

Welding IP Red Seal Practice Exam

1. The electrode used for the PAC process is made of
 - a. carbon.
 - b. tungsten.
 - c. plasma.
 - d. titanium.

2. Which factors determine how equipment is set-up for the PAC process?
 - a. duty cycle and travel speed
 - b. type of torch and power source
 - c. depth and width of gouge
 - d. thickness and type of metal

3. The air carbon arc cutting electrode most commonly used for mild steel is
 - a. a DC copper-coated electrode.
 - b. a DC plain electrode.
 - c. a high tensile electrode.
 - d. a flux-coated steel electrode.

4. Carbon deposits left in the groove cut by the AAC process results in
 - a. slag inclusions in the weld
 - b. overlap at the sides of the weld
 - c. brittle welds
 - d. porous welds

5. Excessive slag adhering to the edges of an air carbon arc cut is caused by
 - a. incorrect polarity.
 - b. an electrode angle that is too low
 - c. a travel speed that is too fast.
 - d. air pressure that is too low.

6. A drawback to cut quality with the PAC process is
 - a. rounded edges on the cut.
 - b. rough cut surfaces.
 - c. excessive slag production.
 - d. a slight bevel on one side of the cut.

7. When using the AAC process, the air is turned on
 - a. after the arc is established.
 - b. before the arc is established.
 - c. after the cut has been started.
 - d. once travel speed is at maximum.

8. The purpose of the air jet in the AAC process is to
 - a. blow molten metal away.
 - b. blow cold air on the heat affected zone.
 - c. cool the electrode.
 - d. blow the graphite clear of the weldment.

Welders Red Seal Practice Exam

Harvey Whipple

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