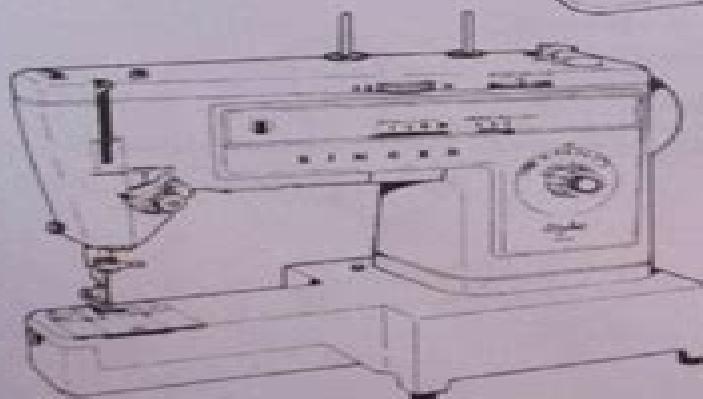


**Servicing Instructions  
for  
SINGER  
Machines  
Classes 513K & 533K**



513 Machine



533 Machine

Servicing instructions for 513 & 533 Machines apply to the 513 & 533 Machines with the exception of the special instructions on pages 64 to 78.

# Singer Stylist 513 Repair Manual

**Liying Dong**

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