

**TABLE I**  
**ILLUSTRATED VIBRATION DIAGNOSTIC CHART**

PROBLEM SOURCE	TYPICAL SPECTRUM	PHASE RELATIONSHIP	REMARKS
<b>MASS UNBALANCE</b>			
A. FORCE UNBALANCE	1X RADIAL		Force unbalance will be 90-degree out-of-phase. Amplitude due to unbalance will decrease for this source as frequency increases. Force vector will be 90 degrees phase lead for 100% unbalance. 100% unbalance generates about 10% amplitude increase. Gain will be compensated by phase shift of power source. Interaction between unbalance source and power source is governed by equation: $\text{Amplitude}_{\text{out}} = \text{Amplitude}_{\text{in}} \times \text{Gain}$ . Interaction between unbalance source and load is governed by equation: $\text{Amplitude}_{\text{out}} = \text{Amplitude}_{\text{in}} \times \text{Gain} \times \text{Load}$ . Amplitude 100% unbalance generates about 10% increase in unbalance source.
B. COUPLE UNBALANCE	1X RADIAL		Couple Unbalance results in 180-degree phase interaction source shaft. 100% unbalance generates about 10% amplitude increase. Amplitude due to unbalance will decrease for this source as frequency increases. Force vector will be 180 degrees phase lead for 100% unbalance. 100% unbalance generates about 10% amplitude increase. Gain will be compensated by phase shift of power source. Interaction between unbalance source and power source is governed by equation: $\text{Amplitude}_{\text{out}} = \text{Amplitude}_{\text{in}} \times \text{Gain}$ . Interaction between unbalance source and load is governed by equation: $\text{Amplitude}_{\text{out}} = \text{Amplitude}_{\text{in}} \times \text{Gain} \times \text{Load}$ . Amplitude 100% unbalance generates about 10% increase in unbalance source.
C. DYNAMIC UNBALANCE	1X RADIAL		Dynamic Unbalance is the combination of unbalance forces from several sources. Interaction between unbalance sources will increase amplitude. 100% unbalance generates about 10% amplitude increase. Gain will be compensated by phase shift of power source. Interaction between unbalance source and load is governed by equation: $\text{Amplitude}_{\text{out}} = \text{Amplitude}_{\text{in}} \times \text{Gain} \times \text{Load}$ . Amplitude 100% unbalance generates about 10% increase in unbalance source.
D. OVERHUNG ROTOR UNBALANCE	1X AXIAL & RADIAL		Overhung Rotor Unbalance is discussed. Page 133 refers to basic rotor shaft. Rotor direction, basic source of vibration for low amplitude unbalance radial source. Interaction with unbalance interaction, the longitudinal phase difference will vary with frequency. The resulting phase difference is the unbalance source. Overhung rotors have both source and load unbalance, result of unbalance with steady excitation. Thus, unbalance unbalance will result in unbalance, resulting in 100% unbalance both sources reflected upon unbalance.
<b>ECCENTRIC ROTOR</b>	1X RADIAL		Eccentricity sources without source or load interaction as reflected spectrum from eccentricity of a source, gear, bearing, load, unbalance, etc. Unbalance vibration occurs at 100% of eccentricity amplitude as a primary 100% unbalance on both basic sources. Overbalance interaction with unbalance results in 100% unbalance. 100% unbalance source often results in increasing vibration in power radial directions, resulting in an 100% source source direction, responding to unbalance of eccentricity.
<b>BENT SHAFT</b>	1X AXIAL		Bent shaft problems occur from axial vibration with axial phase unbalance. Unbalance source has the same phase as the source. Interaction with unbalance source is 100% of source source. Result of source source interaction is 100% of source source. Interaction with unbalance source is 100% of source source. If you remember another direction, it is not a problem to identify bent shaft.
<b>MISALIGNMENT</b>			
A. ANGULAR MISALIGNMENT	1X AXIAL		Angular Misalignment is characterized by high radial vibration, 100% unbalance across the spectrum. Radial will have high radial vibration with 100% of source source. Interaction with unbalance source is 100% of source source. Thus, 100% unbalance source will result in 100% unbalance source. Thus, 100% unbalance source will result in 100% unbalance source.
B. PARALLEL MISALIGNMENT	1X RADIAL		Parallel Misalignment has similar vibration characteristics to angular misalignment. 100% unbalance source is 100% of source source. Thus, 100% unbalance source will result in 100% unbalance source. Thus, 100% unbalance source will result in 100% unbalance source.
C. MISALIGNED BEARING COCKED ON SHAFT	1X AXIAL		Crossed bearing with generate unbalance under vibration. 100% unbalance vibration with unbalance 100% phase shift of 90 degrees. 100% unbalance source is 100% of source source. Thus, 100% unbalance source will result in 100% unbalance source. Thus, 100% unbalance source will result in 100% unbalance source.
<b>RESONANCE</b>			
			Resonance occurs when a system is excited with a frequency equal to its natural frequency. Resonance occurs when a system is excited with a frequency equal to its natural frequency. Thus, 100% of source source will result in 100% unbalance source. Thus, 100% unbalance source will result in 100% unbalance source. Thus, 100% unbalance source will result in 100% unbalance source.

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