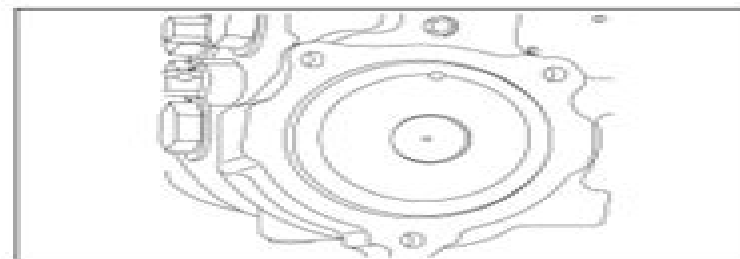
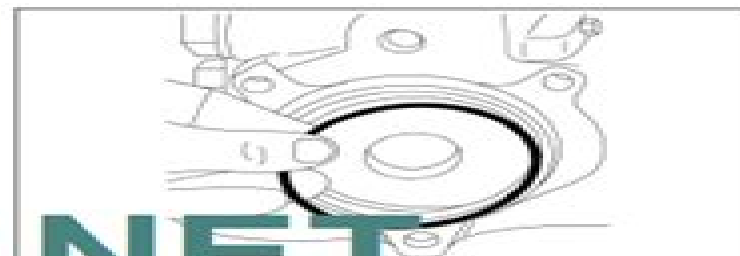


10. Install the gerotor cover with locating pin over the gerotor assembly and into the pump housing.

NOTE: Orient the cover for the input shaft rotation direction.



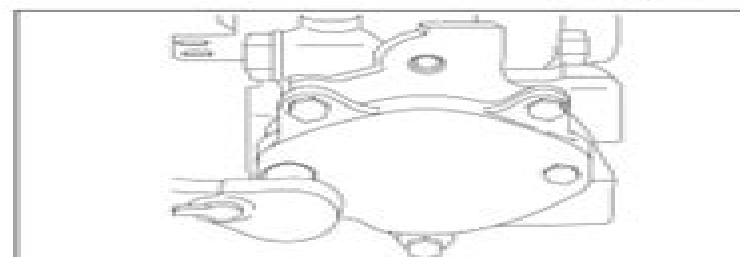
11. The pin should be closest to the control for the clockwise input rotation.
12. Install a new temper load ring in the groove of the gerotor cover. Install a new O ring around the gerotor cover into the pump housing.



13. Install and tighten the hexagon head screws of the pad adapter to a torque of 37 – 50 N·m (27 – 37 lb·ft).



14. Install the charge pump cover and tighten to a torque of 27 – 34 N·m (20 – 25 lb·ft).



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Yamaha International Corporation

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Yamaha International Corporation text.

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Yamaha Service Manual Yamaha Motor Co. Engineering & Service Department Export Division,197? Yamaha Sports YD(E) S2 Service Manual Yamaha Motor Co., ltd,1962 **Yamaha Service Manual R5-B.** Yamaha Motor Co. Service Department,1971 *Yamaha Motorcycles Service Manual Covering TD1A & TD1B.* Yamaha International Corporation,1965 *Yamaha XV V-Twins Service and Repair Manual* Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes *Yamaha Sport YD S3 Service Manual (incl. YDS3-C, YM-1).* Yamaha Motor Co,1967* Yamaha Sport YDS5-250, YM2C-305 Service Manual Yamaha Motor Co,196? **Yamaha XT, TT, and SR 500 Singles Owners Workshop Manual, No. 342** John Haynes,1992-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Yamaha Service Manual XS1-B.* Yamaha Motor Co,1970* **Yamaha 50 Service Manual** Yamaha International Corporation,196? *Yamaha Service Manual CS2E.* Yamaha Motor Co. Service Division,197? **Yamaha Service Manual** Yamaha Motor Co,19?? **Yamaha V50, V75, V80 & V90 Owners Workshop Manual** Mervyn Bleach,Pete Shoemark,1987 **Yamaha Sport YDS3 Service Manual** Yamaha International Corporation,1966* *Yamaha YB 100 Owners Workshop Manual* Pete Shoemark,1988 **Yamaha 125 Model YA5 Service Manual** Yamaha Motor Co., ltd,1964 **DS6** Yamaha International Corporation,1970* Yamaha 50 Service Manual Yamaha Motor Co,1960 **Yamaha Service Manual** Yamaha Motor Co,1969 Yamaha 250 DT-1 DT1-B Service Manual Yamaha International Corporation,197?

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