

25

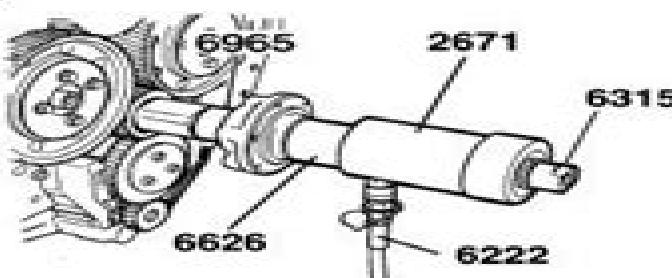


Fig. 14: Installing polygon hub

Apply assembly paste to the crank-shaft. Place the polygon hub, tool 6965, and hydraulic cylinder 2671 on 6315. Install the nut, onto the spindle and use tool 6222 to press on the polygon hub.

0996626
0992671
0996315
0996222

26

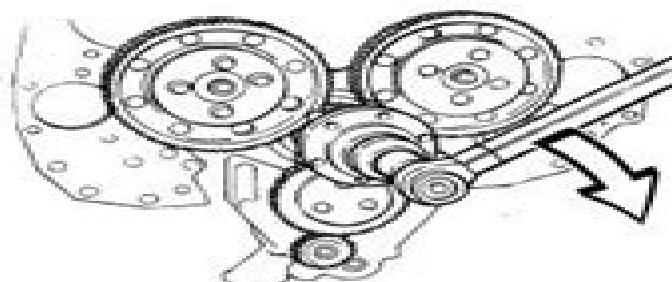


Fig. 15: Torque-tightening the crankshaft drive gear bolt

Remove the tools. Install the bolt and washer and torque-tighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 \pm 25 Nm
(475 \pm 18 ft-lb)

27

Remove blocking tool 0996950 from the flywheel housing and install flywheel turning tool 0996956.

0996950
0996956

28

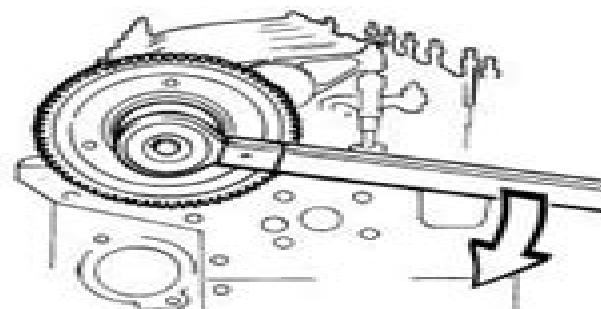


Fig. 16: Torque-tightening the camshaft drive gear bolt

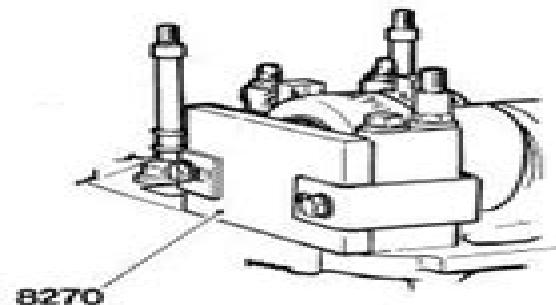


Fig. 17: Installing the camshaft drive gear

Install the camshaft drive gear. Use tool 0998270 as a support. Torque-tighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 \pm 25 Nm
(475 \pm 18 ft-lb)
0998270

Volvo D12a Engine Manual

Chris Randall

Volvo D12a Engine Manual:

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