

# Stick Welding Rod Size, Amperage & Metal Thickness Chart

Electrode	Diameter		Amperage	Metal Thickness	
	In	mm		In	mm
6010 / 6011	3/32"	2.4	40-85	3/32 - 3/16"	2.4 - 4.8
6010 / 6011	1/8"	3.2	75-125	1/8 - 1/4"	3.2 - 6.4
6010 / 6011	5/32"	4	110-165	1/4" - 3/8"	6.4 - 9.5
6010 / 6011	3/16"	4.8	140-210	Over 3/8"	Over 9.5
6010 / 6011	7/32"	5.6	160-250	Over 3/8"	Over 9.5
6013	1/16"	1.6	20-45	Up to 1/8"	Up to 3.2
6013	5/64"	2	35-60	Up to 3/16"	Up to 4.8
6013	3/32"	2.4	40-90	3/32 - 3/16"	2.4 - 4.8
6013	1/8"	3.2	80-130	1/8 - 1/4"	3.2 - 6.4
6013	5/32"	4	105-180	1/4" - 3/8"	6.4 - 9.5
6013	3/16"	4.8	150-230	Over 3/8"	Over 9.5
6013	7/32"	5.6	210-300	Over 3/8"	Over 9.5
7014	3/32"	2.4	80-125	3/32 - 3/16"	2.4 - 4.8
7014	1/8"	3.2	110-165	1/8 - 1/4"	3.2 - 6.4
7014	5/32"	4	150-210	1/4" - 3/8"	6.4 - 9.5
7014	3/16"	4.8	200-275	Over 3/8"	Over 9.5
7014	7/32"	5.6	255-340	Over 3/8"	Over 9.5
7018	3/32"	2.4	65-100	3/32 - 3/16"	2.4 - 4.8
7018	1/8"	3.2	110-165	1/8 - 1/4"	3.2 - 6.4
7018	5/32"	4	150-220	1/4" - 3/8"	6.4 - 9.5
7018	3/16"	4.8	200-275	Over 3/8"	Over 9.5
7018	7/32"	5.6	260-340	Over 3/8"	Over 9.5

# Welding Rod Guide Size Chart

**United States Employment Service**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the United States Employment Service text.

## **Welding Rod Guide Size Chart:**

**The Welding Encyclopedia** ,1930      **American Engineer and Railroad Journal** ,1941      Canadian Machinery and Manufacturing News ,1930      The Welding Encyclopedia Louis Burton Mackenzie,Harold Sumner Card,1924      Western Industry and Western Industrial Guide ,1960      Shipfitter P, 3 & 2 United States. Bureau of Naval Personnel,1958  
*Dictionary of Occupational Titles: Definitions of titles* United States Employment Service,1965      **Dictionary of Occupational Titles** ,1965 Supplement to 3d ed called Selected characteristics of occupations physical demands working conditions training time issued by Bureau of Employment Security      **Definitions of titles** United States Employment Service,1965      **Railway Mechanical Engineer** ,1920      *Welding Directory* ,1958      **American Railroad Journal** ,1920  
Oxyacetylene Welding and Cutting Instruction Course (exercises). Air Reduction Company,1947      Power ,1929      **The TAB Guide to DIY Welding** Jackson Morley,2013-05-07 Hands on projects and illustrated instructions with photos and drawings that provide step by step procedures and clear explanations      *Welding Design & Fabrication* ,1985      *Welding Engineer* ,1924      **Pacific Builder & Engineer** ,1957      **Oxyacetylene Welding and Oxygen Cutting Instruction Course** Air Reduction,Air Reduction Company,1942      **Welding Journal** ,1966

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## **Table of Contents Welding Rod Guide Size Chart**

1. Understanding the eBook Welding Rod Guide Size Chart
  - The Rise of Digital Reading Welding Rod Guide Size Chart
  - Advantages of eBooks Over Traditional Books
2. Identifying Welding Rod Guide Size Chart
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Welding Rod Guide Size Chart
  - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Rod Guide Size Chart
  - Personalized Recommendations
  - Welding Rod Guide Size Chart User Reviews and Ratings
  - Welding Rod Guide Size Chart and Bestseller Lists

5. Accessing Welding Rod Guide Size Chart Free and Paid eBooks
  - Welding Rod Guide Size Chart Public Domain eBooks
  - Welding Rod Guide Size Chart eBook Subscription Services
  - Welding Rod Guide Size Chart Budget-Friendly Options
6. Navigating Welding Rod Guide Size Chart eBook Formats
  - ePub, PDF, MOBI, and More
  - Welding Rod Guide Size Chart Compatibility with Devices
  - Welding Rod Guide Size Chart Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Welding Rod Guide Size Chart
  - Highlighting and Note-Taking Welding Rod Guide Size Chart
  - Interactive Elements Welding Rod Guide Size Chart
8. Staying Engaged with Welding Rod Guide Size Chart
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Welding Rod Guide Size Chart
9. Balancing eBooks and Physical Books Welding Rod Guide Size Chart
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Welding Rod Guide Size Chart
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Welding Rod Guide Size Chart
  - Setting Reading Goals Welding Rod Guide Size Chart
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Welding Rod Guide Size Chart
  - Fact-Checking eBook Content of Welding Rod Guide Size Chart
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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