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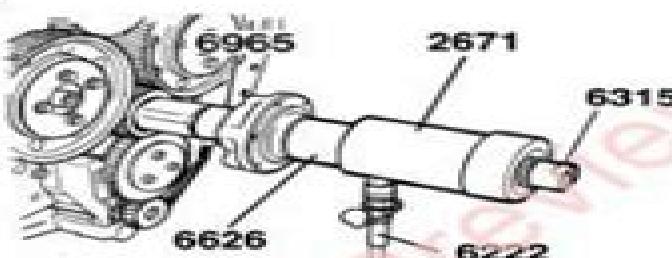


Fig. 14: Installing polygon hub

Apply assembly paste to the crankshaft. Place the polygon hub, tool 6965, and hydraulic cylinder 6626 onto the spindle and use tool 6222 to press on the polygon hub.

99906216
9992671
9996526
9996315
9996222

26

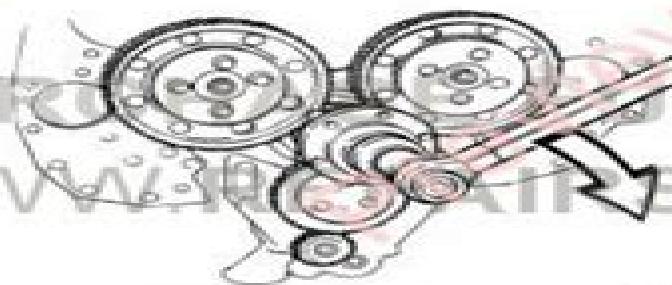


Fig. 15: Torque-tightening the crankshaft drive gear bolt

Remove the tools. Install the bolt and washer and torque-tighten to 645 \times 25 Nm (475 \times 18 ft-lb).

645 \times 25 Nm
(475 \times 18 ft-lb)

27

Remove blocking tool 9996950 from the flywheel housing and install flywheel turning tool 9996956.

9996950
9996956

26

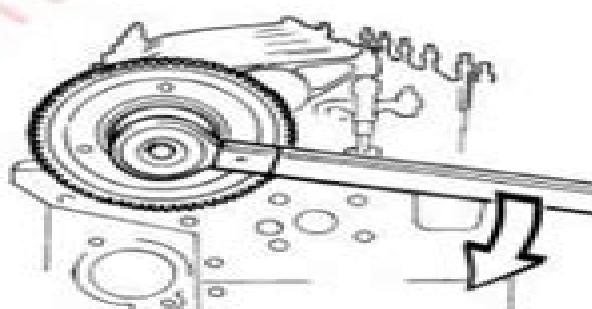


Fig. 16: Torque-tightening the camshaft drive gear bolt

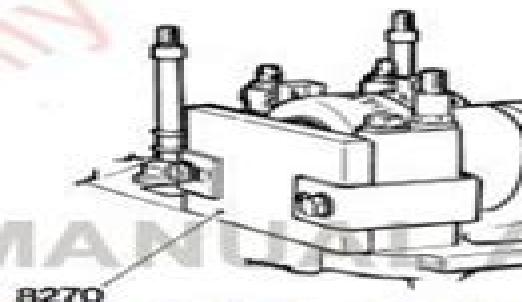


Fig. 17: Installing the camshaft drive gear

Install the camshaft drive gear. Use tool 9998270 as a support. Torque-tighten to 645 \times 25 Nm (475 \times 18 ft-lb).

645 \times 25 Nm
(475 \times 18 ft-lb)
9998270

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