

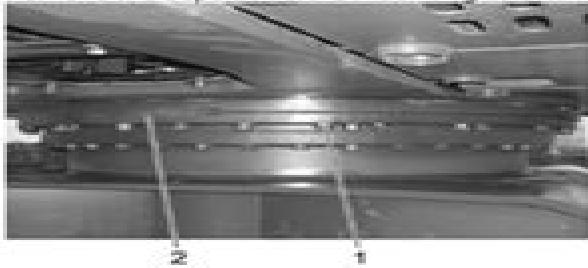
**Figure 4**  
**Lifting points**

**NOTE!**

As shown in the decal for lifting, connect lifting wire ropes (cables) or slings with sufficient strength for the machine weight at the lifting points correctly.

After installation of all hoisting equipment, lift the machine a little to check its balance. If satisfactory, lift it slowly and evenly.

5. Remove the superstructure mounting screws from the swing ring gear.



**Figure 5**  
**Removal, superstructure mounting screws**

1. Superstructure mounting screw
2. Swing ring gear

6. **WARNING**  
The superstructure is heavy. Pay attention to safe footing and the area around the crane before proceeding to remove or install the superstructure.

# Volvo Ec220 Manual

**Jex RM**

## Volvo Ec220 Manual:

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