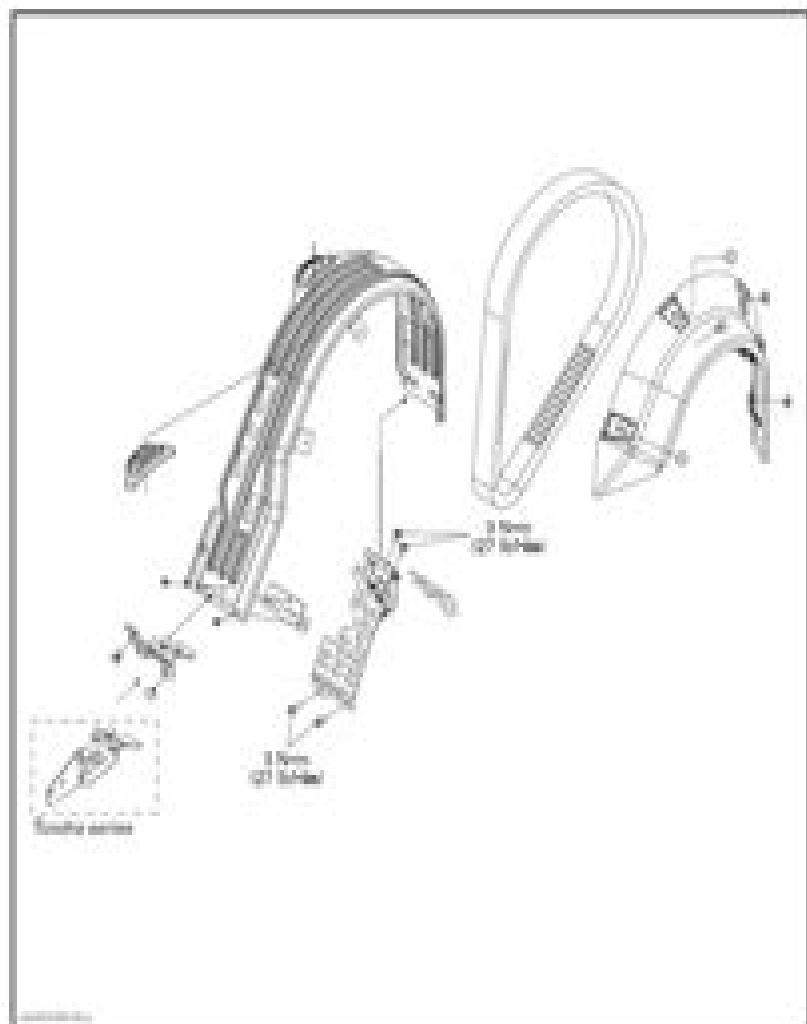


## DRIVE BELT

### SERVICE TIMES

Description	Part Number	Page
Mount to 1/2" x 1/4" (3.18mm) PCB's	420-017-000	11



## GENERAL

### DRIVE BELT APPLICATION

Always use the drive belt specified in the 800-242-7273 (CATALYST) as applicable to vehicle and engine model.

## TROUBLESHOOTING

## WHOLE CREEPS FORWARD AT 10%

1. Improper drive belt height (too high).

## ENCLOSURE STALLS WITH ENCLOSURE FROM

1. Improper drive belt height from top of pulley.

## PROCEDURES

### DRIVE BELT GUARD

**NOTE:** The drive belt guard is purposely made slightly oversize to maintain tension on its pins and retainers preventing undue noise and vibration.

### Drive Belt Guard Removal

Open the left side panel  
Remove retaining pin.



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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1. At rear portion of guard that releases them from hole by shooting the guard outwards.

### Define Belt Guard Installations

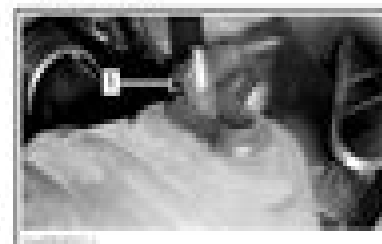
Place the front LH side of the guard over the second tab.



100

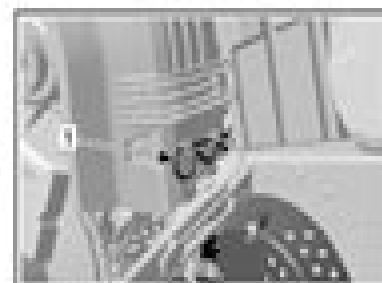
Position the pressure vent the rotating tool

**NOTE:** It may be necessary to slightly lift the case cover to remove insects.



1. *Journal of Management Education*, 2000, 24(1), 1-10.

Position rear portion of the drive belt guard over the retainer and secure it using the retaining pin.



1. *Journal of the American Medical Association*, 1997; 277: 1039-1043.

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