

Stick Welding Rod Size, Amperage & Metal Thickness Chart

Electrode	Diameter		Amperage	Metal Thickness	
	In	mm		In	mm
6010 / 6011	3/32"	2.4	40-85	3/32 - 3/16"	2.4 - 4.8
6010 / 6011	1/8"	3.2	75-125	1/8 - 1/4"	3.2 - 6.4
6010 / 6011	5/32"	4	110-165	1/4" - 3/8"	6.4 - 9.5
6010 / 6011	3/16"	4.8	140-210	Over 3/8"	Over 9.5
6010 / 6011	7/32"	5.6	160-250	Over 3/8"	Over 9.5
6013	1/16"	1.6	20-45	Up to 1/8"	Up to 3.2
6013	5/64"	2	35-60	Up to 3/16"	Up to 4.8
6013	3/32"	2.4	40-90	3/32 - 3/16"	2.4 - 4.8
6013	1/8"	3.2	80-130	1/8 - 1/4"	3.2 - 6.4
6013	5/32"	4	105-180	1/4" - 3/8"	6.4 - 9.5
6013	3/16"	4.8	150-230	Over 3/8"	Over 9.5
6013	7/32"	5.6	210-300	Over 3/8"	Over 9.5
7014	3/32"	2.4	80-125	3/32 - 3/16"	2.4 - 4.8
7014	1/8"	3.2	110-165	1/8 - 1/4"	3.2 - 6.4
7014	5/32"	4	150-210	1/4" - 3/8"	6.4 - 9.5
7014	3/16"	4.8	200-275	Over 3/8"	Over 9.5
7014	7/32"	5.6	255-340	Over 3/8"	Over 9.5
7018	3/32"	2.4	65-100	3/32 - 3/16"	2.4 - 4.8
7018	1/8"	3.2	110-165	1/8 - 1/4"	3.2 - 6.4
7018	5/32"	4	150-220	1/4" - 3/8"	6.4 - 9.5
7018	3/16"	4.8	200-275	Over 3/8"	Over 9.5
7018	7/32"	5.6	260-340	Over 3/8"	Over 9.5

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The Welding Encyclopedia ,1930 **American Engineer and Railroad Journal** ,1941 **Canadian Machinery and Manufacturing News** ,1930 **The Welding Encyclopedia** Louis Burton Mackenzie,Harold Sumner Card,1924 **Western Industry and Western Industrial Guide** ,1960 **Shipfitter P, 3 & 2** United States. Bureau of Naval Personnel,1958
Dictionary of Occupational Titles: Definitions of titles United States Employment Service,1965 **Dictionary of Occupational Titles** ,1965 Supplement to 3d ed called Selected characteristics of occupations physical demands working conditions training time issued by Bureau of Employment Security **Definitions of titles** United States Employment Service,1965 **Railway Mechanical Engineer** ,1920 *Welding Directory* ,1958 **American Railroad Journal** ,1920
Oxyacetylene Welding and Cutting Instruction Course (exercises). Air Reduction Company,1947 **Power** ,1929 **The TAB Guide to DIY Welding** Jackson Morley,2013-05-07 Hands on projects and illustrated instructions with photos and drawings that provide step by step procedures and clear explanations *Welding Design & Fabrication* ,1985 *Welding Engineer* ,1924 **Pacific Builder & Engineer** ,1957 **Oxyacetylene Welding and Oxygen Cutting Instruction Course** Air Reduction,Air Reduction Company,1942 **Welding Journal** ,1966

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