

**Weld Life**

July 15, 2019 at 10:45 AM ·

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Welding Basic Interview Question and Answers**1. What is WPS?**

WPS is Welding Procedure Specification. It is a written document that provides direction to the welder or welding operator for making production welds.

2. What is the Welding Process?

- a) GTAW (Gas Tungsten Arc Welding)
- b) SMAW (Shielded Metal Arc Welding)
- c) SAW (Submerged Arc Welding)
- d) FCAW (Flux Coated Arc Welding)
- e) GMAW (Gas Metal Arc Welding)
- f) PAW (Plasma Arc Welding)

3. What are the different types of Groove?

- a) V – Groove
- b) U – Groove
- c) Double V Groove

4. What are the different types of Base Material with Grade?**CS**

- i) A 106 Gr B
- ii) A 53 Gr B
- iii) API 5L Gr B

SS

- i) A 304
- ii) A 304L
- iii) A 316
- iv) A 316L
- v) A 321
- vi) A 322
- vii) A 347
- viii) A 348

ALLOY

- A 335 – P11
- A 335 – P22

MONEL

ASTM B 165 No: 4400

ALUMINIUM

SB 241 Grade 5083

5 . Specify Electrode Trade Name

ESAB, LINCON, ADOR, GEKA, METRODE

6 . Welding Position

Pipe – 1GR, 2G, 5G, 6G,

Plate – 1G, 2G, 3G, 4G

PIPE:-

- 1G: – A Pipe is Horizontal Position and weld bead is a vertical position. The Pipe Will be rotated.
- 2G: – A Pipe is Vertical Position and weld bead is Horizontal Position
- 5G: – A Pipe is Horizontal Position and weld bead is Vertical Position
- 6G: – A Pipe is a 450 Position

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David H. Phillips



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