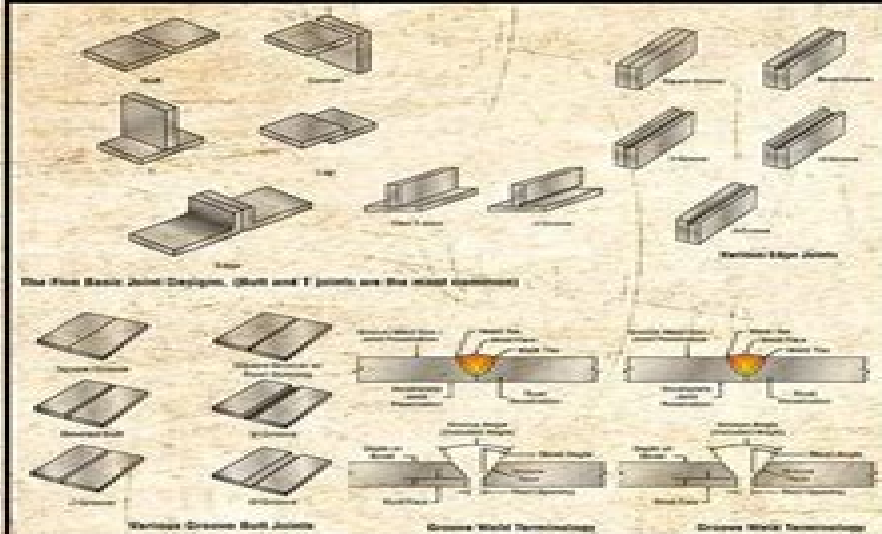


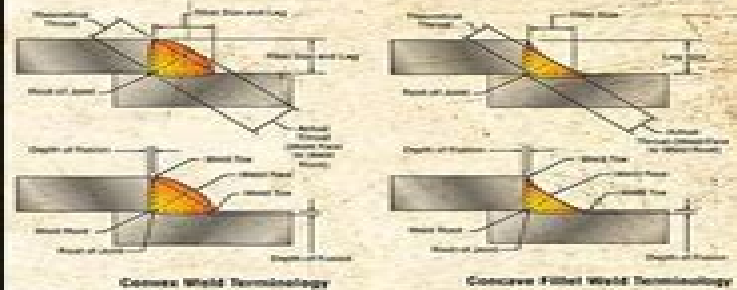
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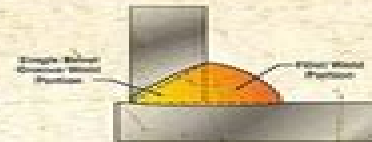


WELD TYPES AND POSITIONS

FILLET WELDS



GROOVE WELDS



A Groove Weld (Single Bevel) with a Fillet Weld Adding Additional Reinforcement on a T-Joint.

WELD POSITION



Fillet Weld Positions



Groove Weld Positions



Pipe Groove Weld Positions

WELDING SYMBOLS									
Symbol	Process	Position	Preheat	Postheat	Interpass	Shielding	Filler Metal	Welding	Notes
	SMAW	1							
	GMAW	2							
	GTAW	3							
	RSW	4							
	RSW	5							
	LBW	6							
	FSW	7							
	UW	8							
	CCDC	9							
	HCDC	10							
	DB	11							
	EW	12							
	FW	13							
	IW	14							
	LBW	15							
	FSW	16							
	UW	17							
	CCDC	18							
	HCDC	19							
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	FSW	25							
	UW	26							
	CCDC	27							
	HCDC	28							
	DB	29							
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	FW	31							
	IW	32							
	LBW	33							
	FSW	34							
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