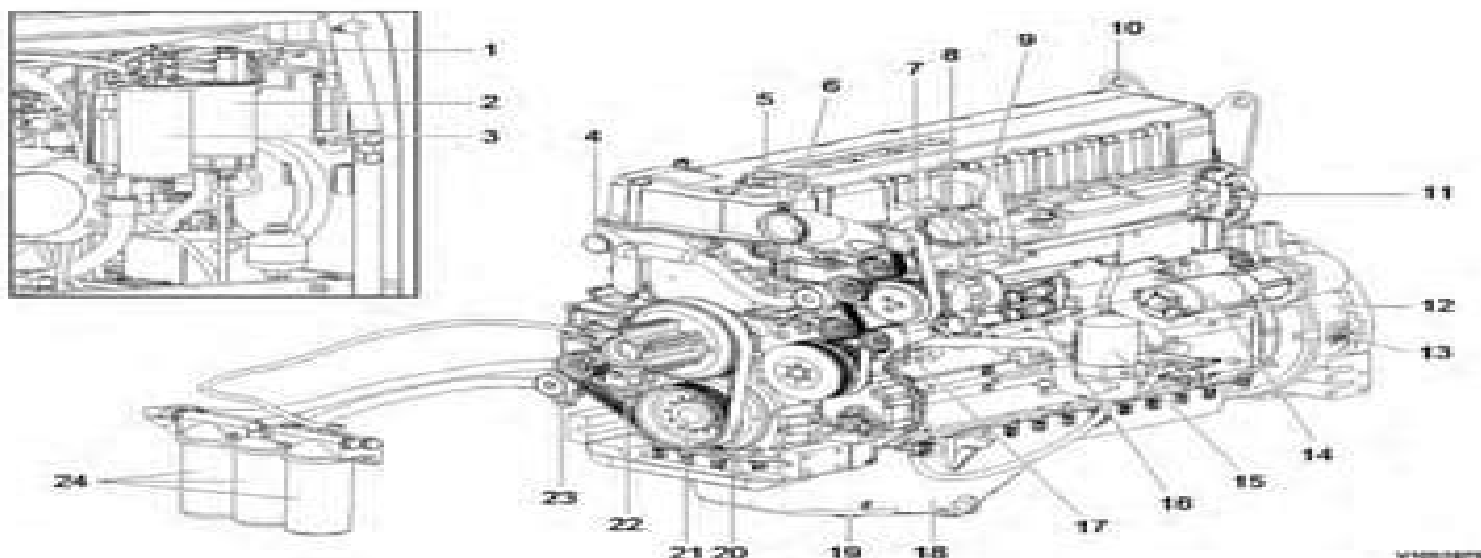


Document Title: <b>Engine, description</b>	Function Group: <b>200</b>	Information Type: <b>Service Information</b>	Date: <b>2014/5/28</b>
Profile: <b>PSP, PL46L1 [GB]</b>			

## Engine, description

- The D12D is the model number of the Volvo 12 liter engine.
- The engine is a 6-cylinder, 4-stroke, direct injection diesel with a 12 liter cylinder volume, turbocharger, charge air cooler and electronic controlled fuel injection, EMS (Engine Management System).
- The serial number of the engine is to be found stamped in the cylinder block on the rear left side.
- The cylinder head is of cast iron and manufactured in one piece which is necessary in order to provide stable bearings for the overhead camshaft.
- The cylinder liner is sealed against the coolant casing with rubber rings.
- The D12D has a four-valve-system and overhead camshaft.
- The engine timing gear transmission is located at the front of the engine on a 10 mm thick steel plate bolted to the cylinder block.
- The crankshaft is drop forged and has induction hardened bearing surfaces and fillets.
- The engine is force fed lubricated by an oil pump which is gear driven from the engine crankshaft via an intermediate gear.
- The fuel system for D12D has electronic control with unit injectors one for each cylinder and which operate at a very high pressure.
- The fuel feed pump is a gear driven type and is driven from the engine timing gear with the same gear.



**Figure 1**  
Engine, structure

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web tighten each terminal screw to the specified torque found in the manual to avoid electric shock fire or malfunction for proper operation of this instrument provide adequate ventilation for heat dispensation do not connect wires to unused terminals as this will interfere with proper operation of the instrument